

Machine Drive System

Components of variable-speed system :-

① Power converters (Drive circuits)

- Controlled Rectifier (AC-DC)

- Choppers (DC-DC)

 - " Buck converter - Step down DC-DC converter "

- Inverters (DC-AC)

 - 6 step inverter

 - Voltage source inverter (VSI) or 2-level inverter

- AC controllers (AC-AC)

② Electrical Machines

- DC Machine (series, shunt, compounded, separately excited DC motors)
- AC Machine

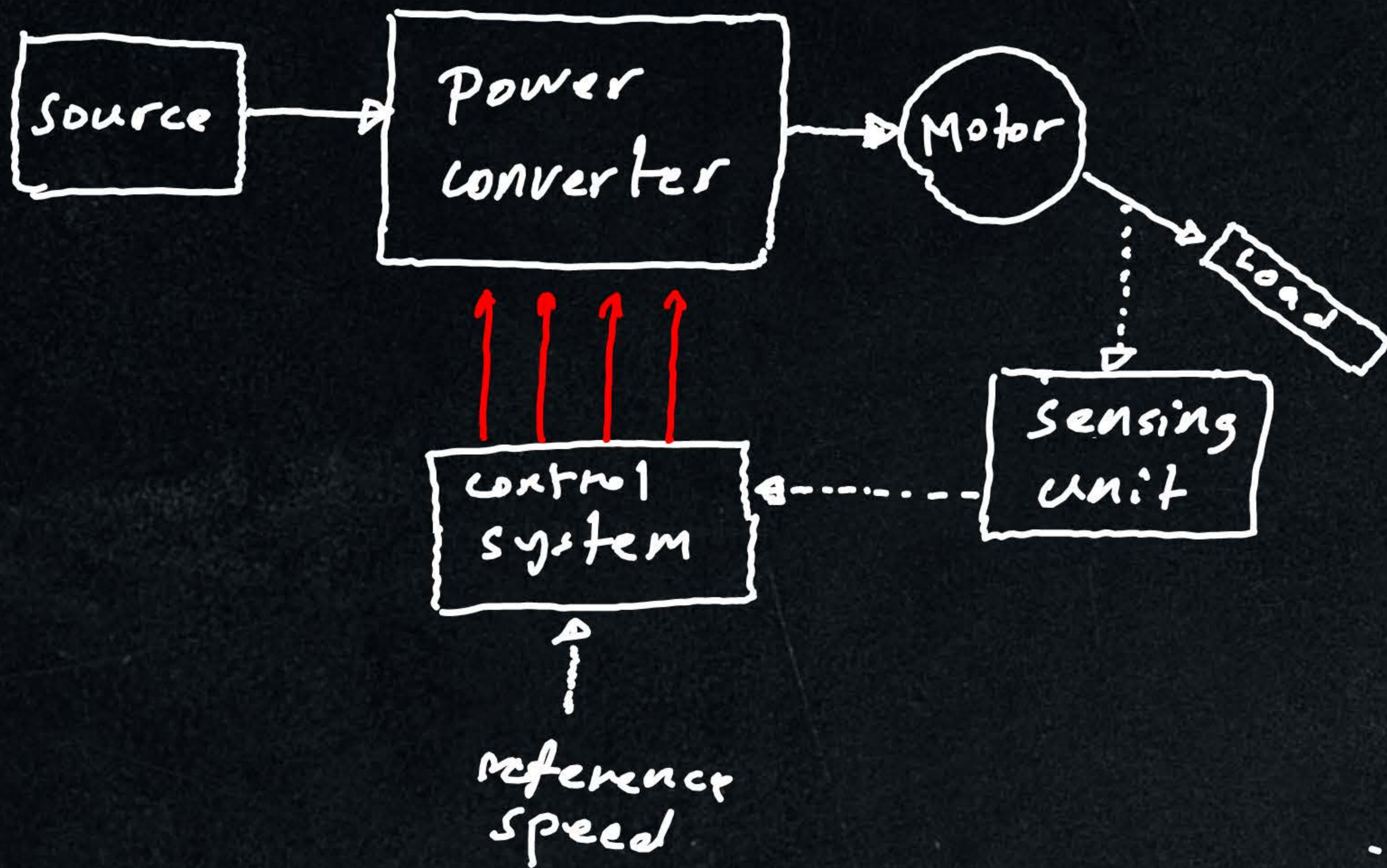
(Induction motors + synchronous motors)

③ Control system

It matches the motor and power converter to meet the load requirement.

④ Load

Block diagram of machine drive system



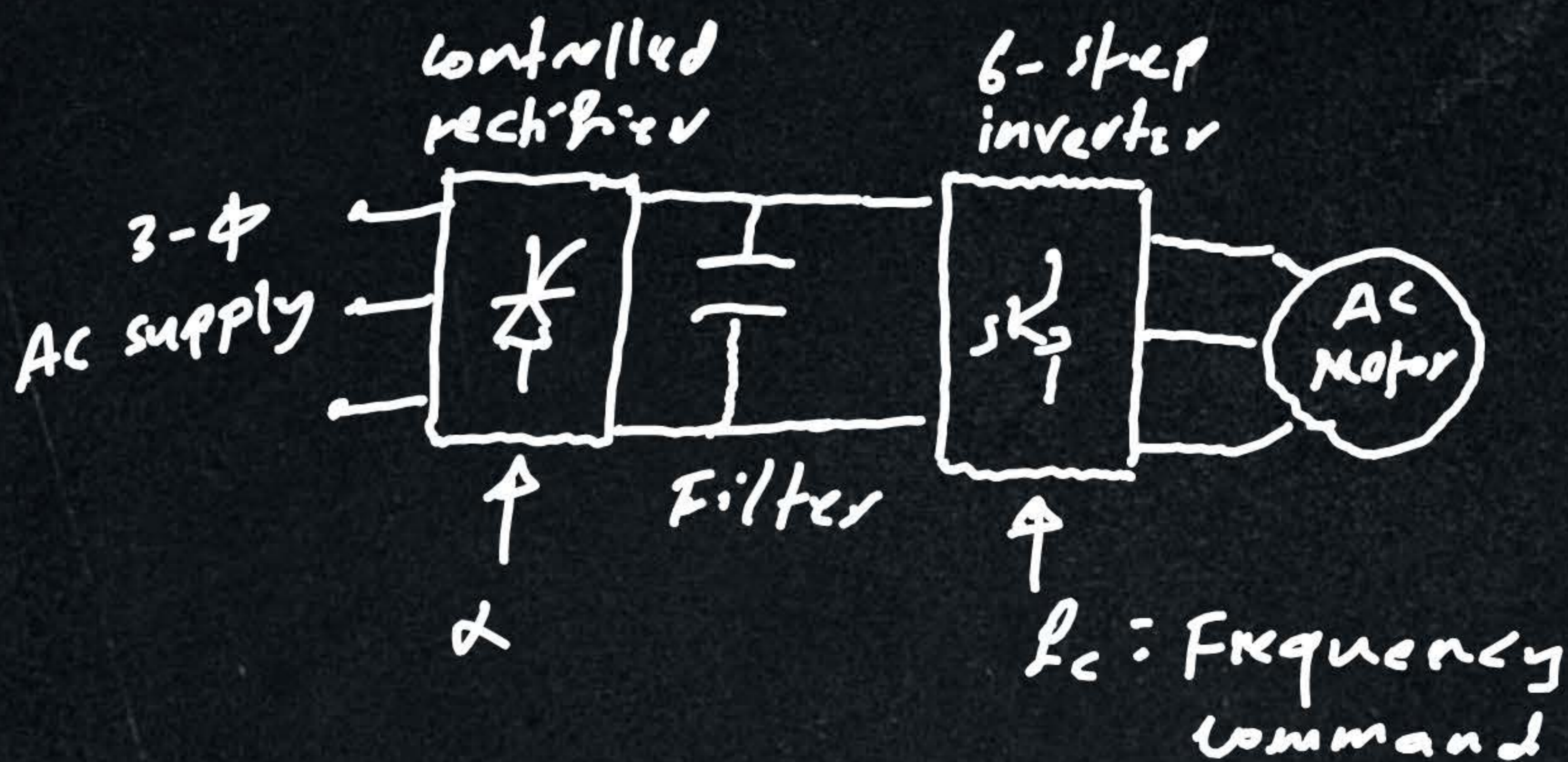
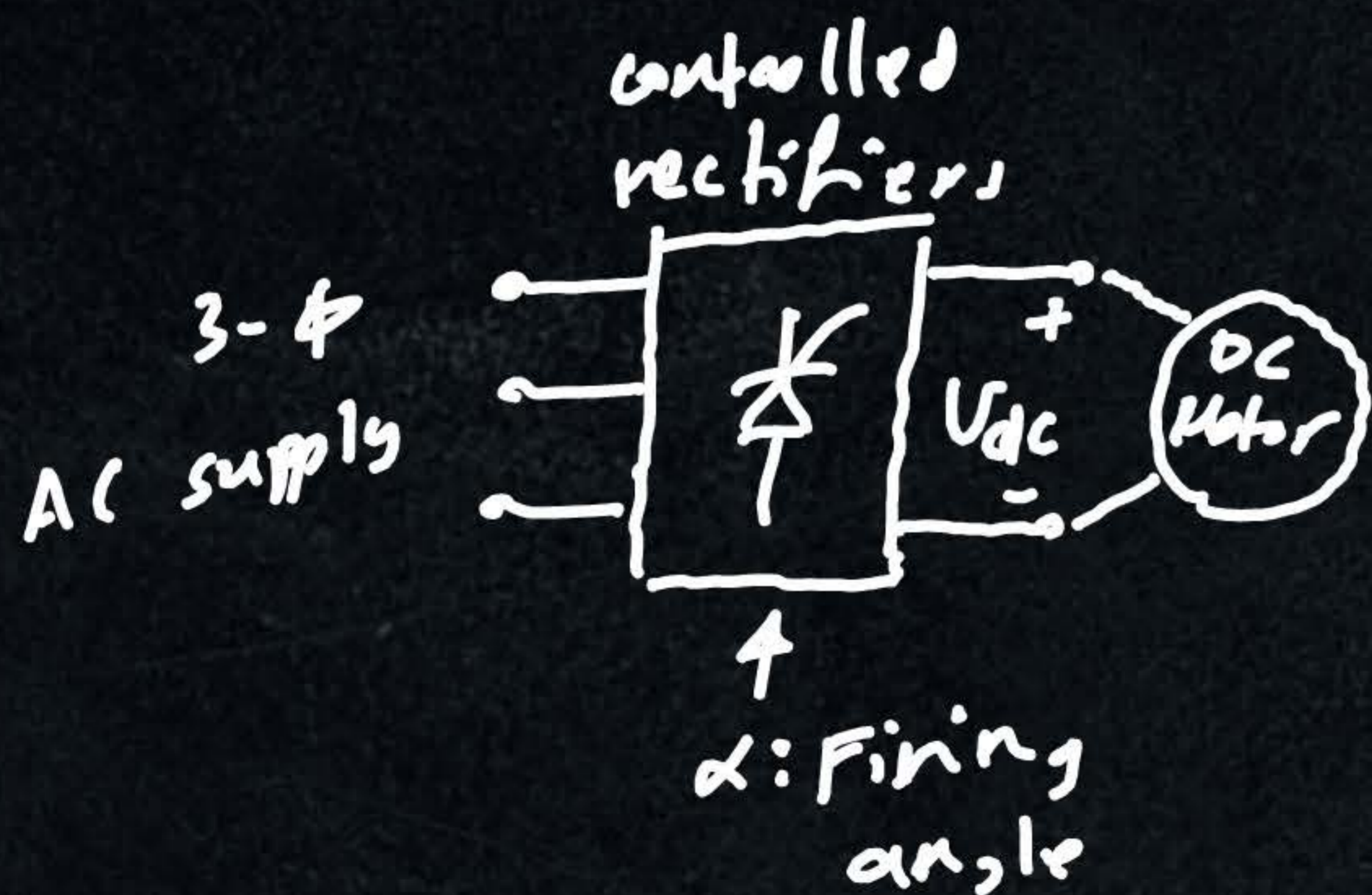
① power converters

1.1) Controlled Rectifiers

input: 1- ϕ or 3- ϕ AC main supply

output: Variable DC voltage for the control of DC machine

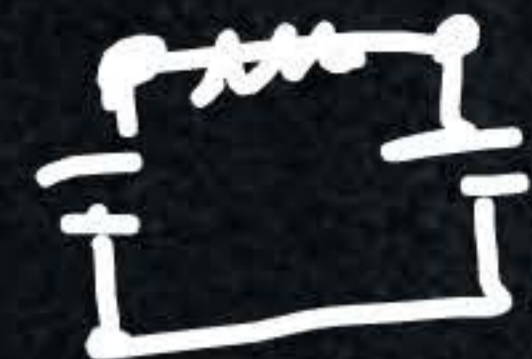
or sometimes: input DC supply to 6-step inverter in the case of AC Machine



Single-phase

$k\phi i$

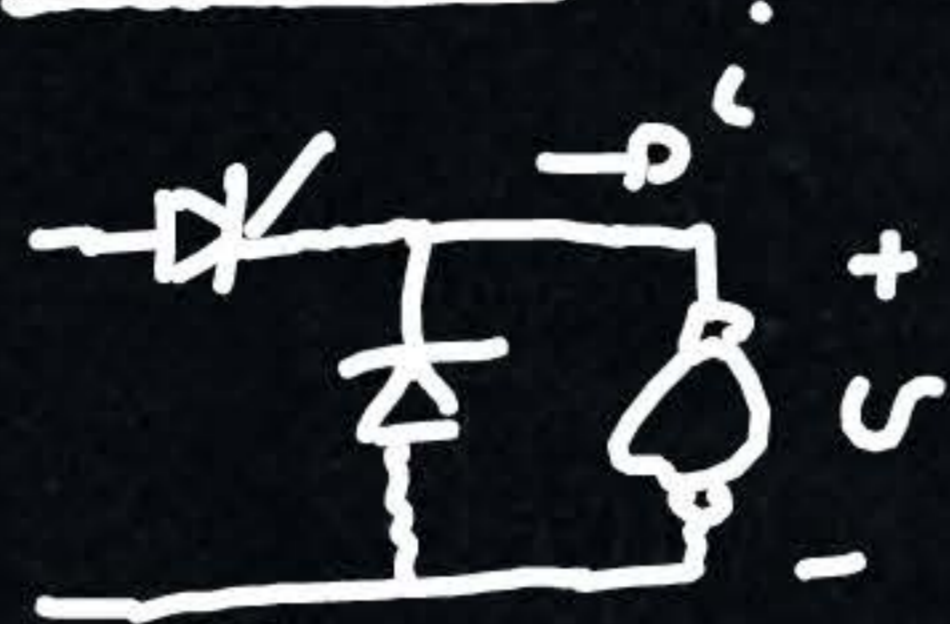
$\int_{T_1}^{T_2} i dt = \int \frac{dW_m}{dt}$



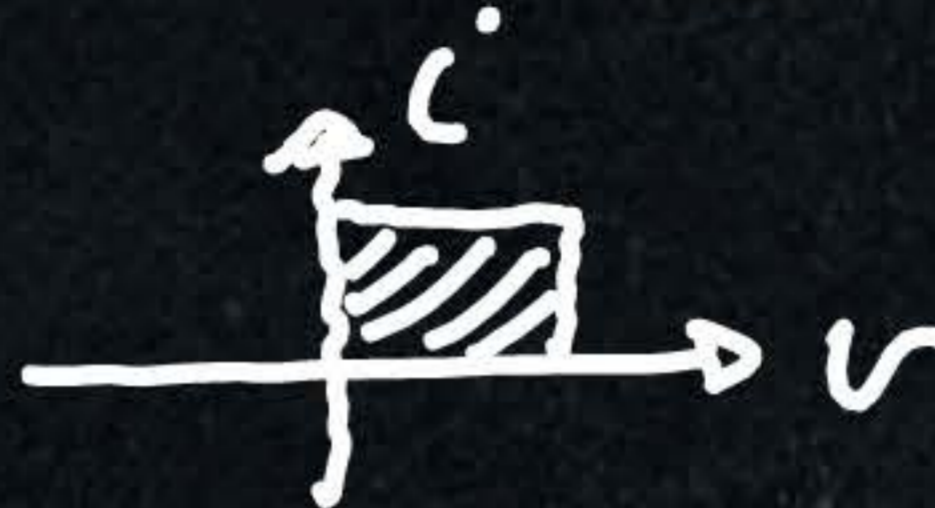
Type

Half-wave

Circuit



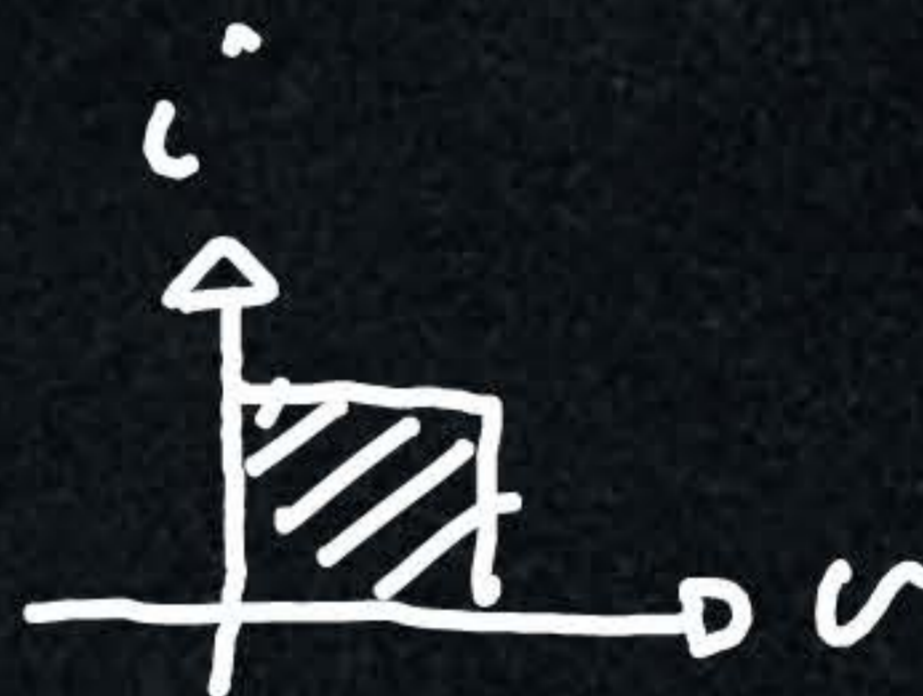
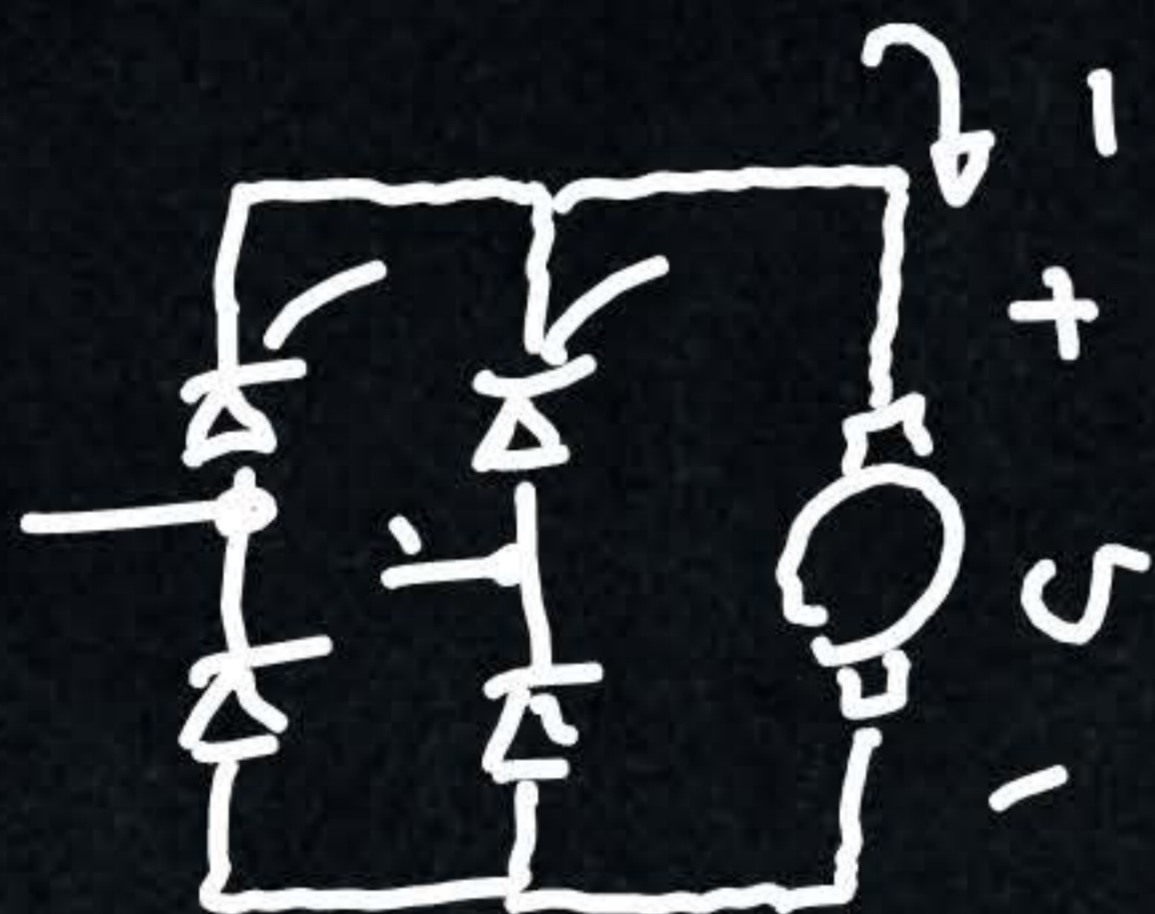
operation



Average voltage

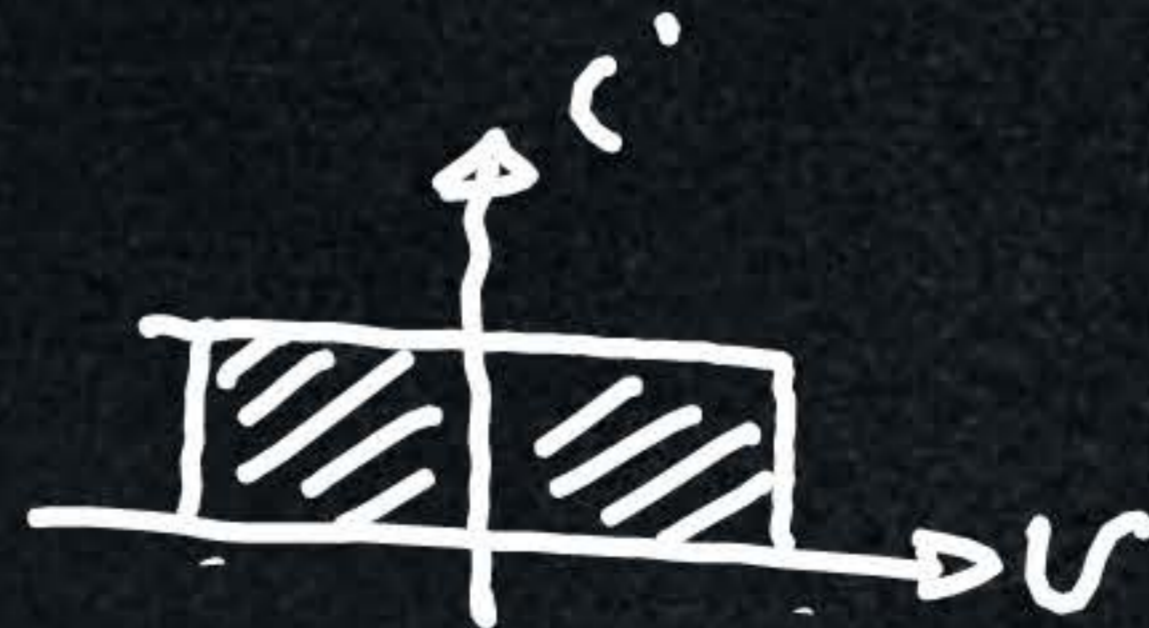
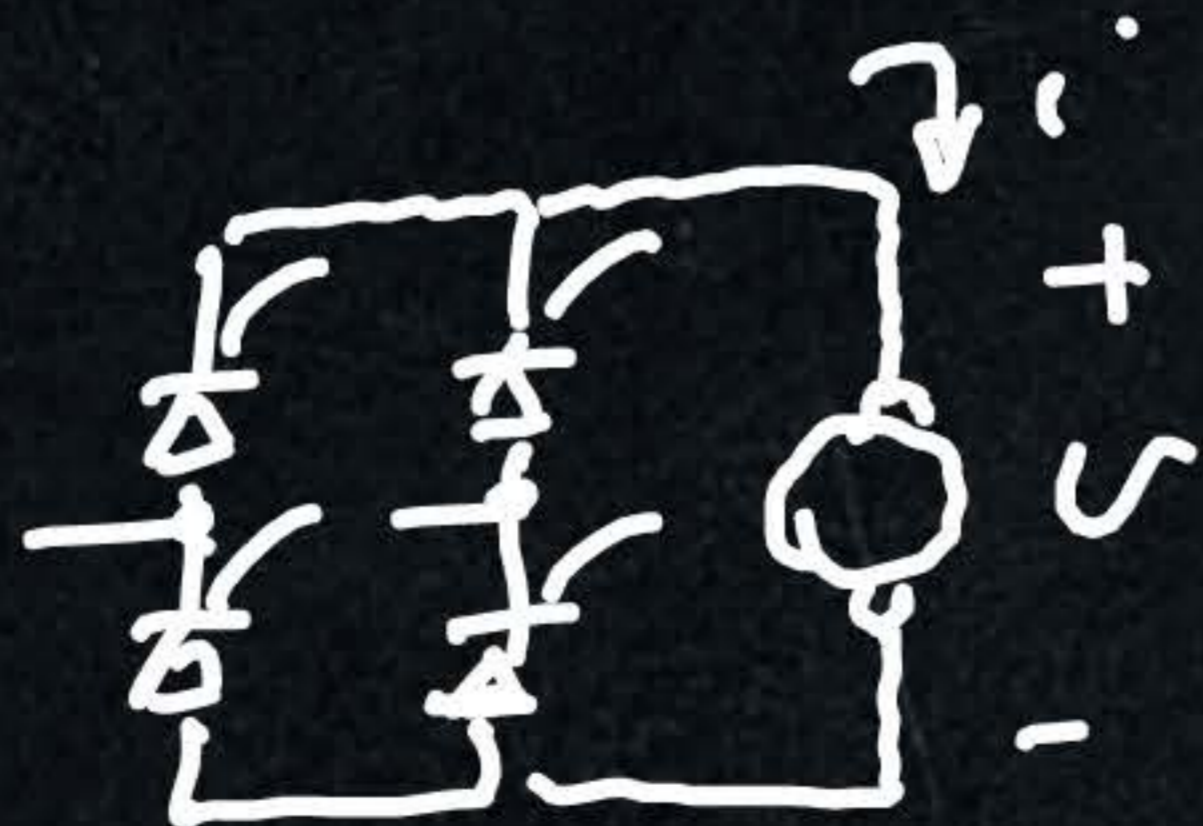
$\frac{V_m (1 + \cos \alpha)}{2\pi}$

semi-converter



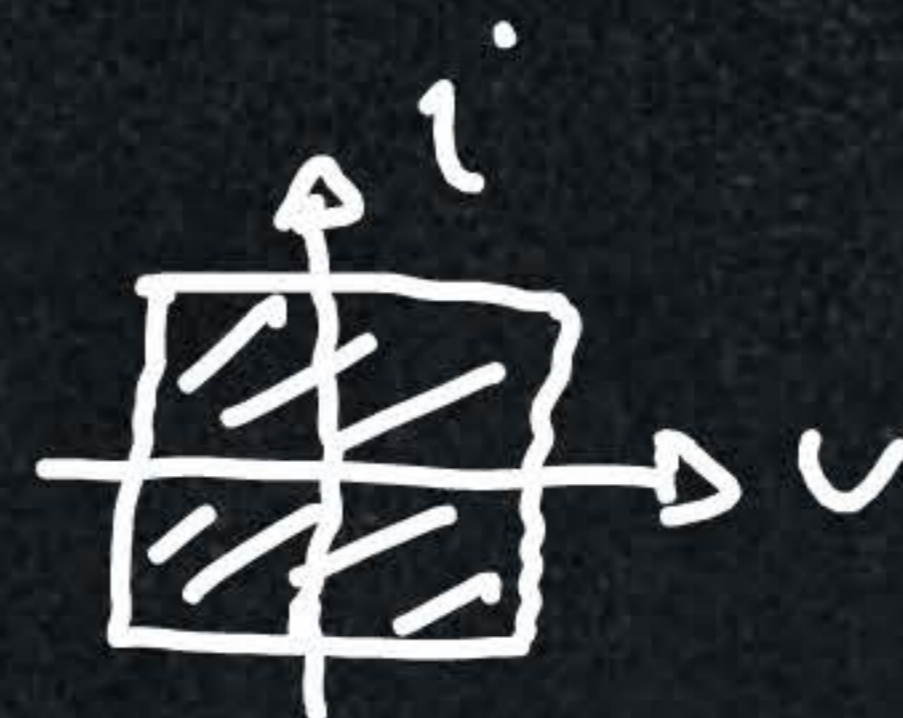
$\frac{V_m (1 + \cos \alpha)}{\pi}$

Full-wave



$\frac{2V_m \cos \alpha}{\pi}$

Dual converter



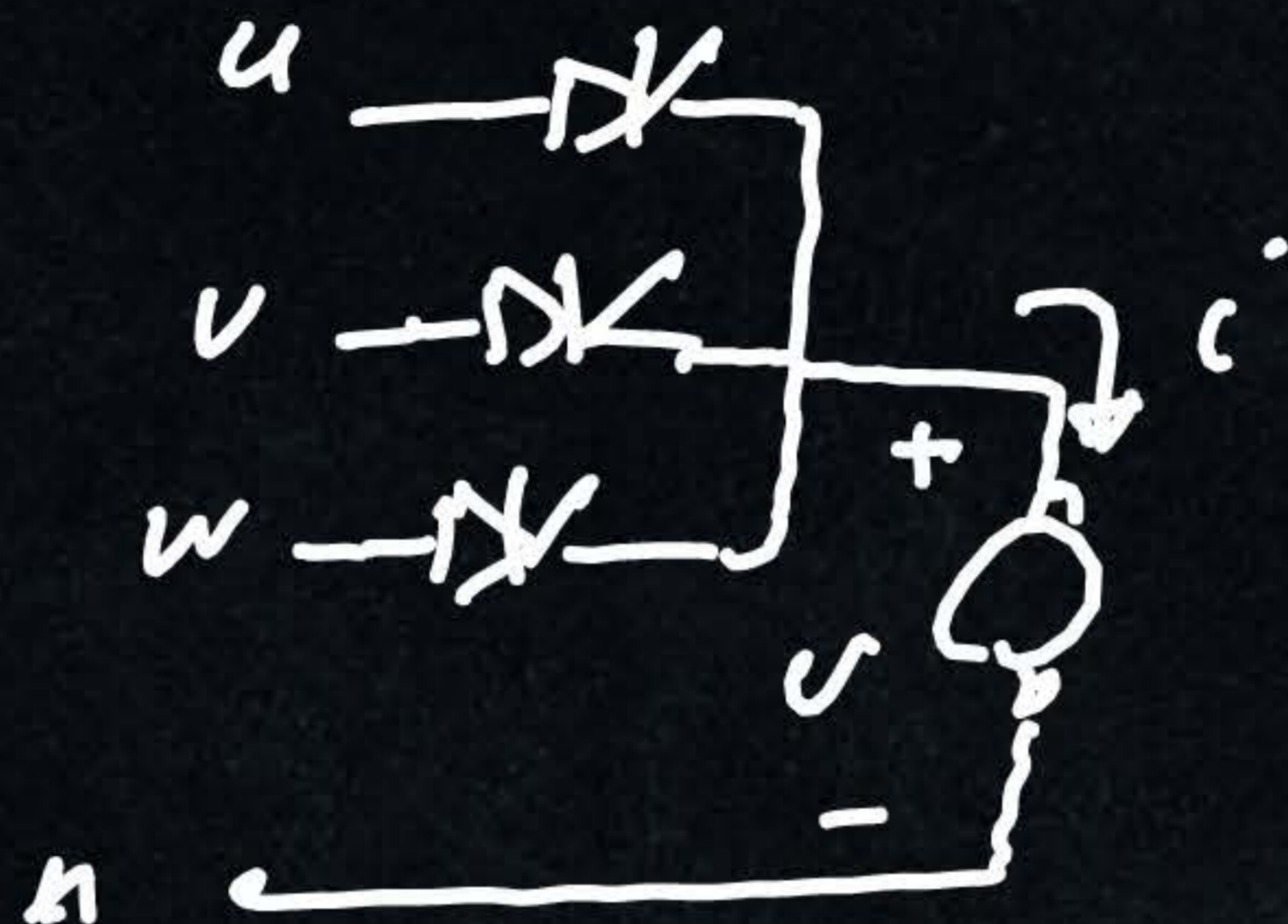
$\frac{2V_m \cos \alpha}{\pi}$

Three-phase

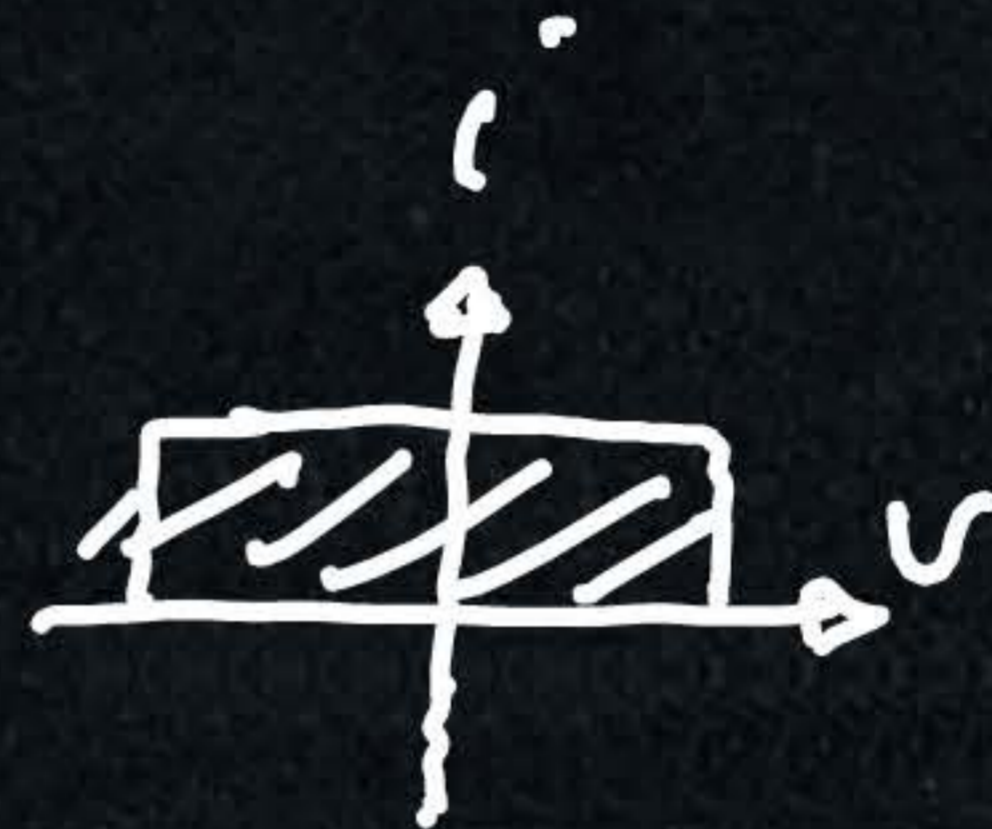
Type

Half-wave

circuit



operation

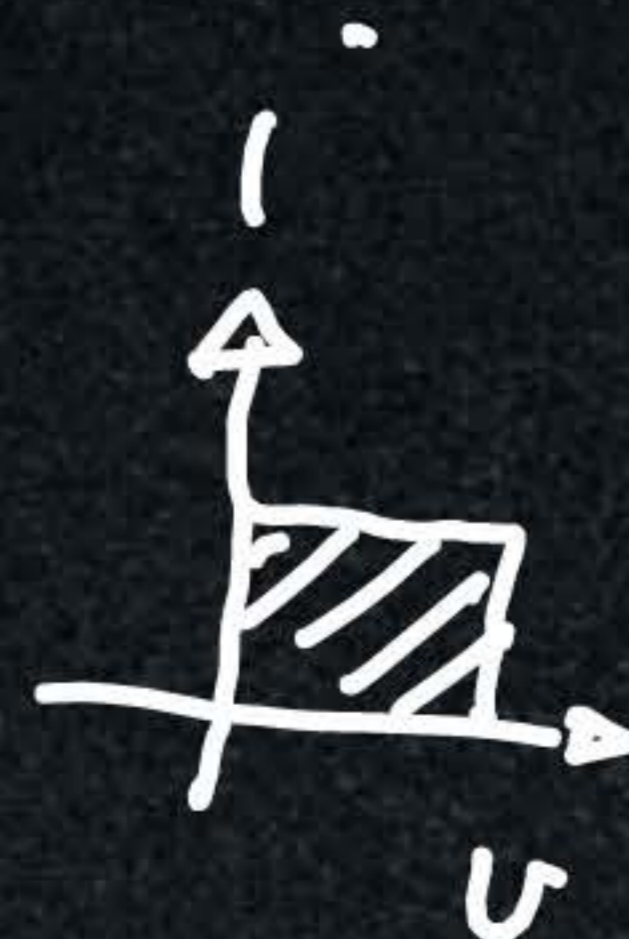
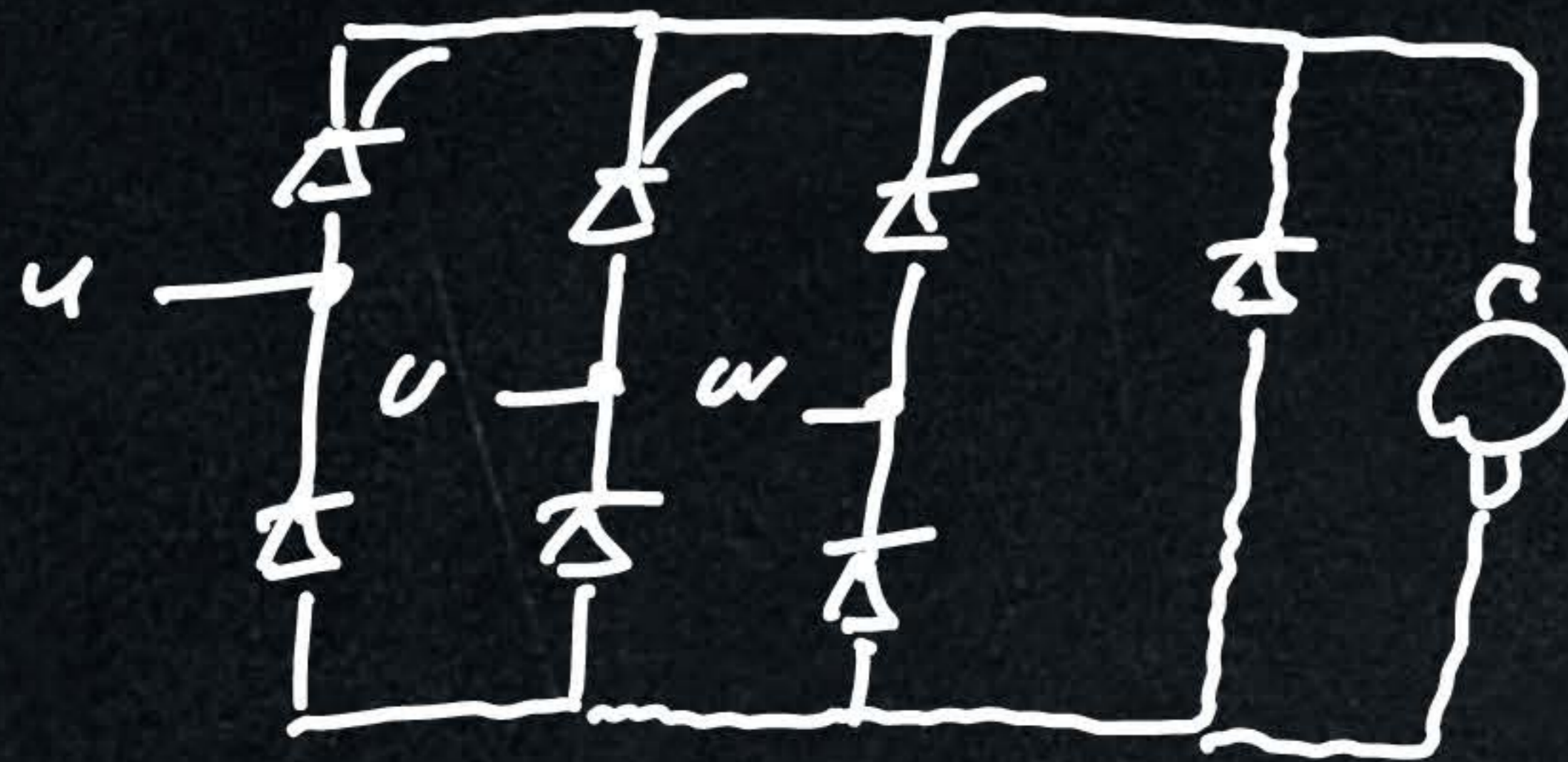


Average Voltage

$$\frac{3\sqrt{3} V_m \cos \alpha}{2\pi}$$

V_m : peak of L-N phase voltage

semi-converter

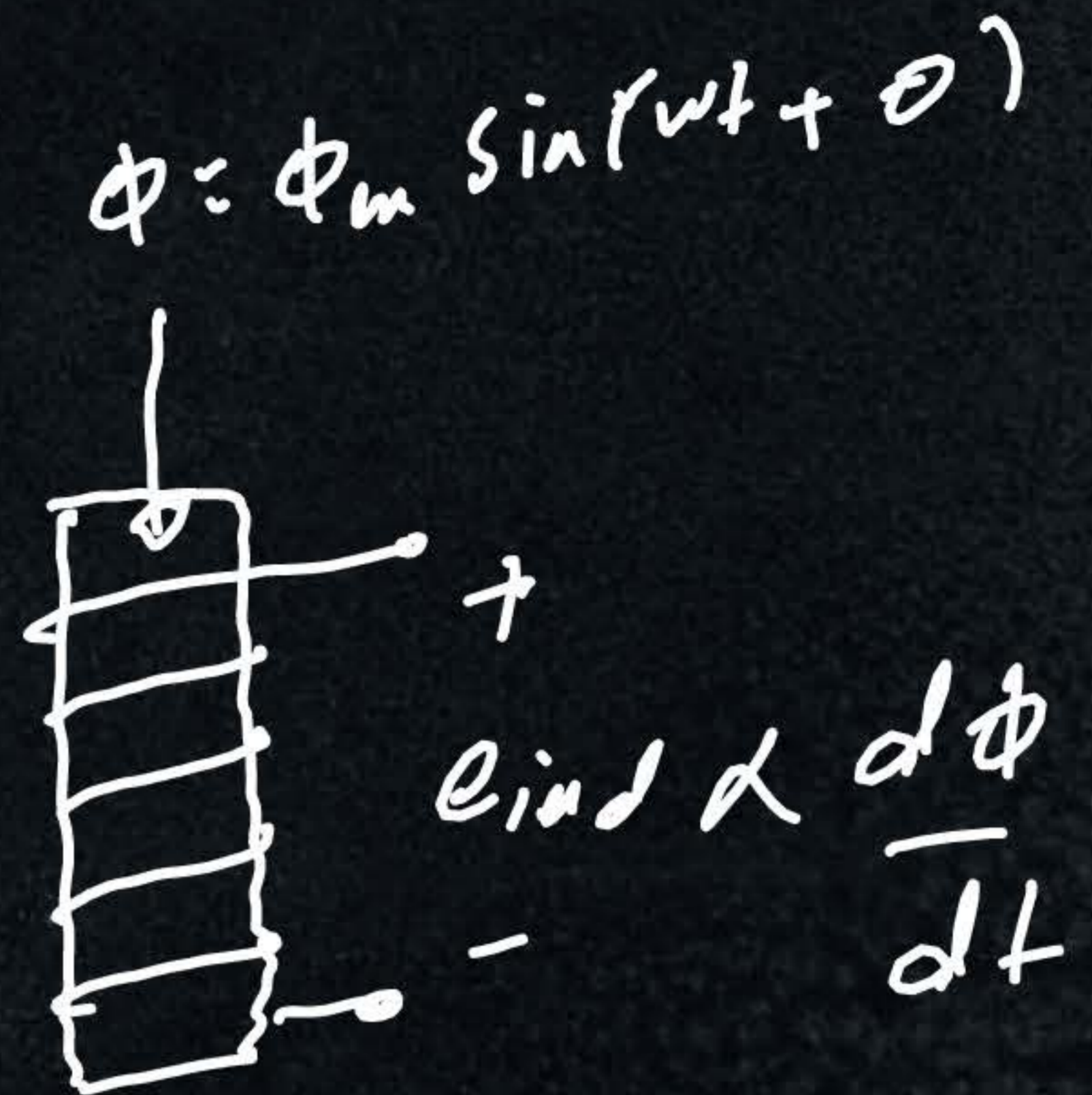


$$\frac{3\sqrt{3} V_m (1 + \cos \alpha)}{2\pi}$$

induction motor

induced voltage

$$e_{ind} = N \frac{d\phi}{dt} \quad \text{"Faraday's Law"}$$



$$\phi = \phi_m \sin(\omega t + \theta)$$

ω electric radian frequency

$$e_{ind} = \underbrace{N \omega \phi_m}_{\text{peak}} \cos(\omega t + \theta)$$

$$e_{ind, peak} = N \phi_m \omega = V$$

$$\phi_m = \frac{V}{N \omega}$$

$$\phi_m \propto \frac{V}{\omega}$$

\downarrow
peak

Magnetizing Curve

$$\phi_m \propto \frac{V}{\omega_m}$$

$$n_s = \frac{120 f_e}{P}$$

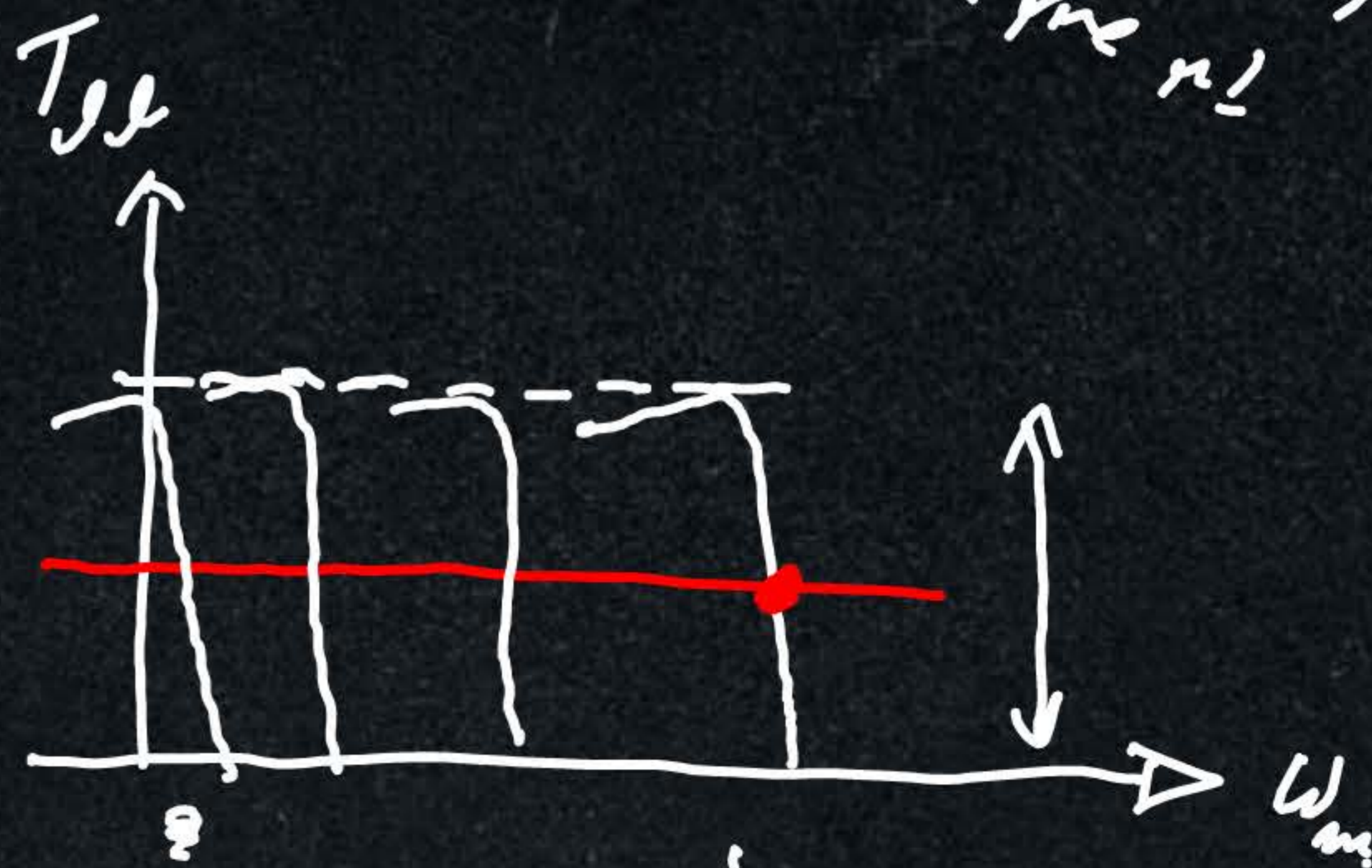
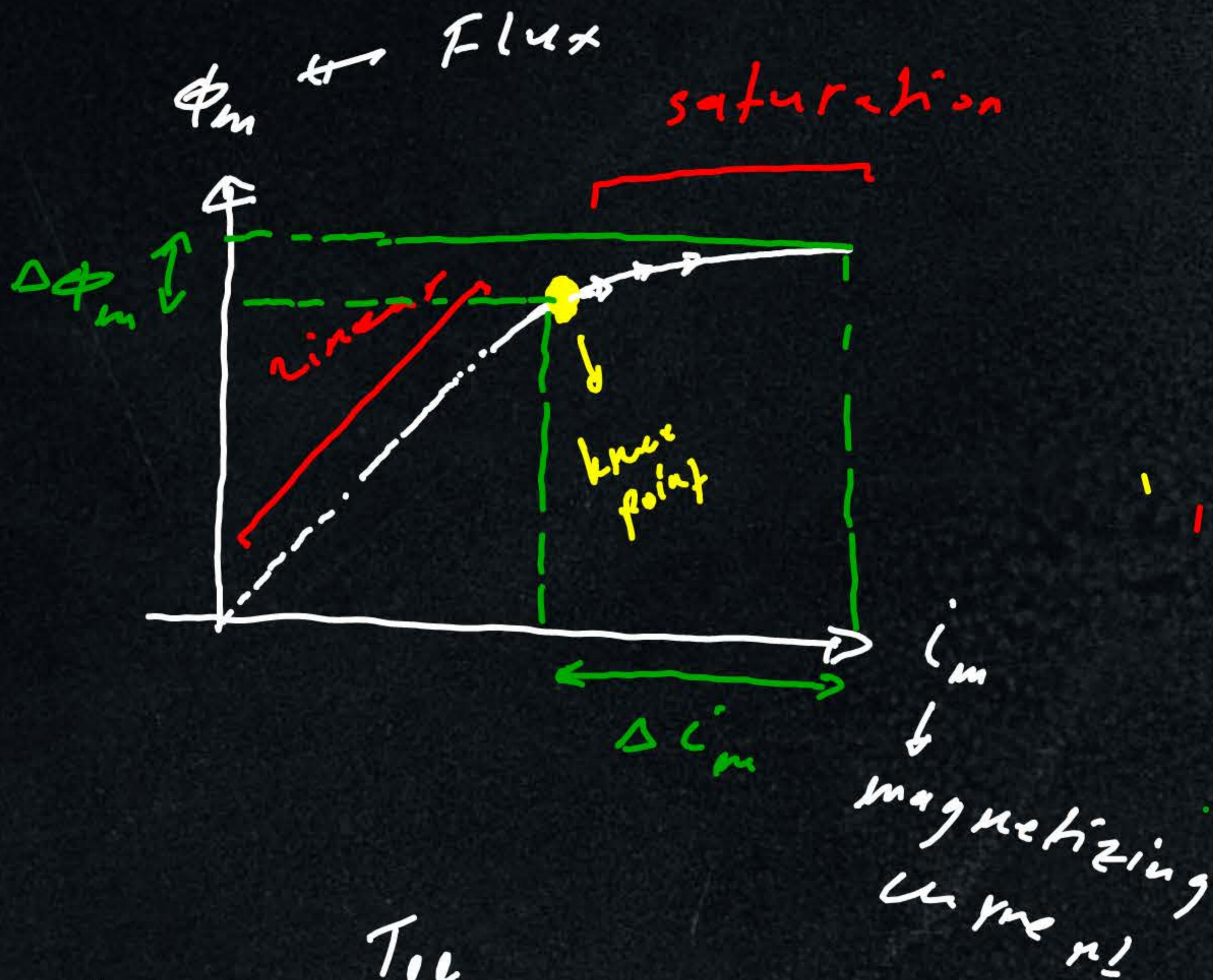
synchronous speed

$$P_e = \frac{\omega}{2\pi}$$

$$T_{dt} = k \phi i$$

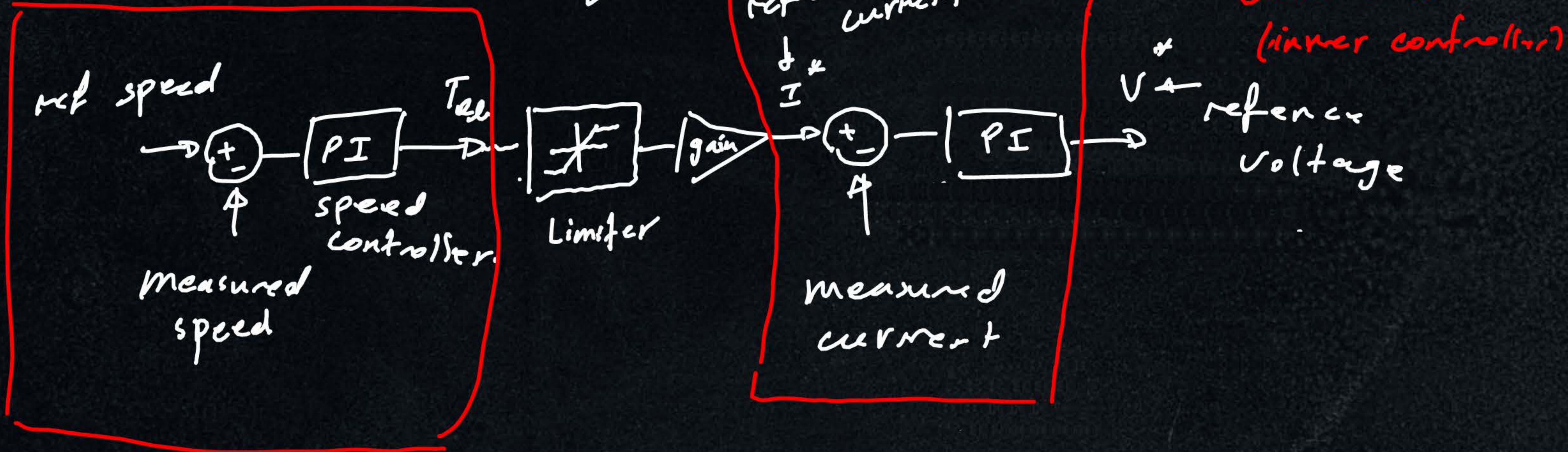
Flux current

rated torque



Control system for DC motor

50 V.m



Outer controller

modulating waves

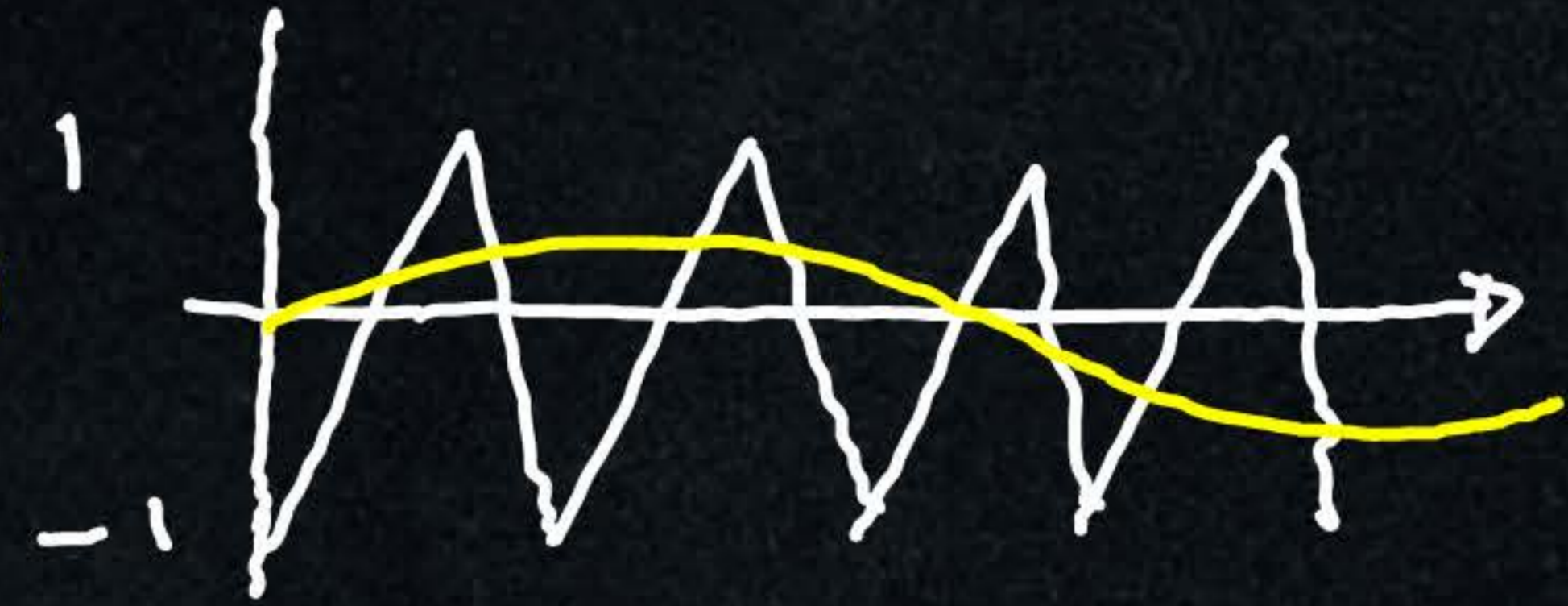
$$m_a = M \sin(\omega t)$$

$$m_b = M \sin(\omega t \pm 120^\circ) \quad \checkmark$$

$$m_c = M \sin(\omega t \mp 120^\circ) \quad \checkmark$$

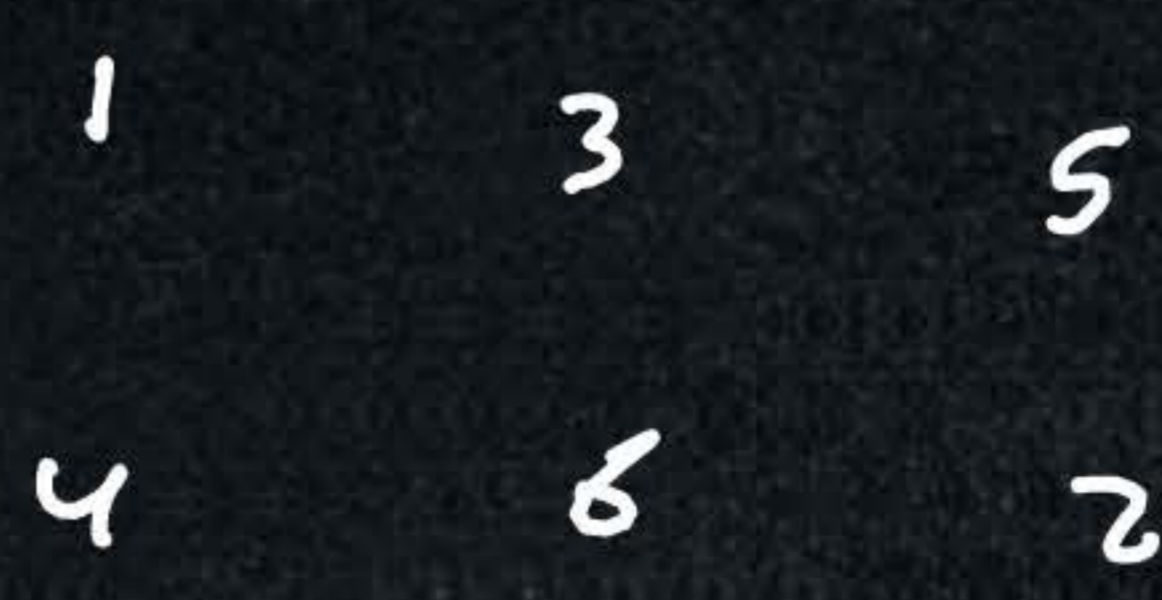
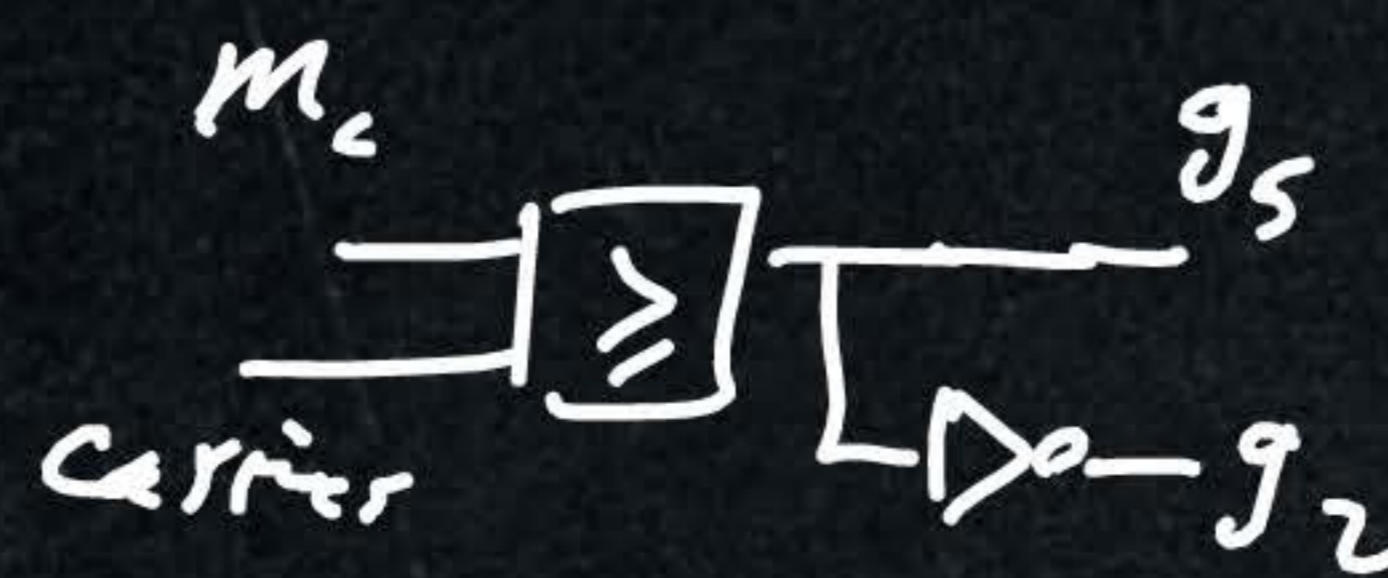
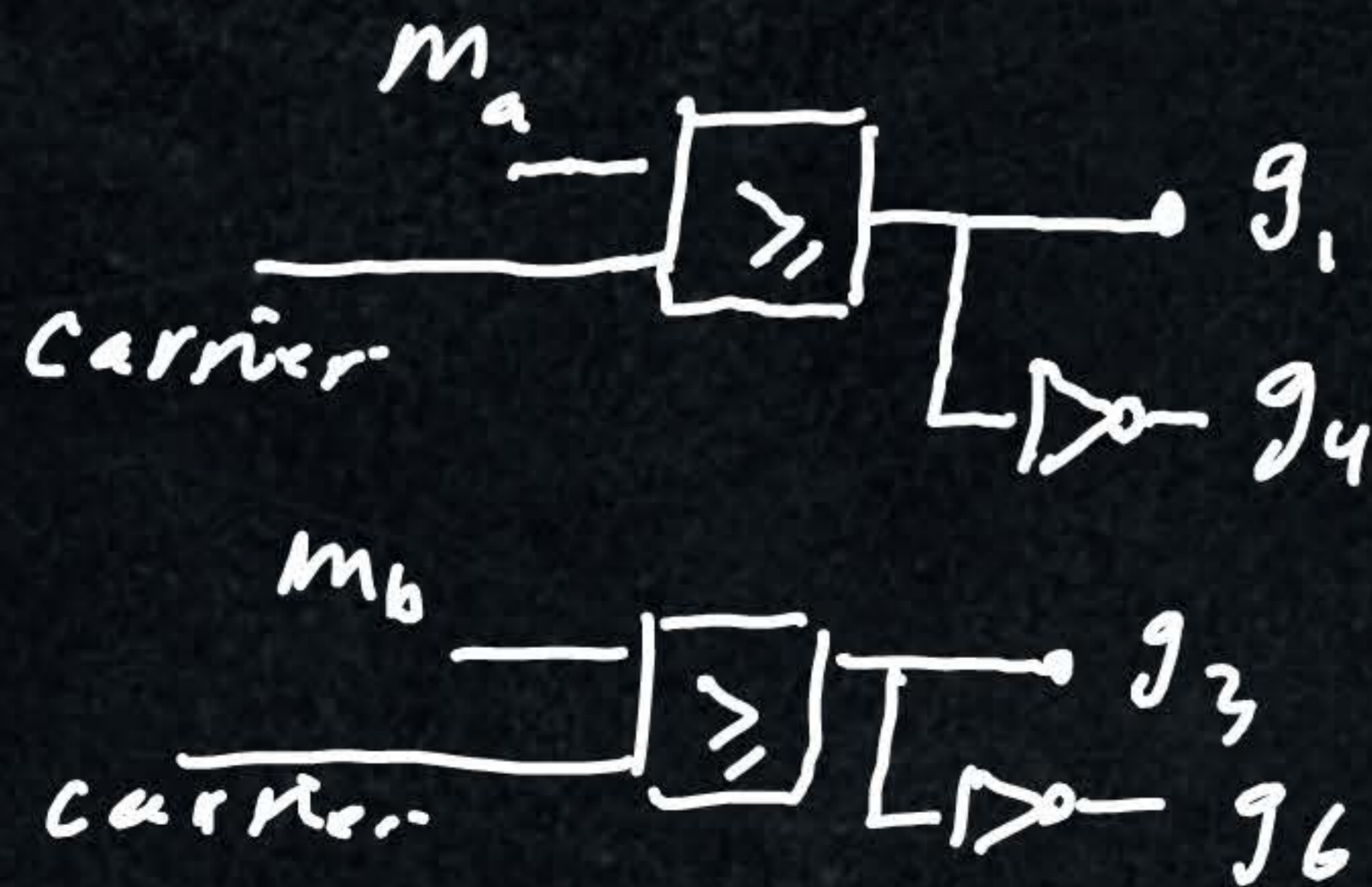
μ : Modulation index

$$0 \leq M \leq 1$$

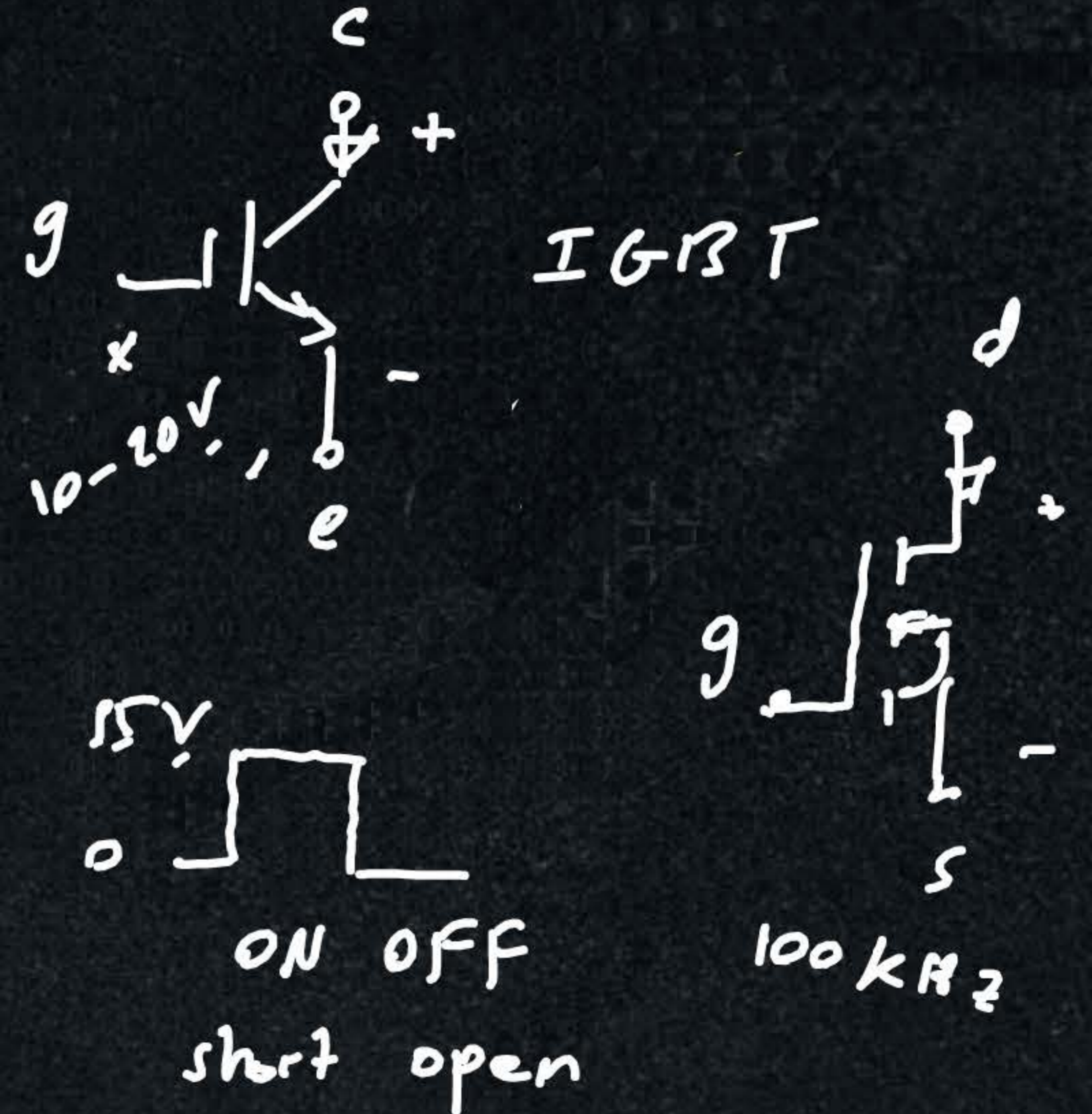
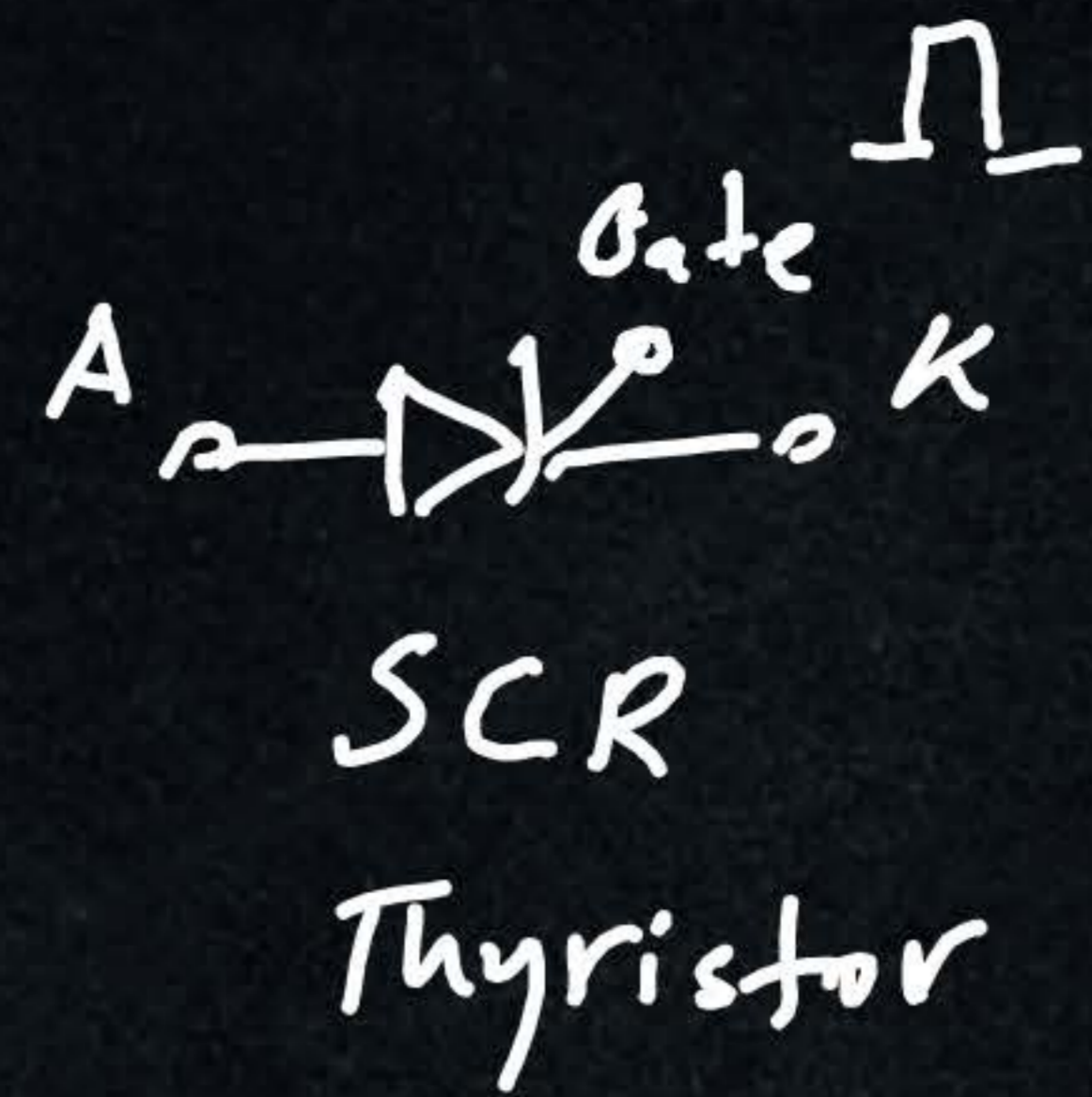
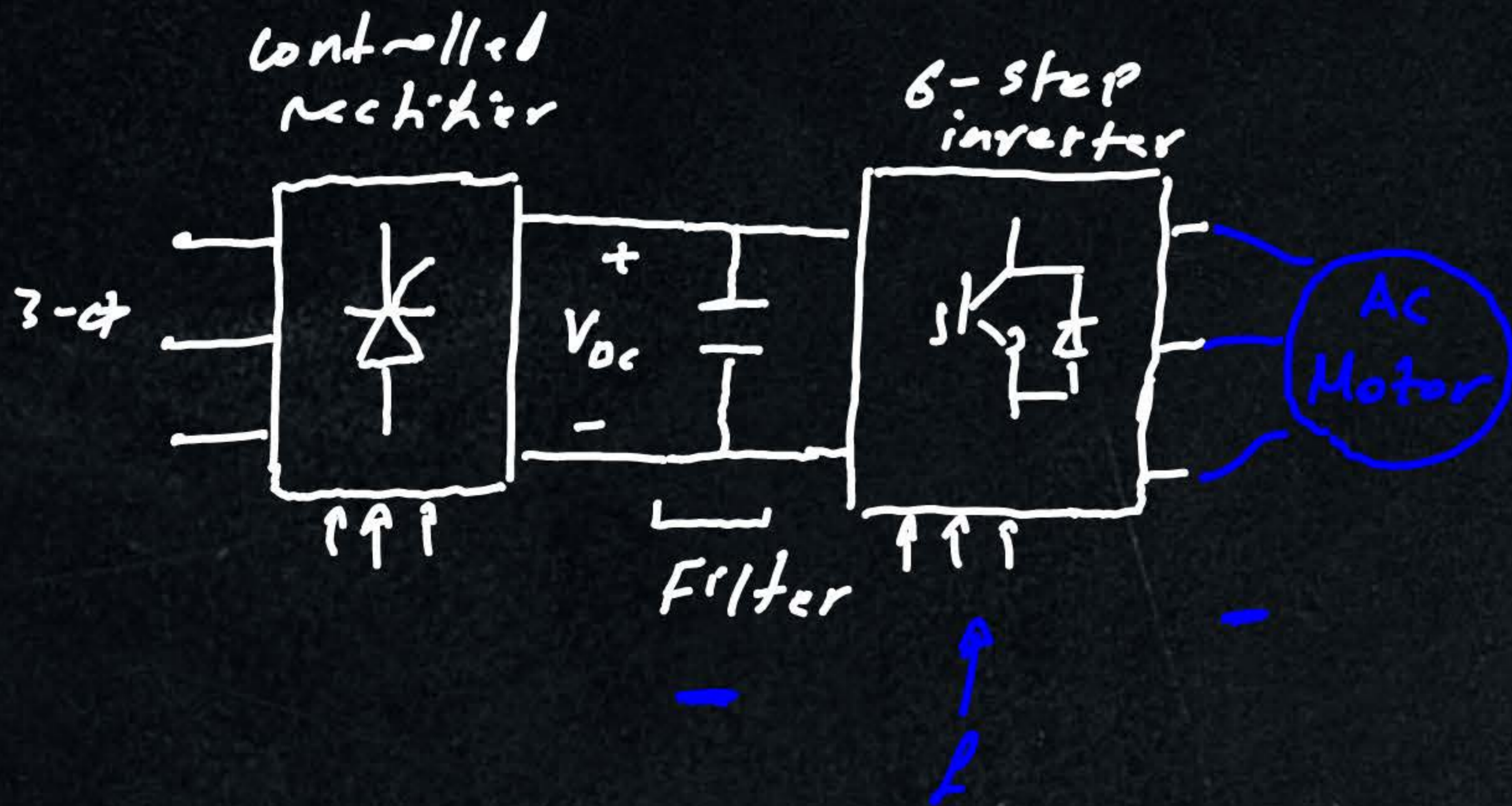
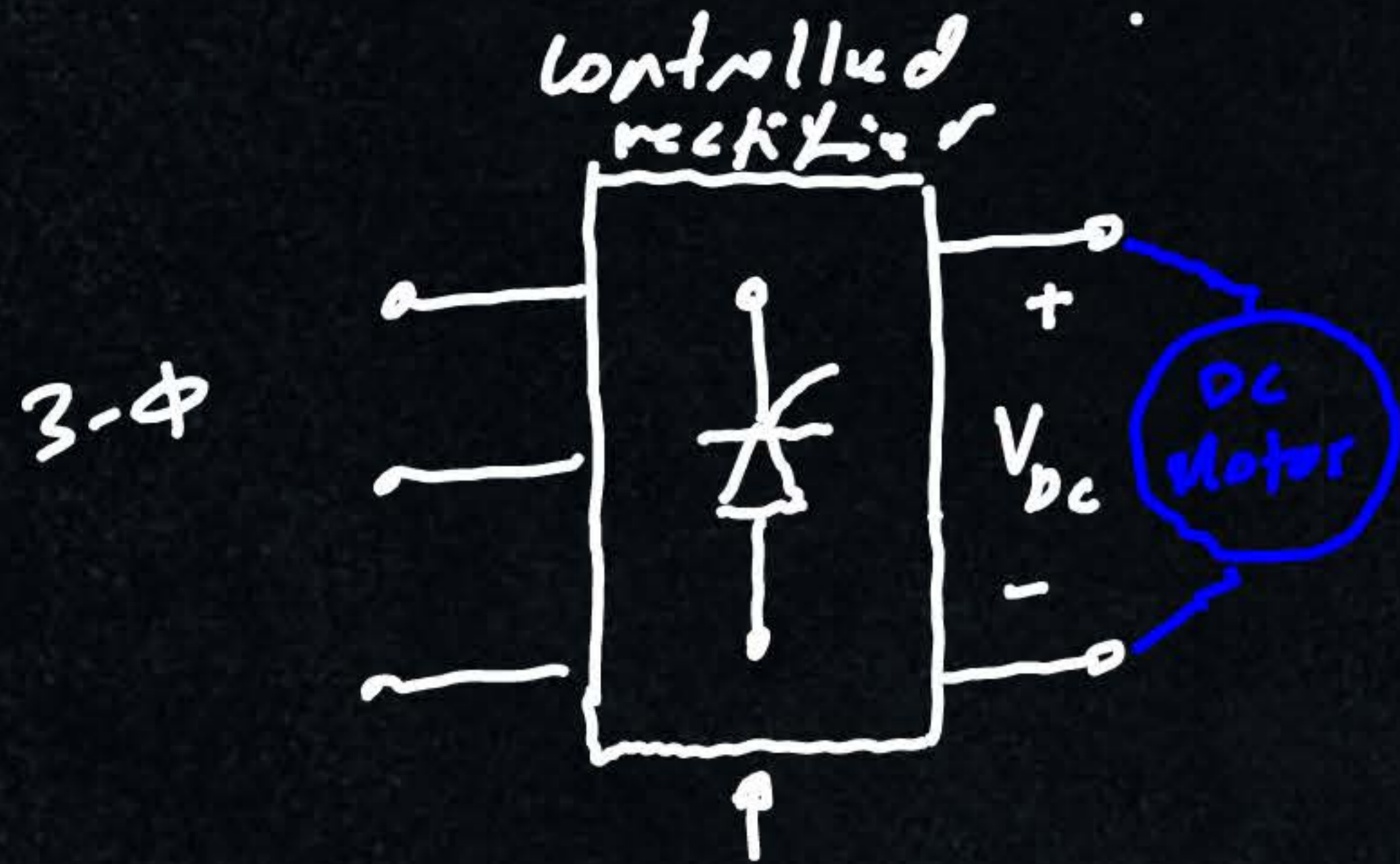


$$V_{L-N, peak} = \frac{M}{\sqrt{3}} \frac{V_s}{2}$$

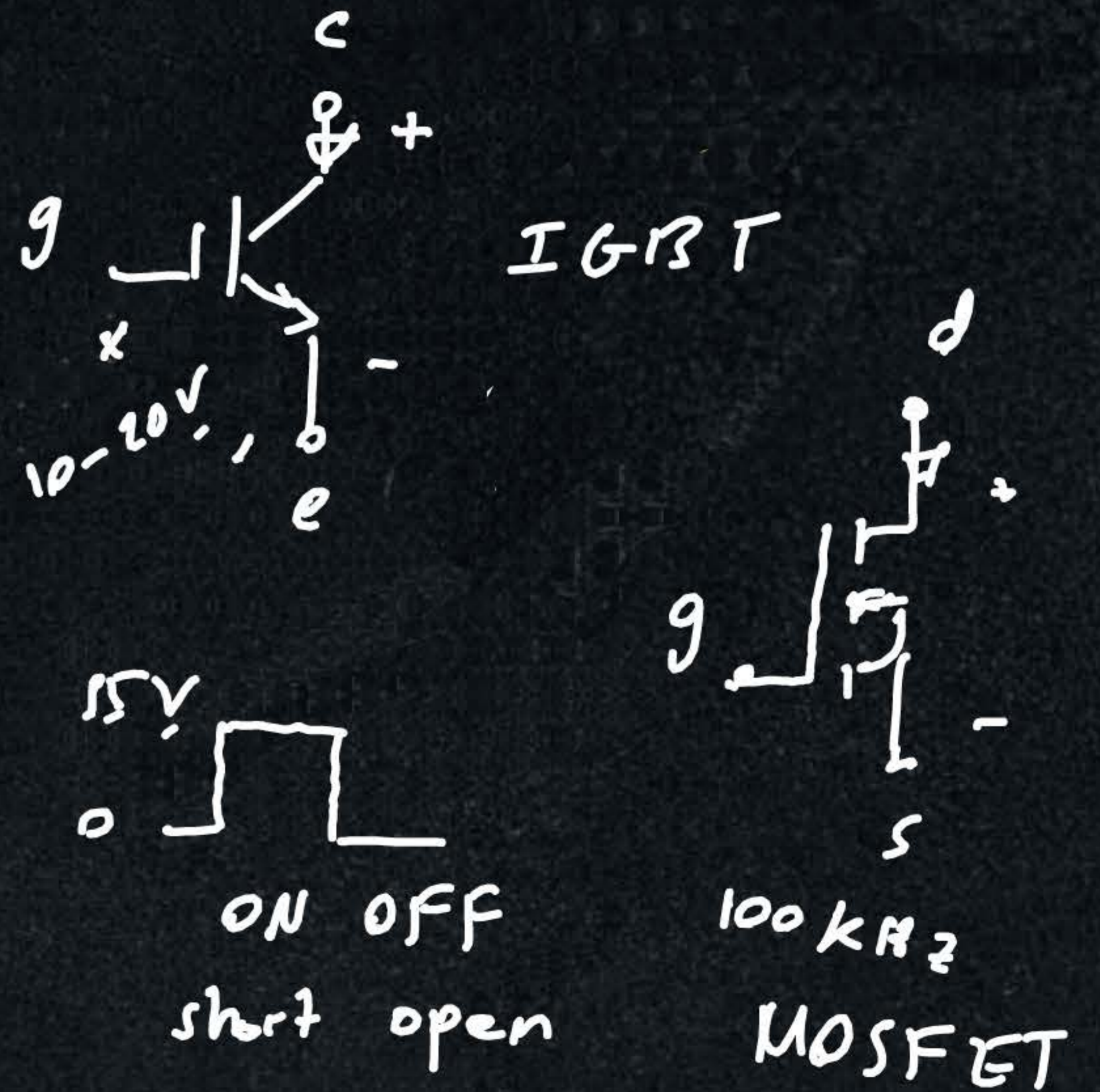
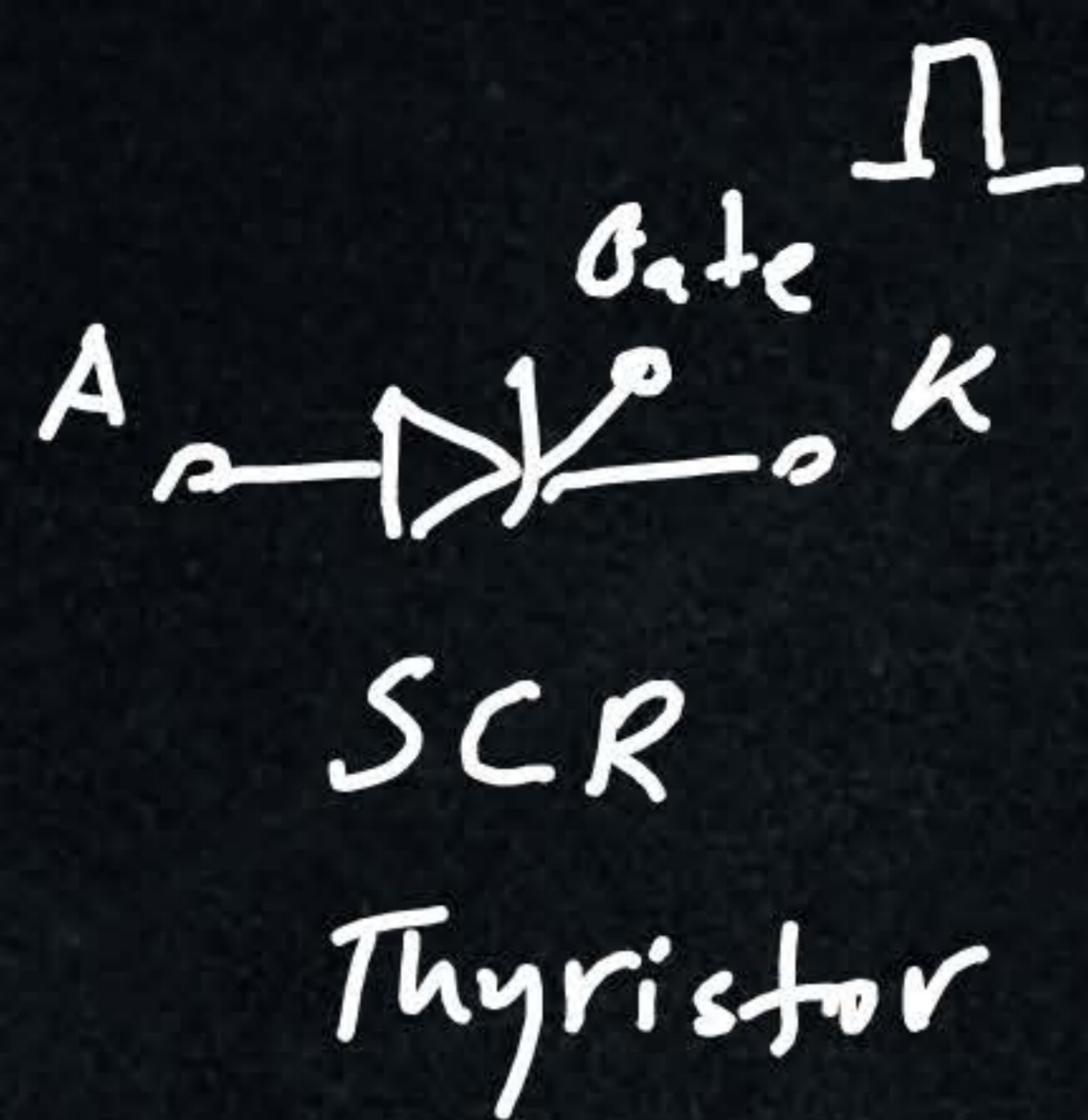
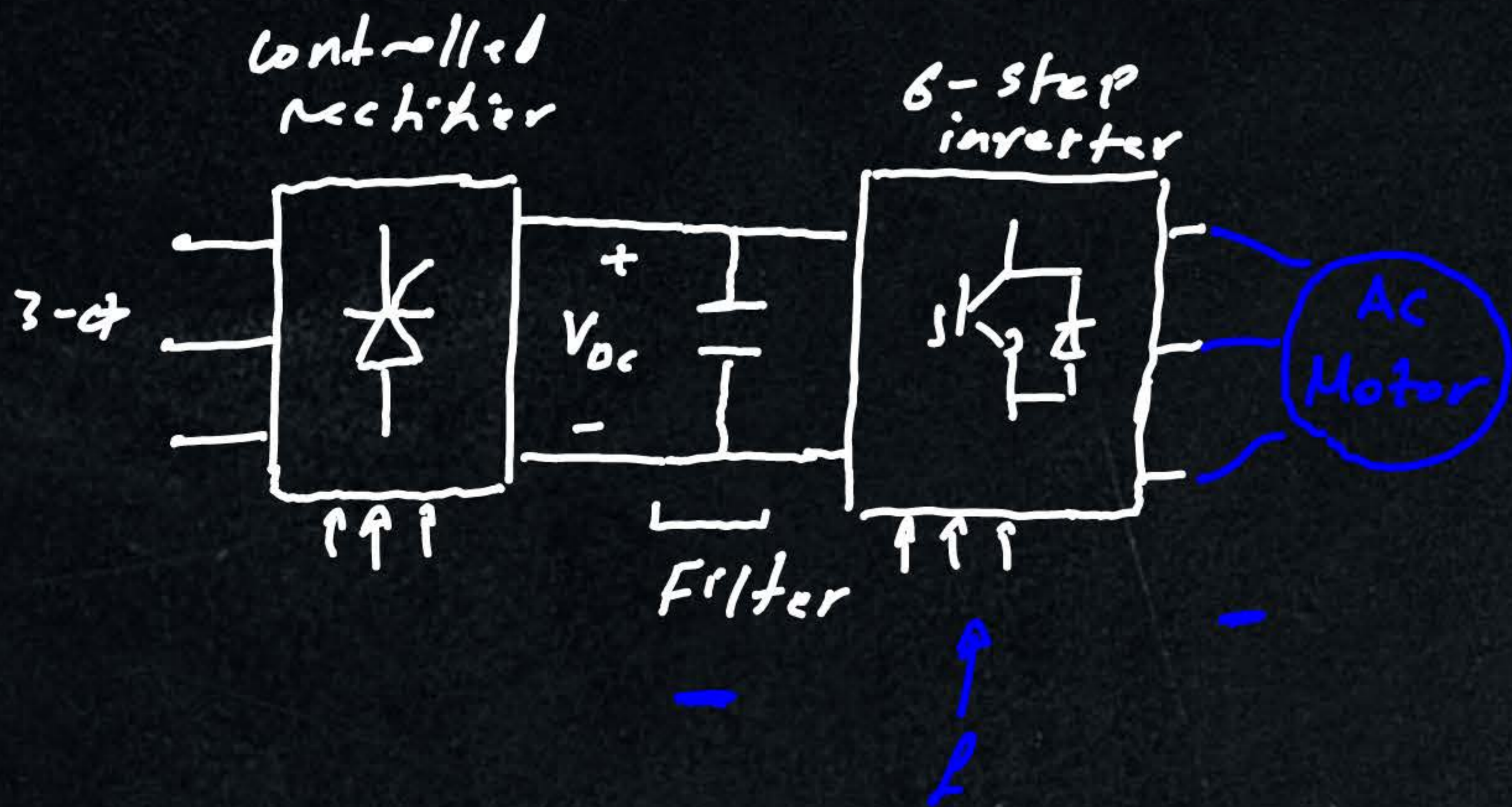
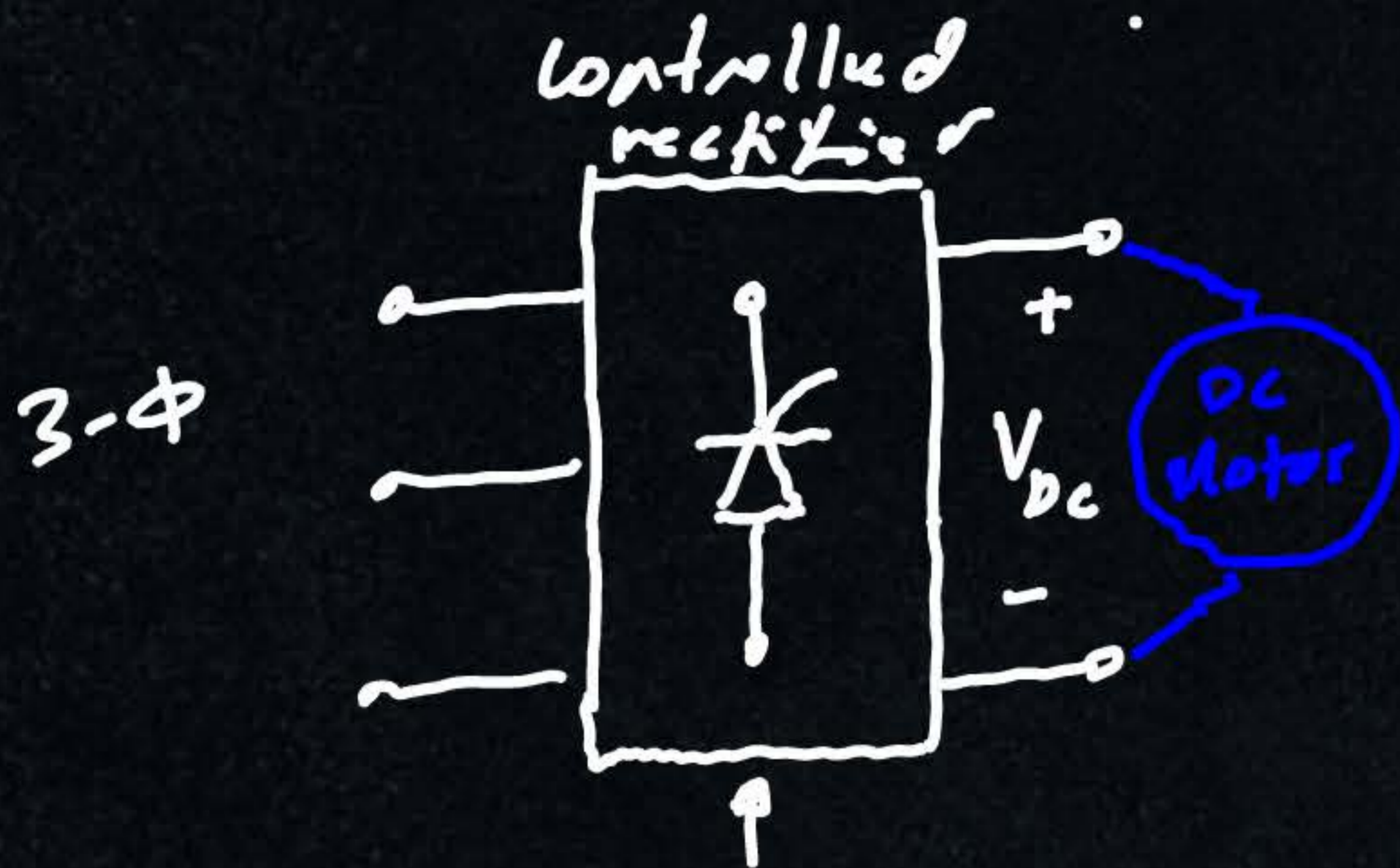
$$0 \leq V_{L-N, peak} \leq \frac{V_s}{2}$$

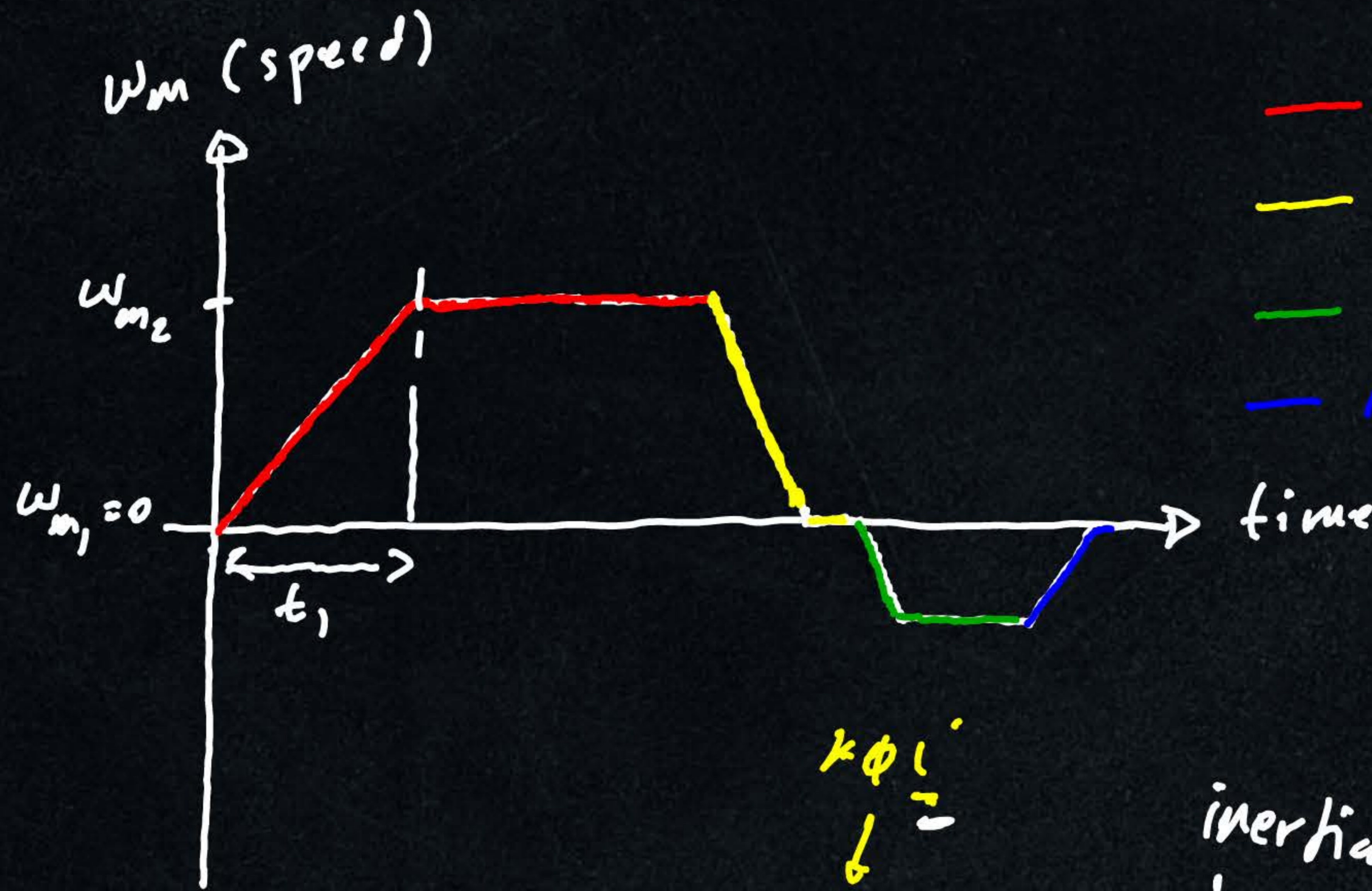


Controlled Rectifiers

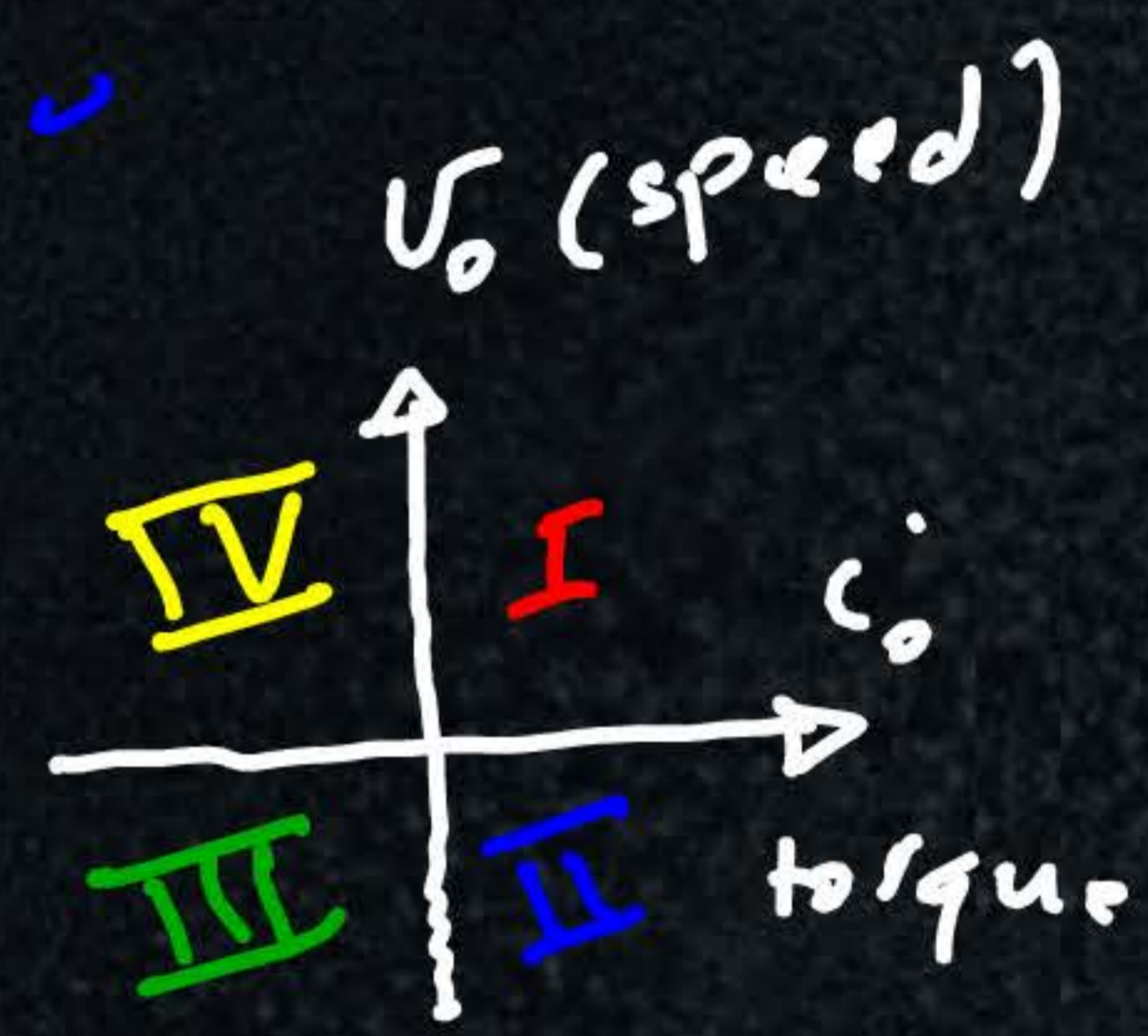


Controlled Rectifiers





- FM ✓
- FR
- RM
- RR ✓



$$k\phi i'$$

inertia

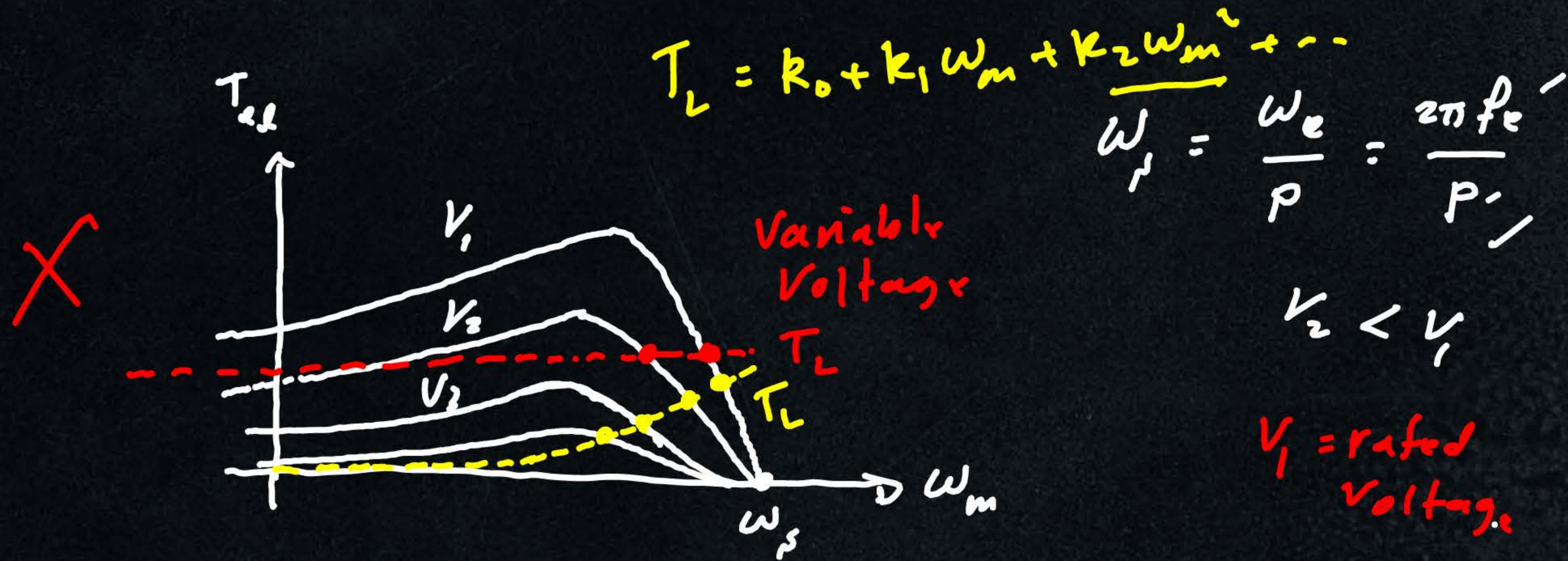
$$T_{el} - T_d = J \frac{\omega_{m2}}{t_1}$$

$$T_{el} - T_d = J \frac{d\omega_m}{dt} \rightarrow \text{acceleration}$$

$$t_1 = \frac{J \omega_{m2}}{\Sigma T}$$

electro-magnet torque.

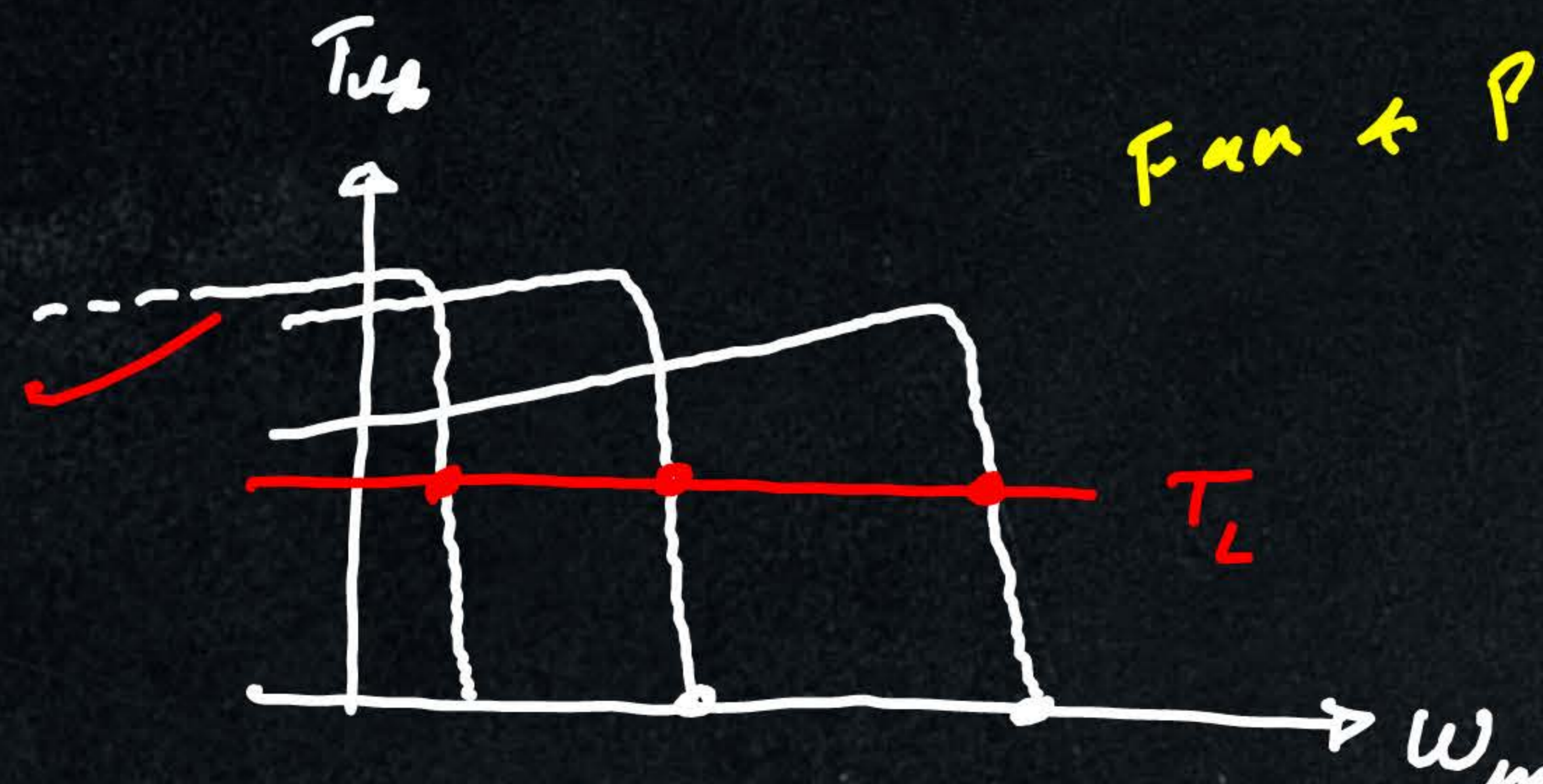
Load torque



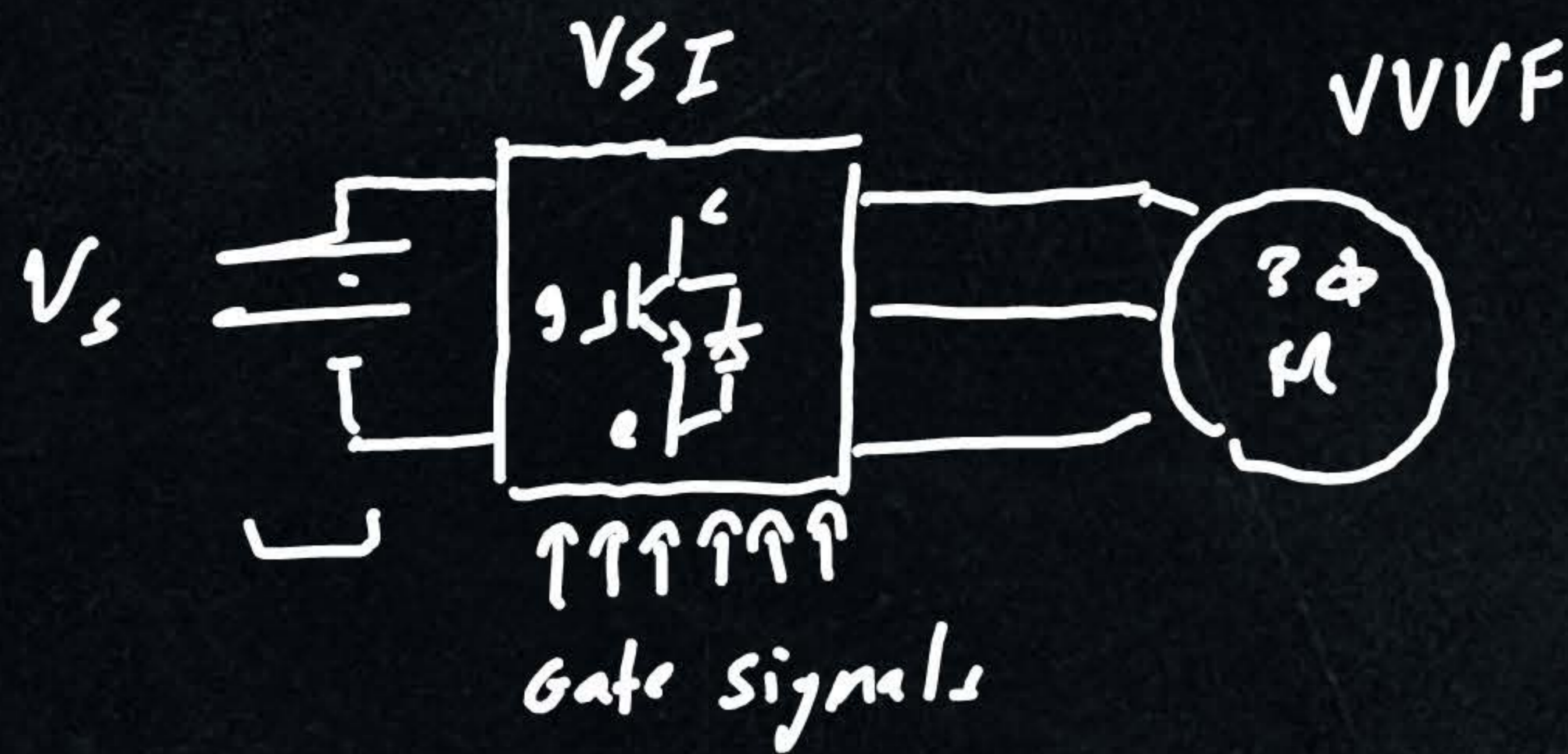
$T_L \propto \omega_m^2$

Fan + pump drives

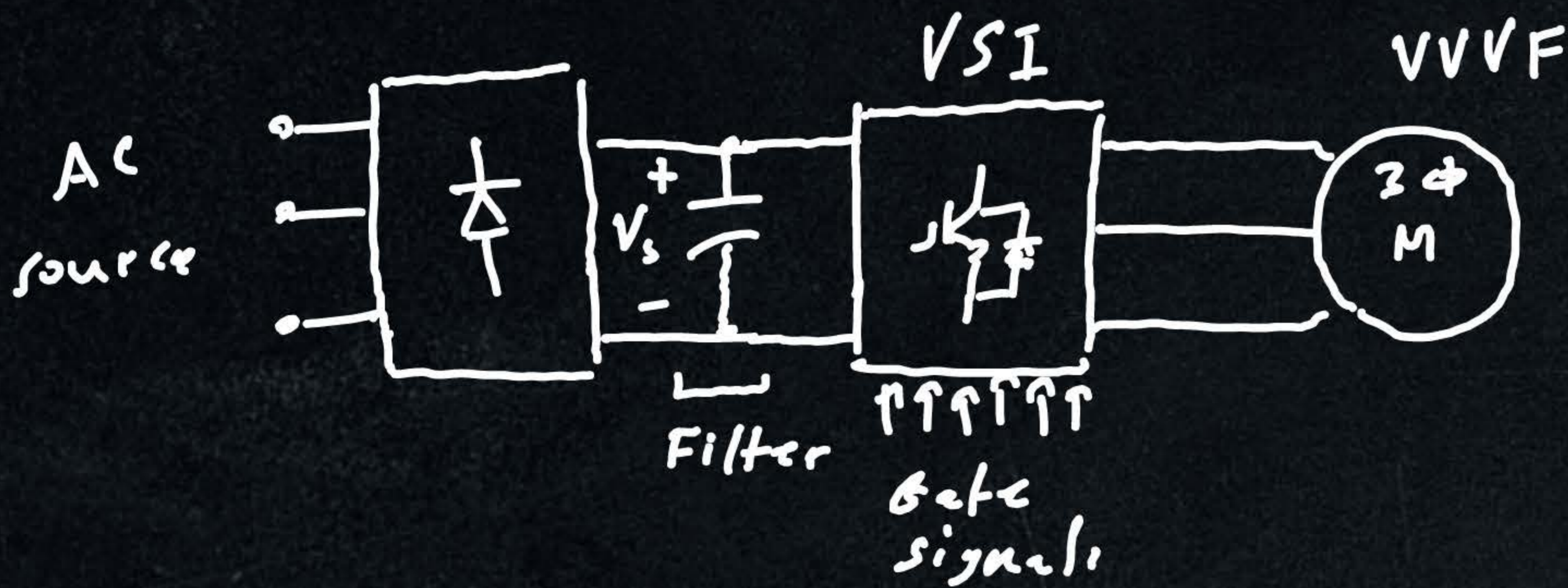
$T_{ee} = T_L + J \frac{d\omega_m}{dt}$



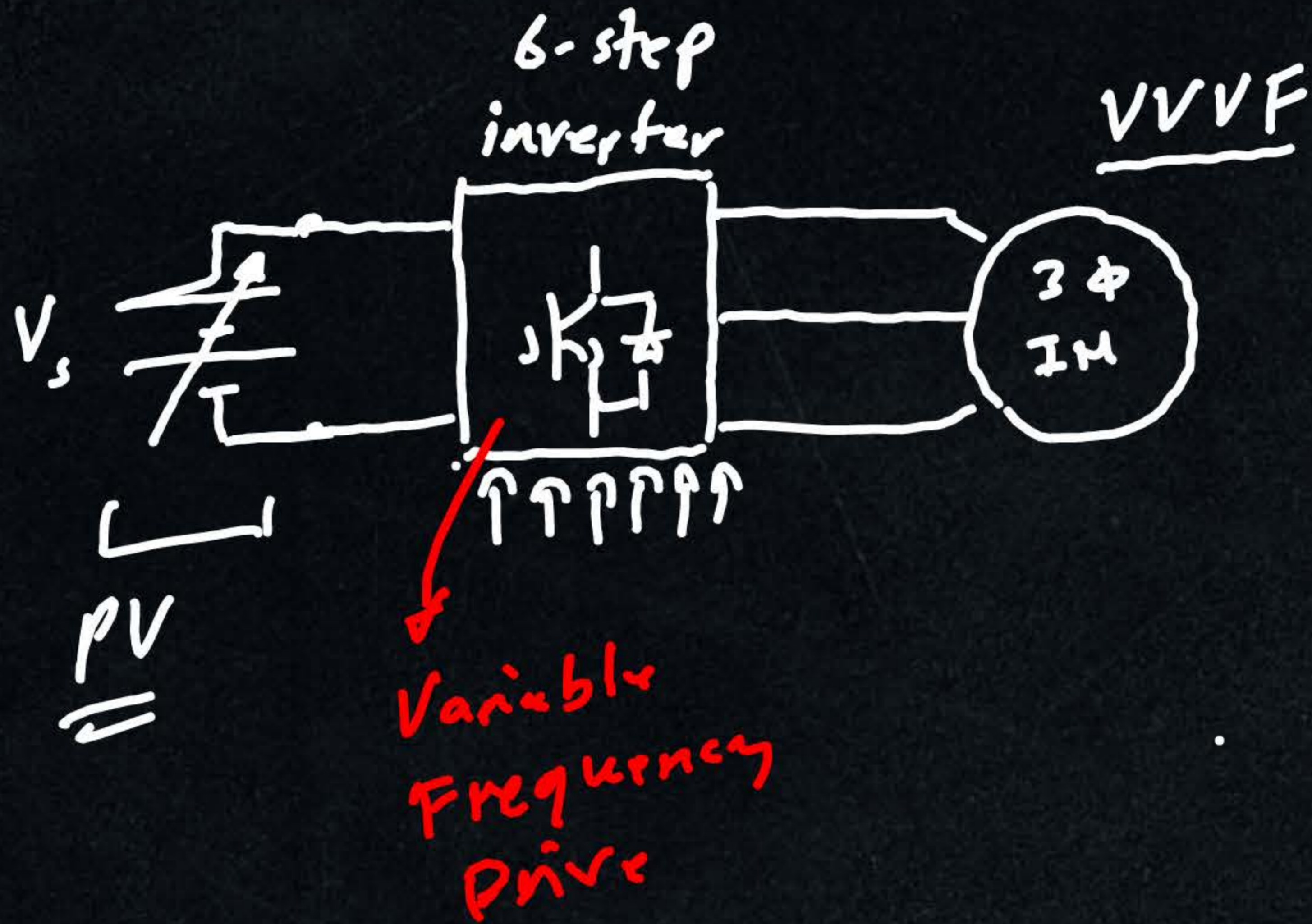
Variable voltage + variable frequency.



$V_s = \text{constant}$

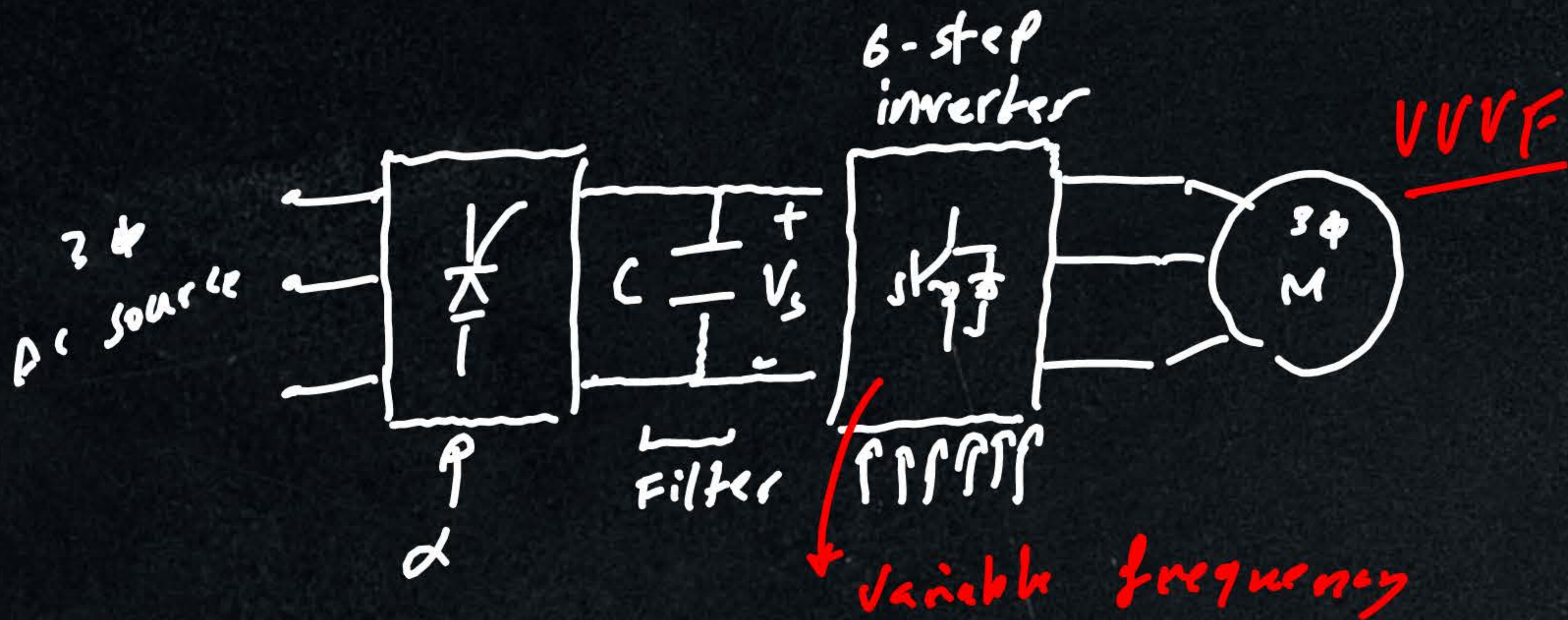


VSI

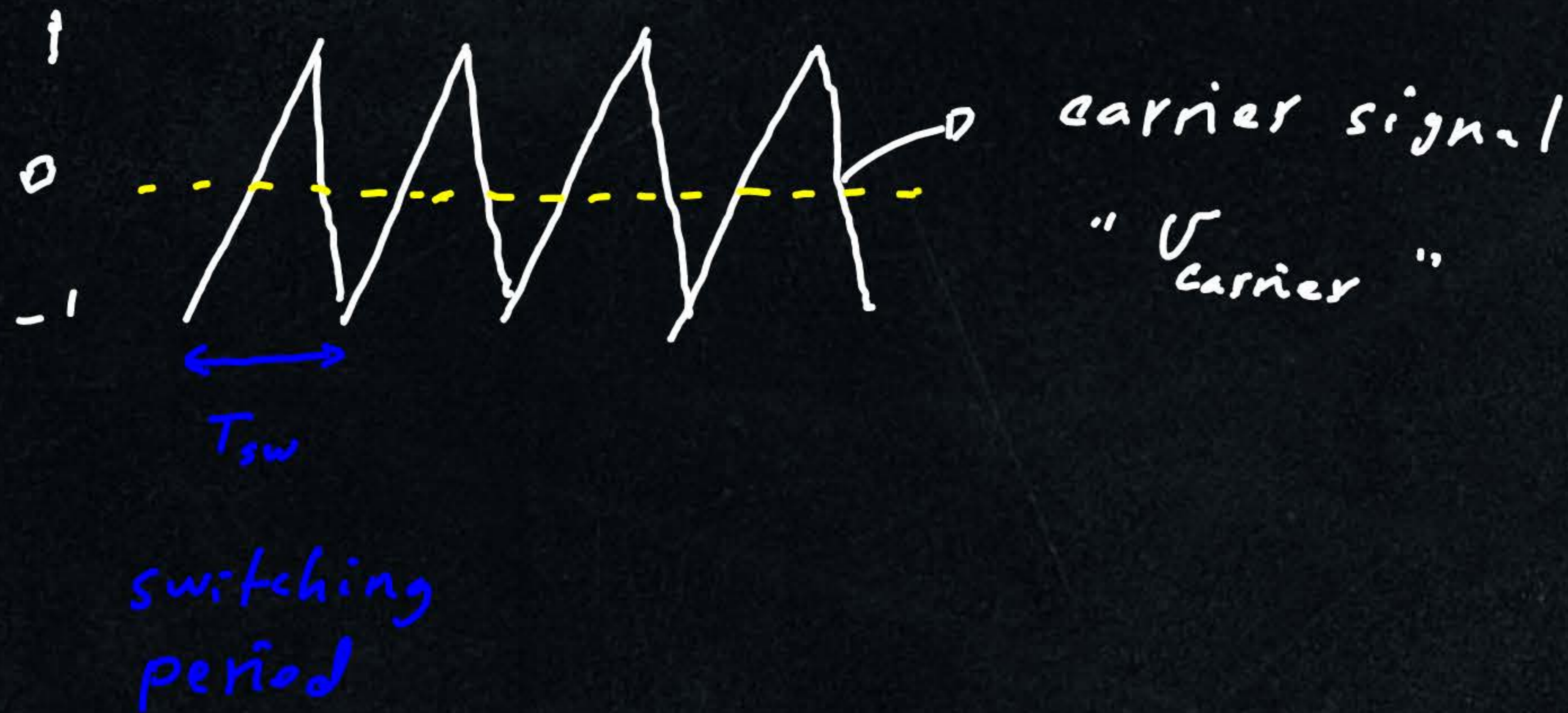


V_s is variable DC voltage

(6-step inverter)



SPWM



$f_{sw} = \frac{1}{T_{sw}}$ = switching frequency
Carrier frequency

$f_{sw} \gg f_1$
↓

Fundamental
Frequency
of output voltage

three modulating waves

400V L-L rms
326V L-N peak

$$m_a = M \sin(\omega_e t)$$

$$m_b = M \sin(\omega_e t - 2\pi/3)$$

$$m_c = M \sin(\omega_e t + 2\pi/3)$$

ω_e : Electric radian frequency

$$\omega_e = 2\pi f_{e,1}$$

Fundamental
electric frequency

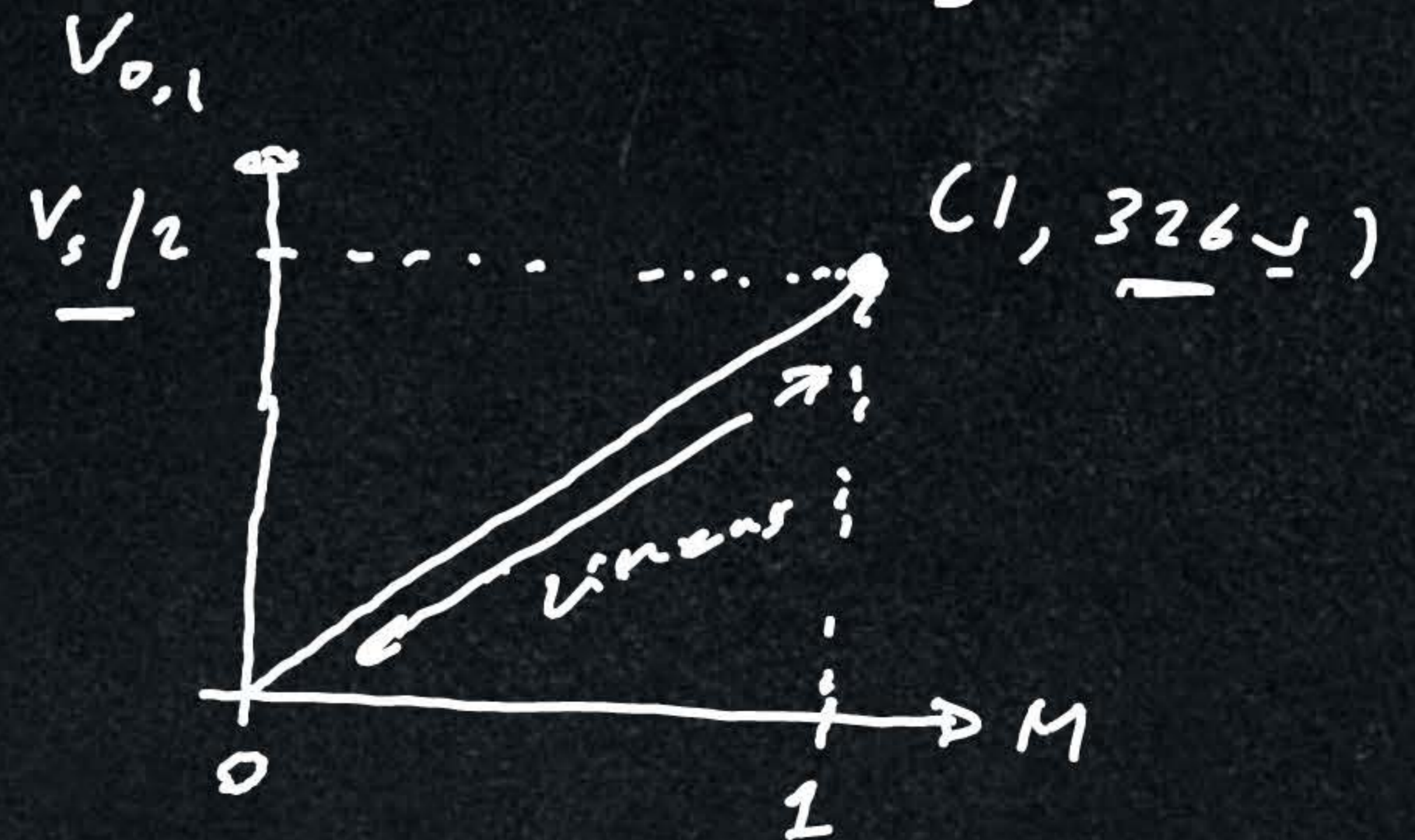
$$0 \leq M \leq 1$$

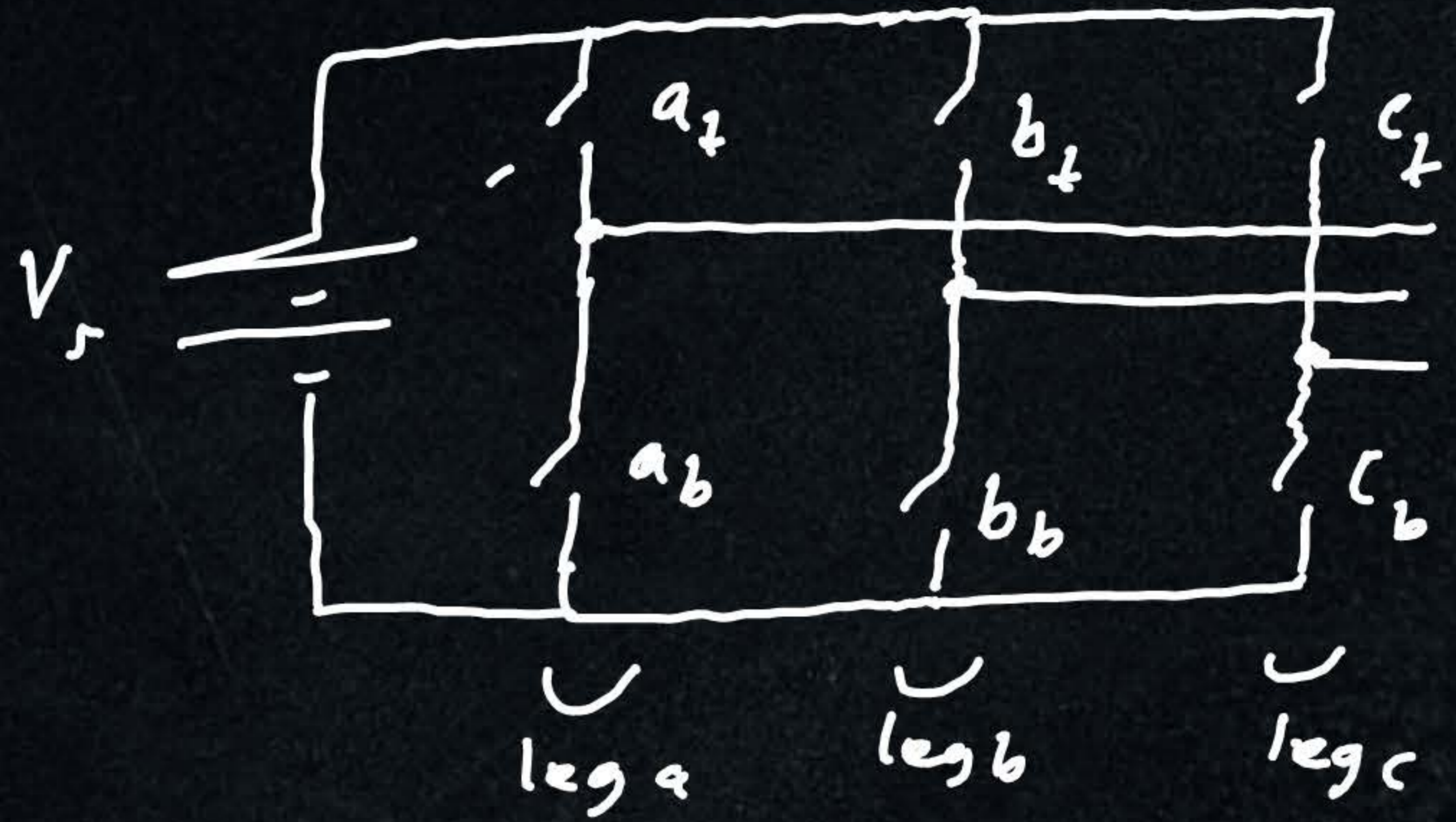
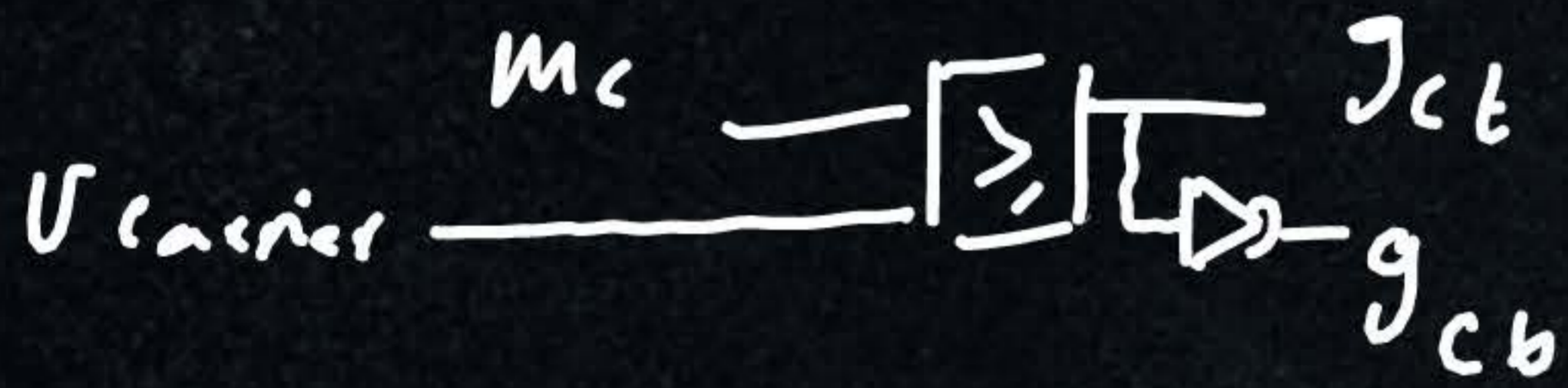
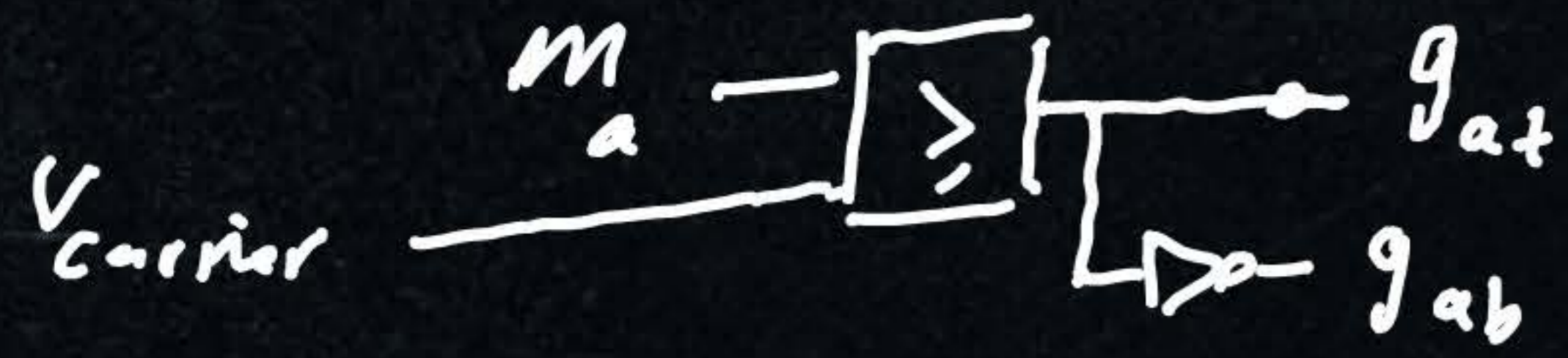
$$V_{o,1} = M \left(\frac{V_s}{2} \right) \quad \text{L-N, peak voltage}$$

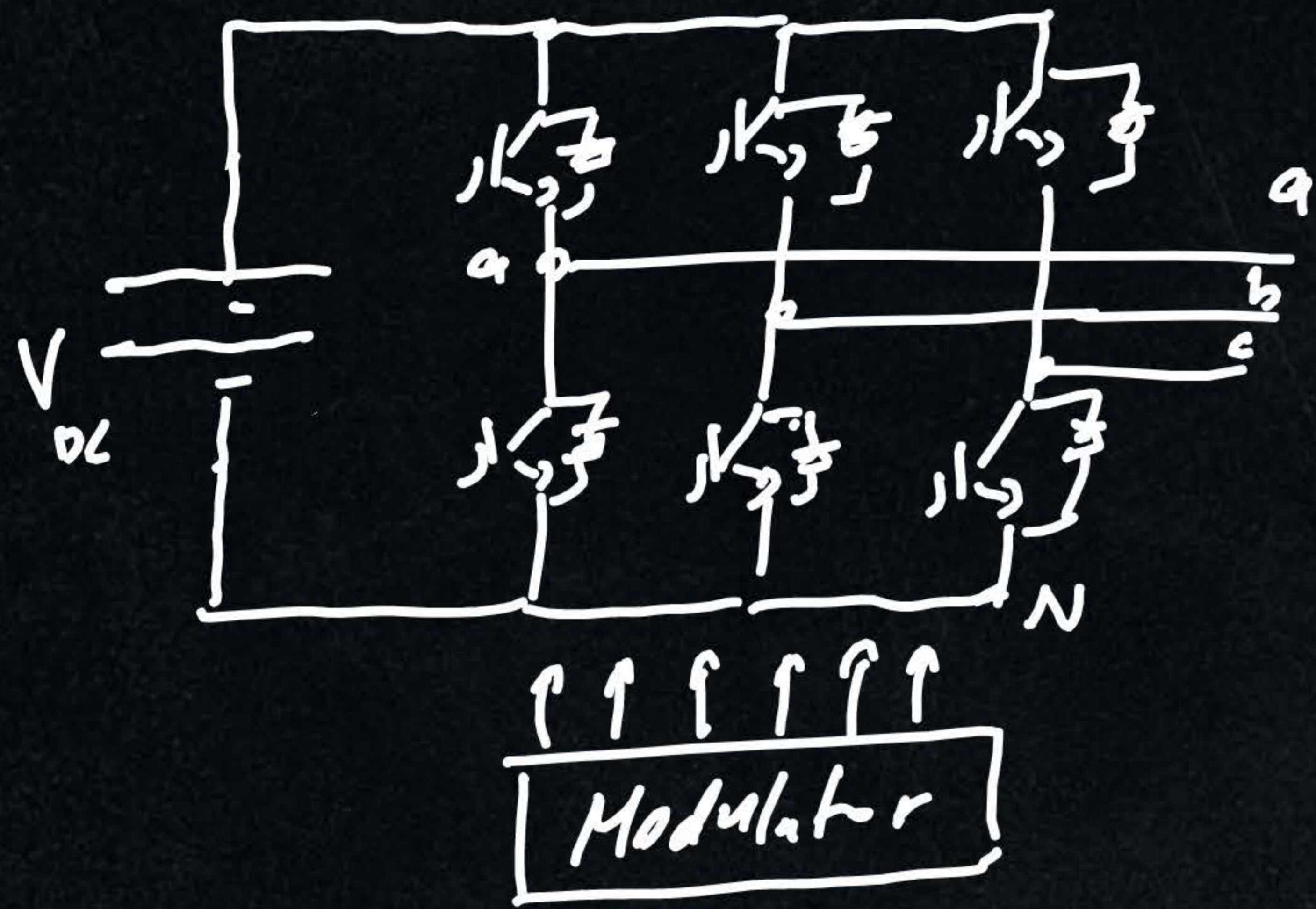
$$0 \leq V_{o,1} \leq \frac{V_s}{2}$$

$$400V \text{ L-L rms} \rightarrow 663V = V_s$$

$V_{o,1}$: peak phase voltage (main comp.)

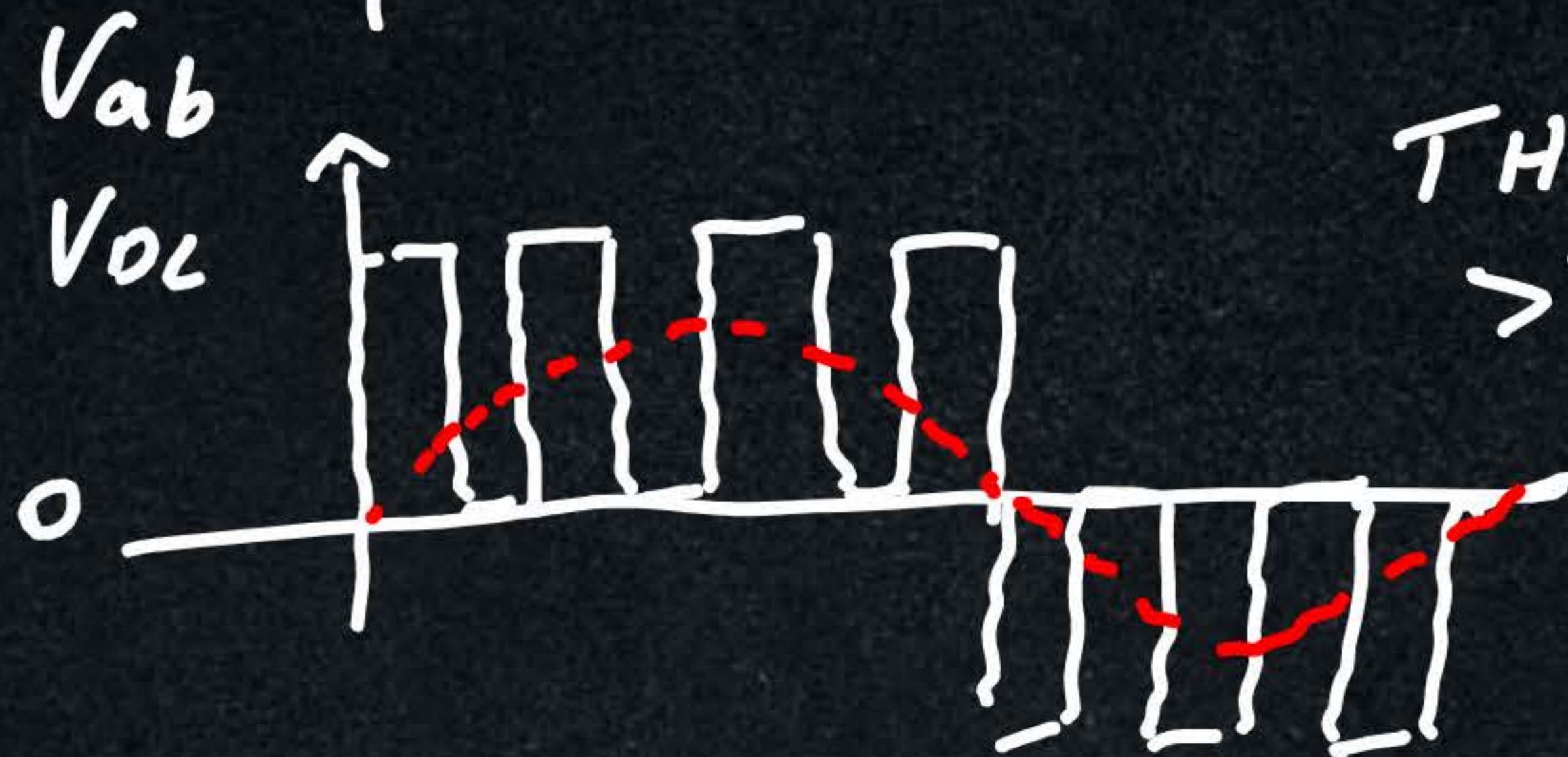
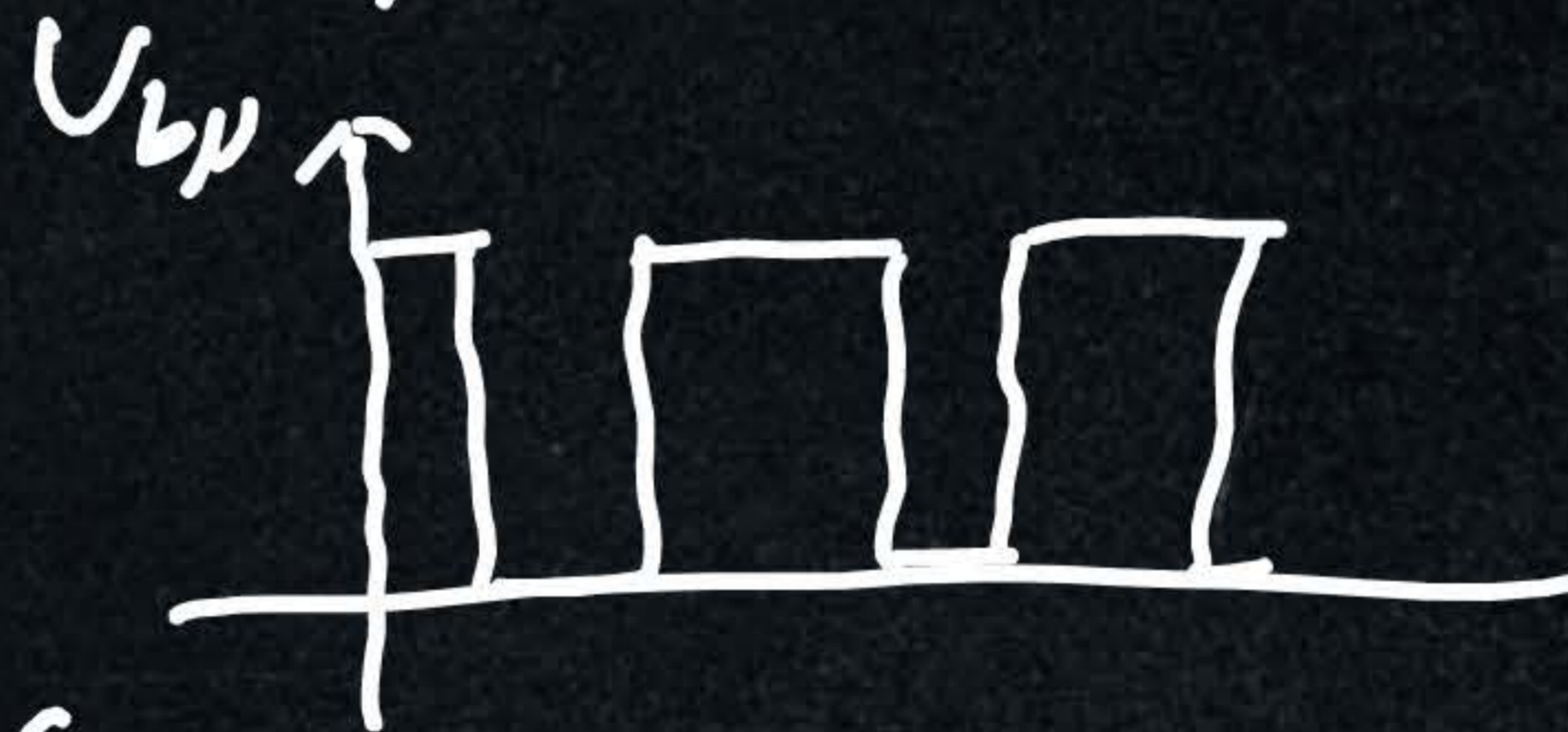
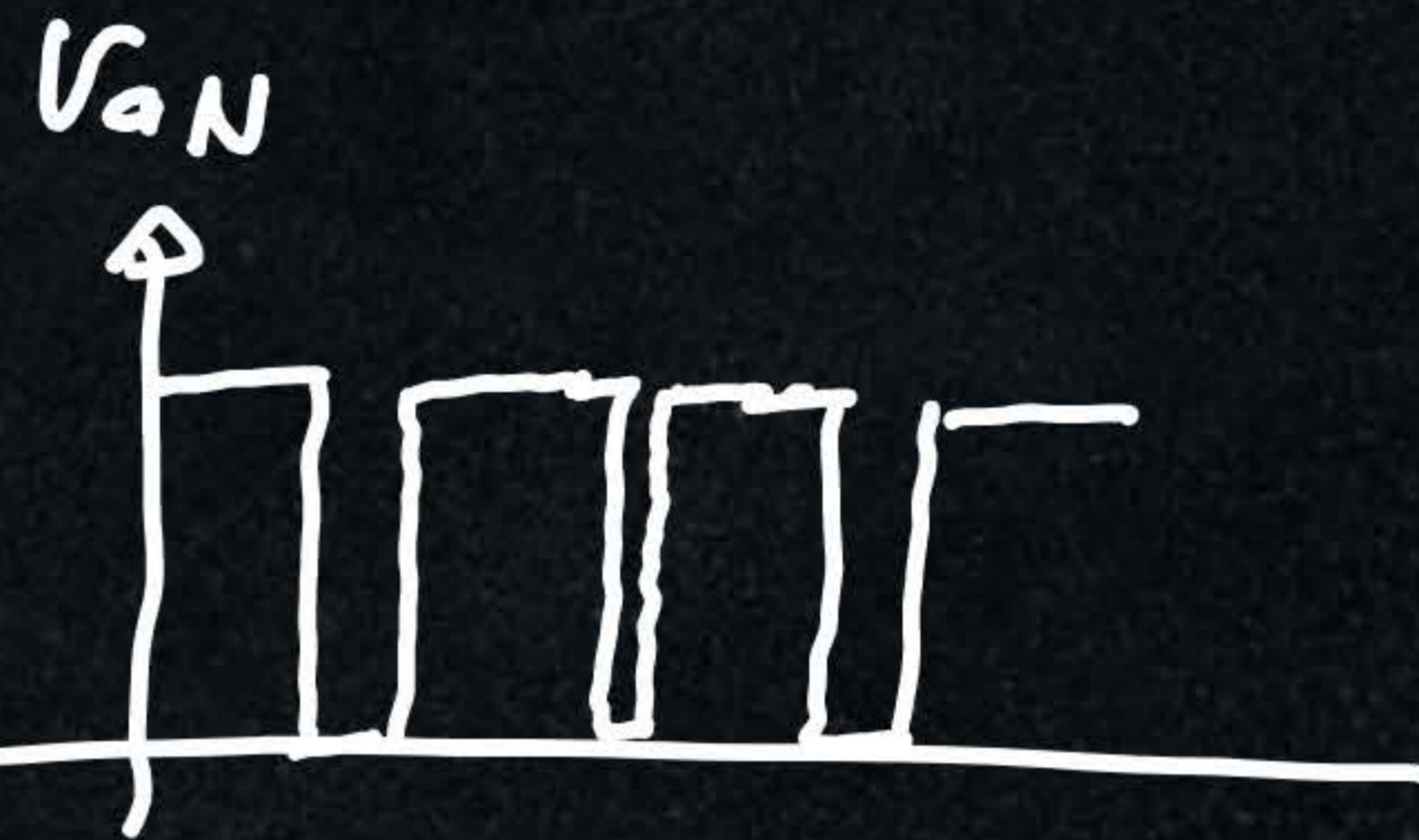




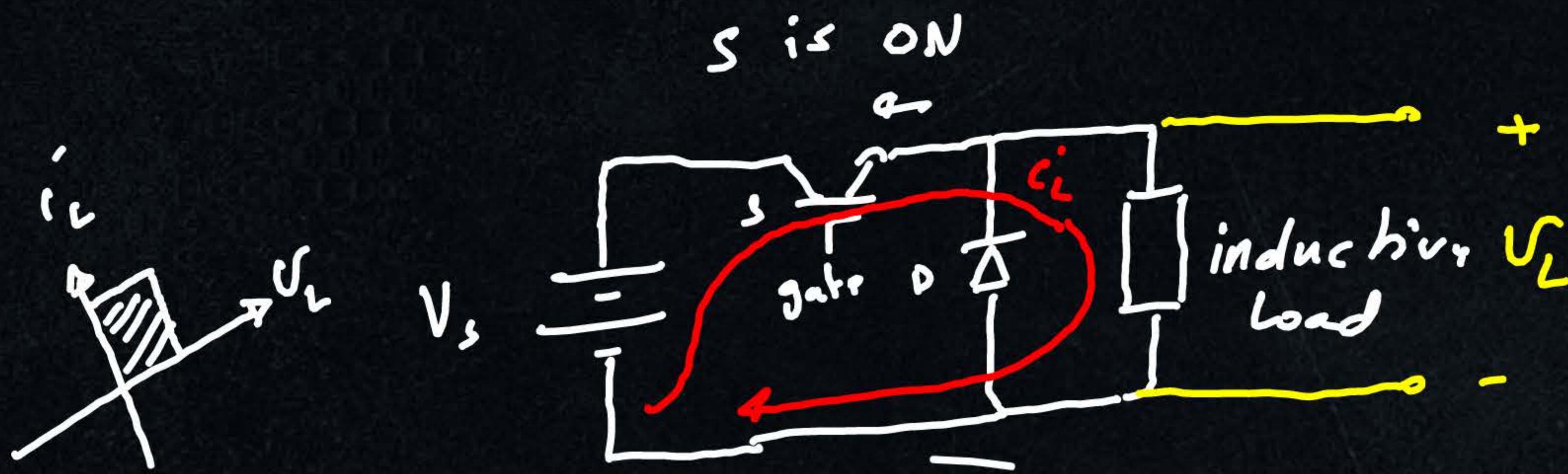


2-level inverter

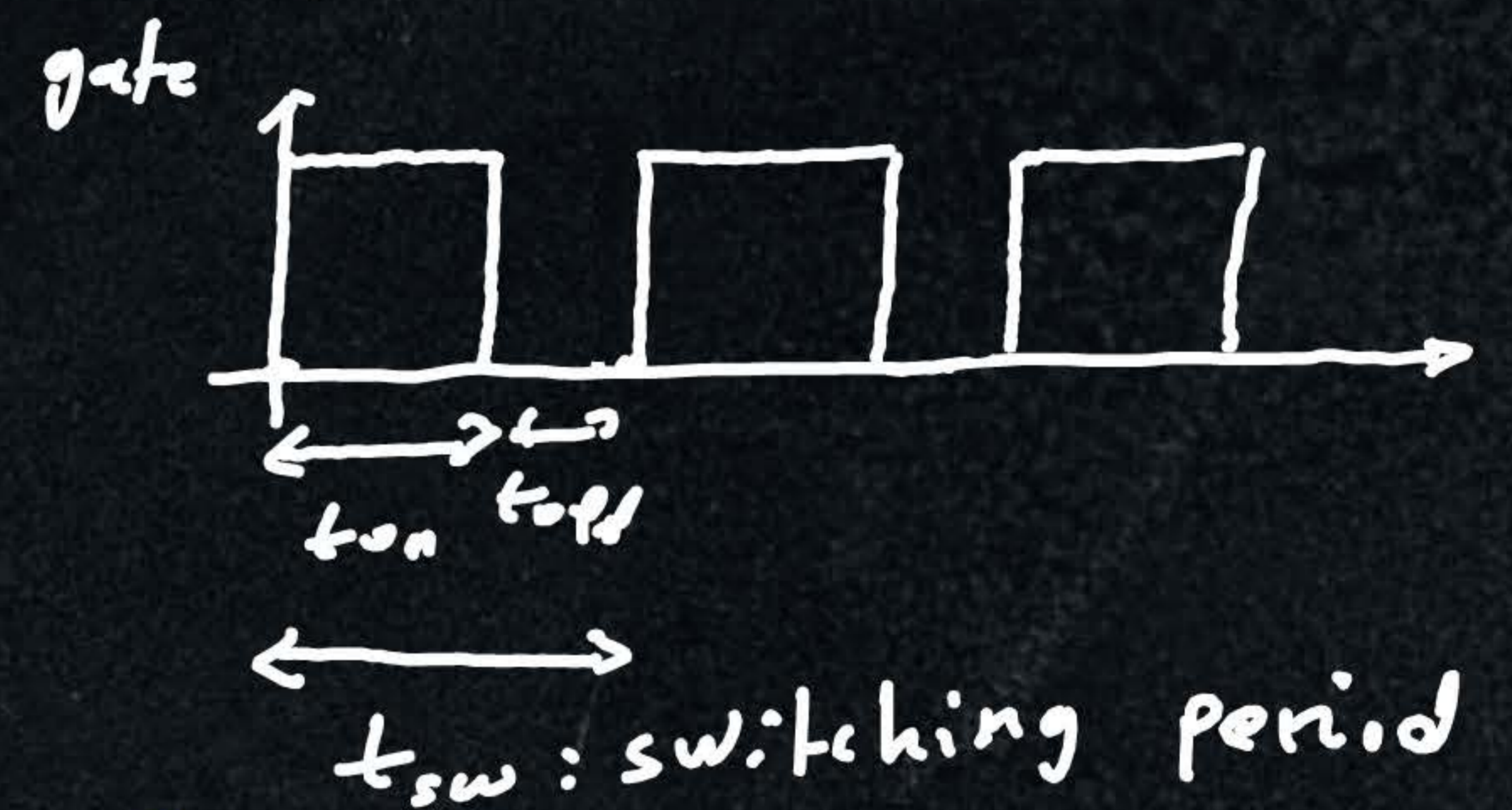
Voltage source inverter
(Traditional inverter)



THD
> 70%



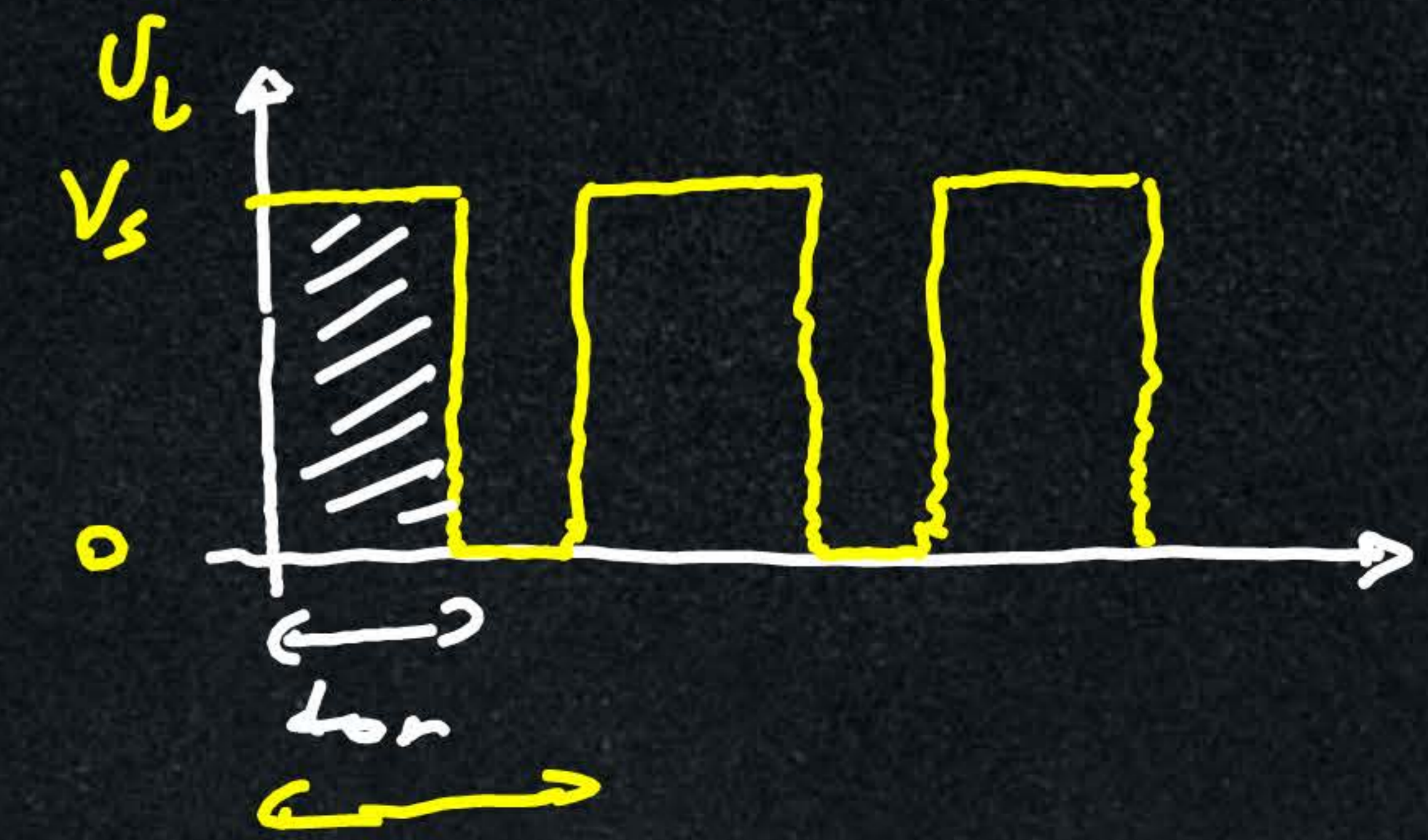
S is OFF

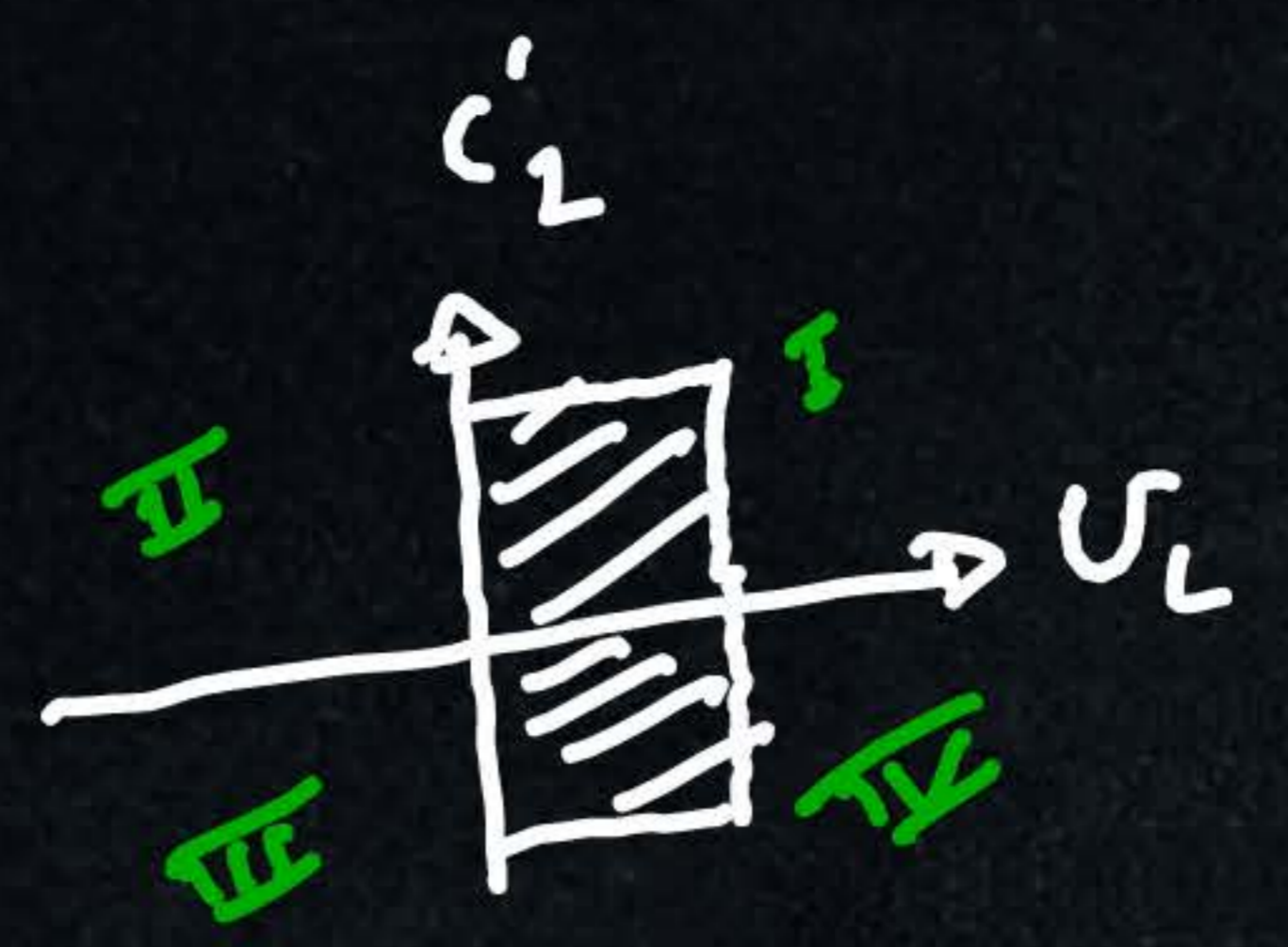
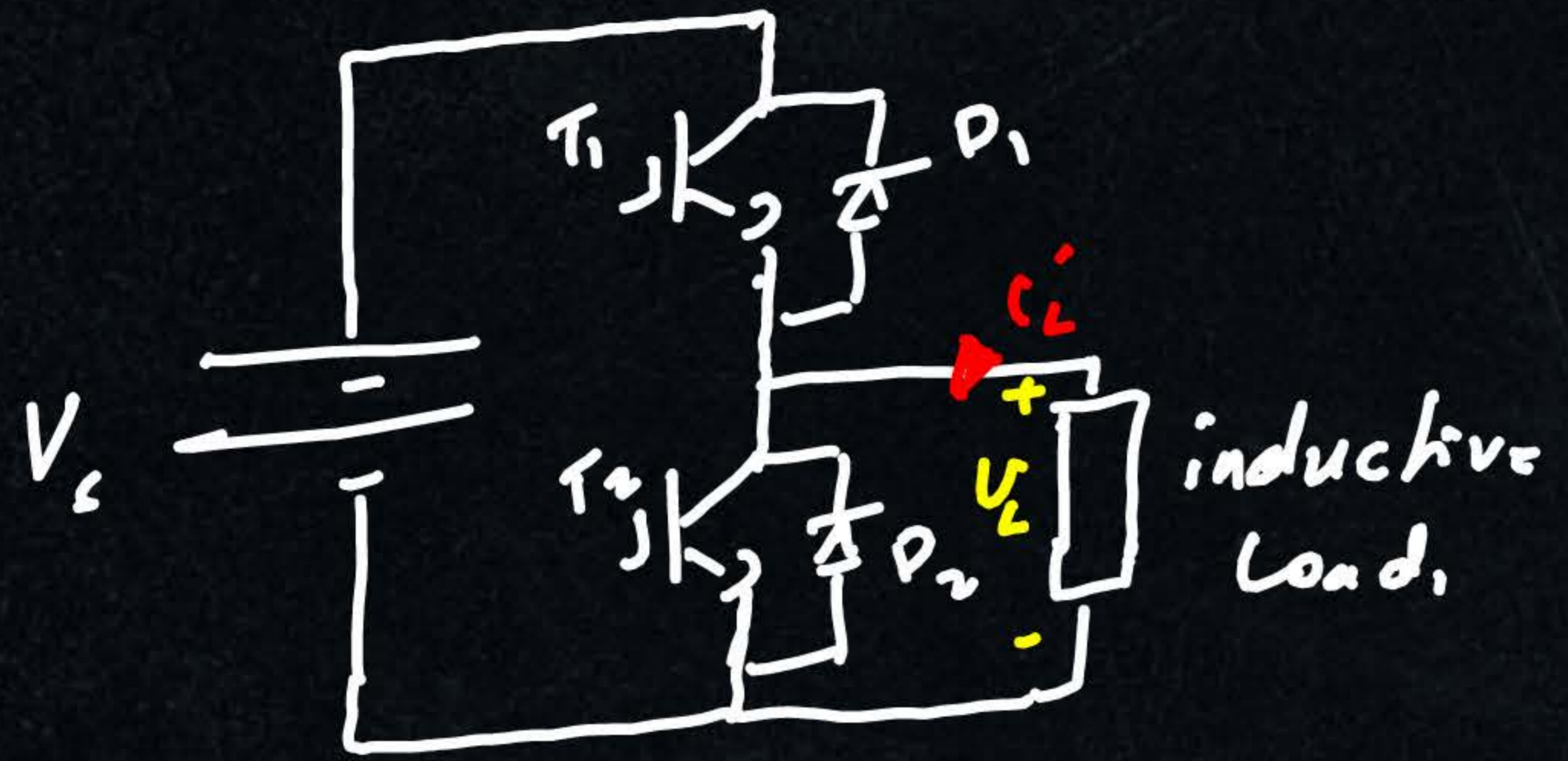


The average output voltage, V_L , across the load is calculated as:

$$V_L = \frac{1}{t_{sw}} \int_0^{t_{on}} V_s dt = \frac{t_{on}}{t_{sw}} V_s$$

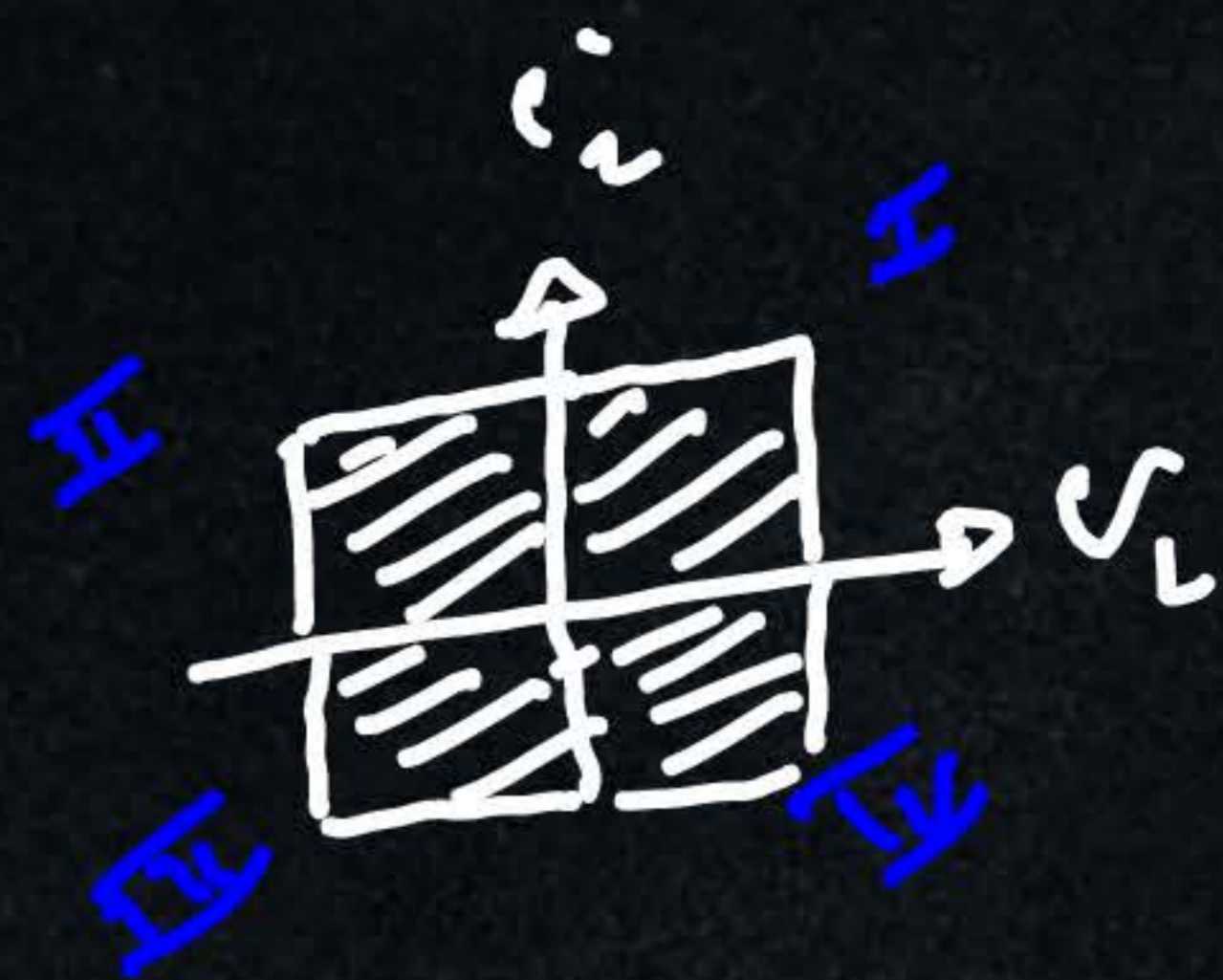
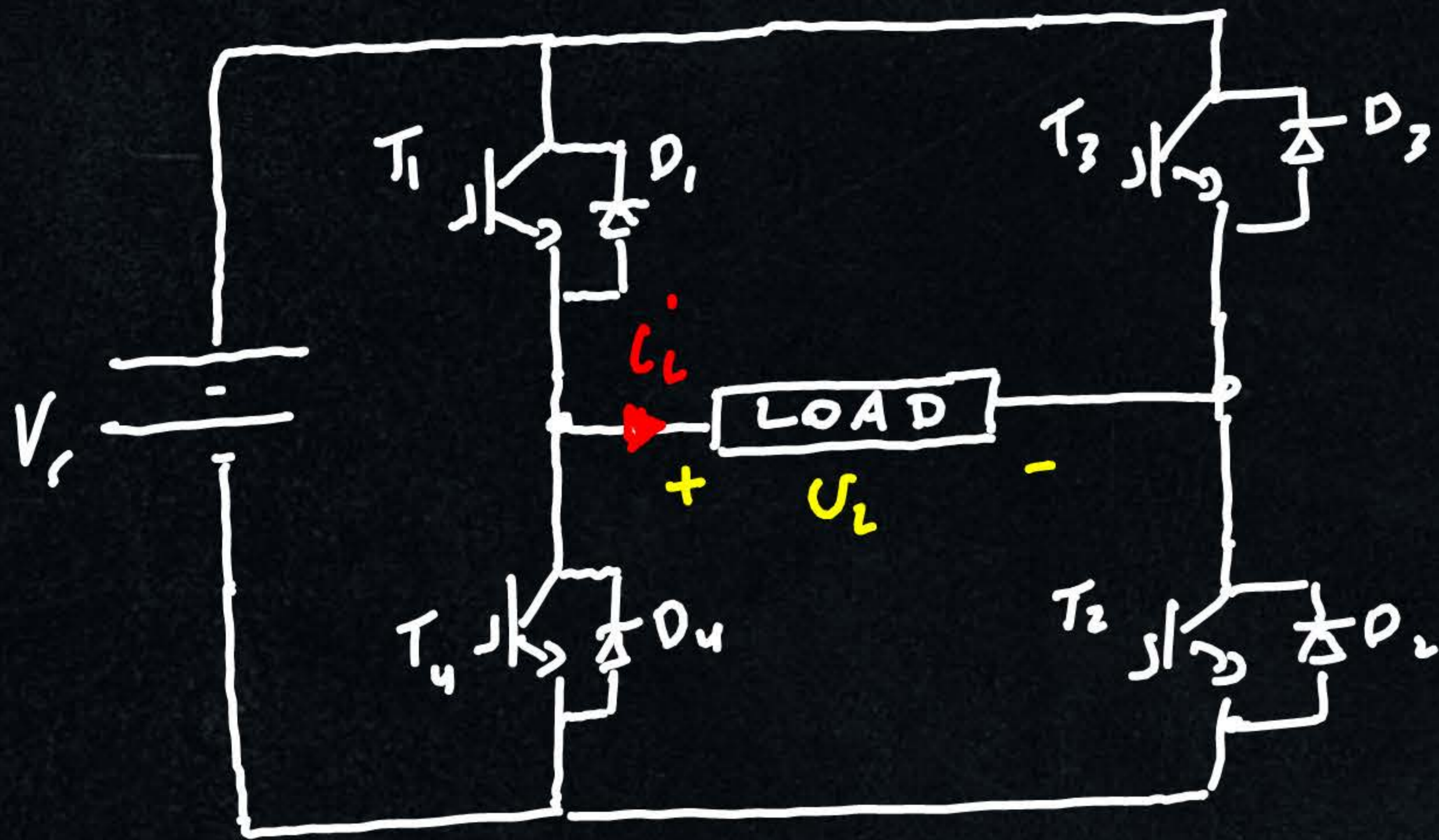
$V_L = k V_s$ where k is the duty cycle $0 \leq k \leq 1$





Half-bridge chopper circuit
 Two-quadrant chopper circuit

V_L	I_L	conducting device
V_s	+	T_1
0	+	D_2
V_s	-	D_1
0	-	T_2



Full-bridge
chopper circuit
Four-quadrant
chopper circuit

	U_L	i_L	Conducting devices
I	V_s	+	$T_1 T_2$
	0	+	$T_1 D_3$ or $T_2 D_4$
II	$-V_s$	+	$D_3 D_4$
	0	+	$T_1 D_3$ or $T_2 D_4$
III	$-V_s$	-	$T_3 T_4$
	0	-	$T_3 D_1$ or $T_4 D_2$
IV	V_s	-	$D_1 D_2$
	0	-	$T_3 D_1$ or $T_4 D_2$

Calculation of motor's rated torque and power

• Constant speed

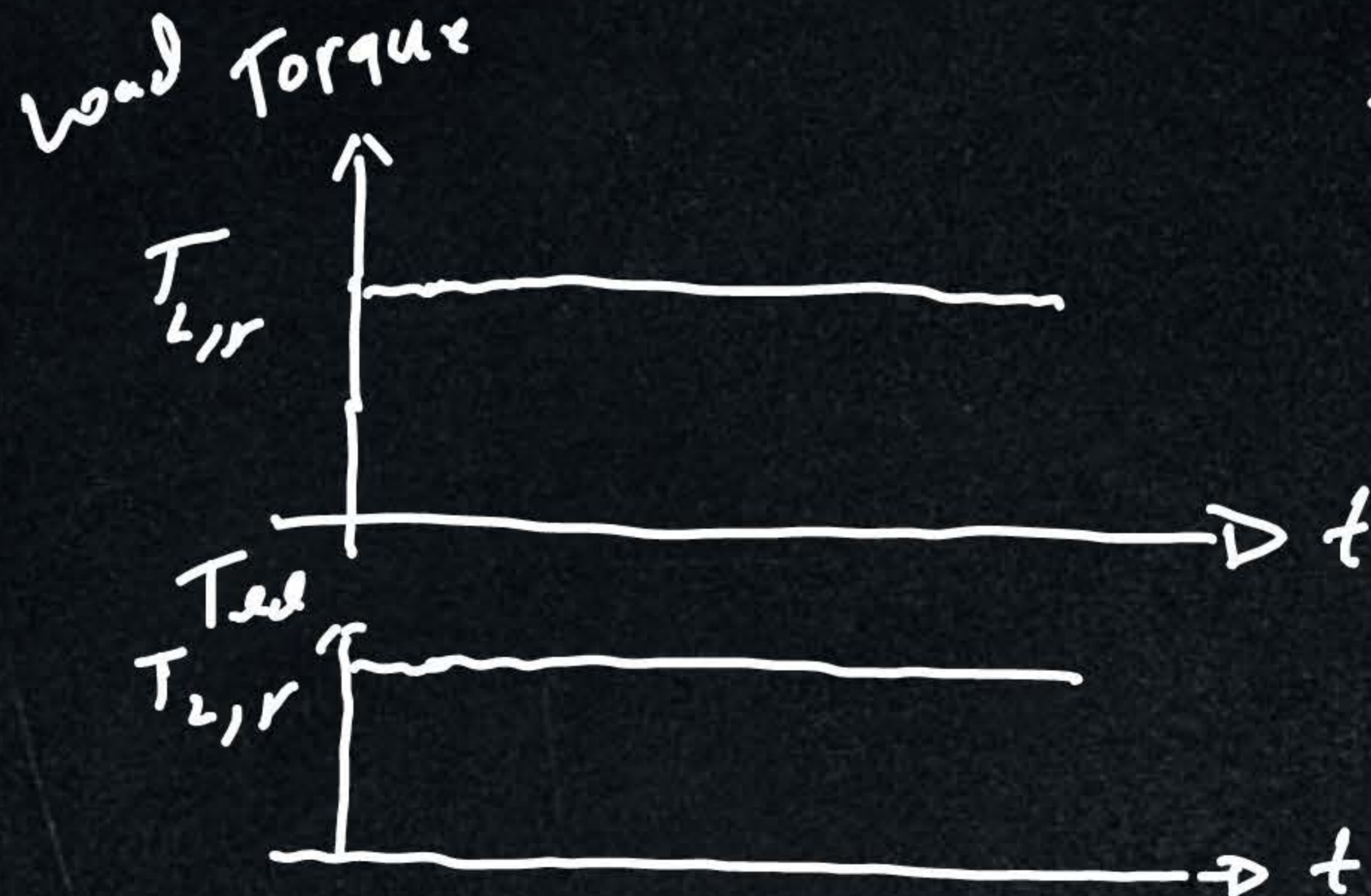
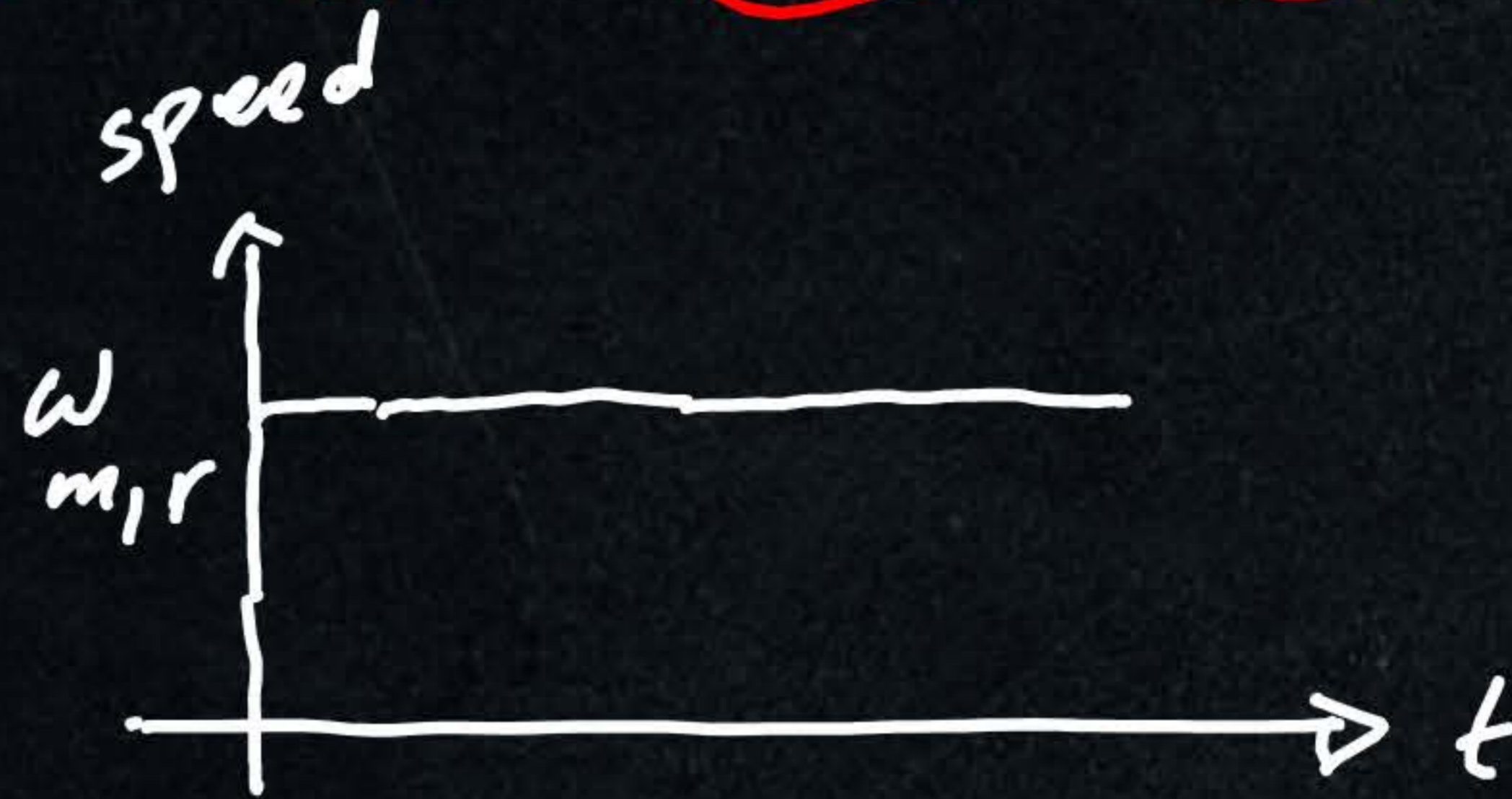
$\omega_{m,r}$: Rated speed

$T_{L,r}$: Rated torque

Rated power = $T_{L,r} \omega_{m,r}$

rad/sec

rated speed [rad/s] rated speed in [rpm]



$$\omega_{m,r} = n_{m,r} \times \frac{2\pi}{60}$$

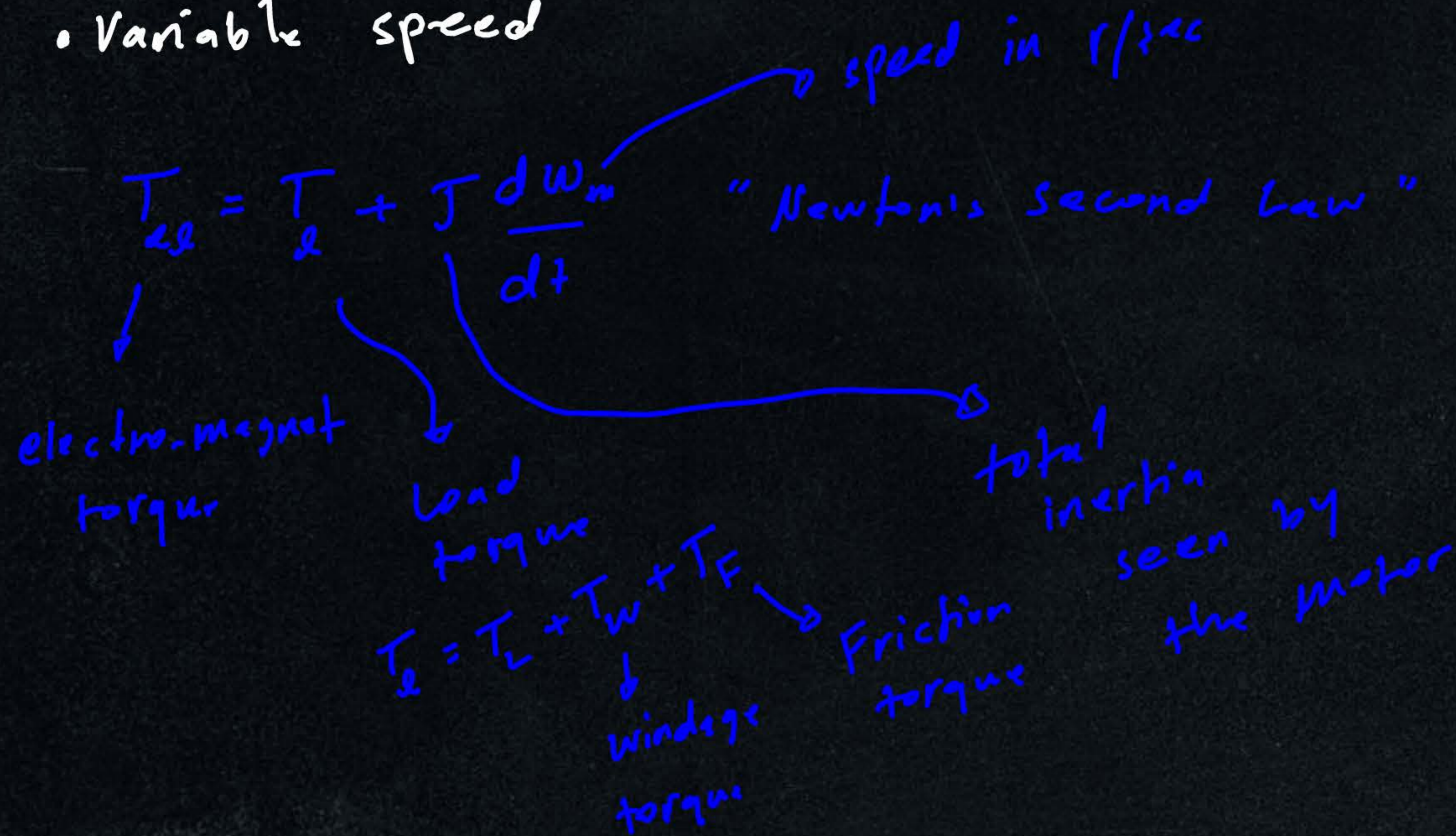
$$T_{ee} = T_L + J \frac{d\omega_m}{dt}$$

under constant speed operation

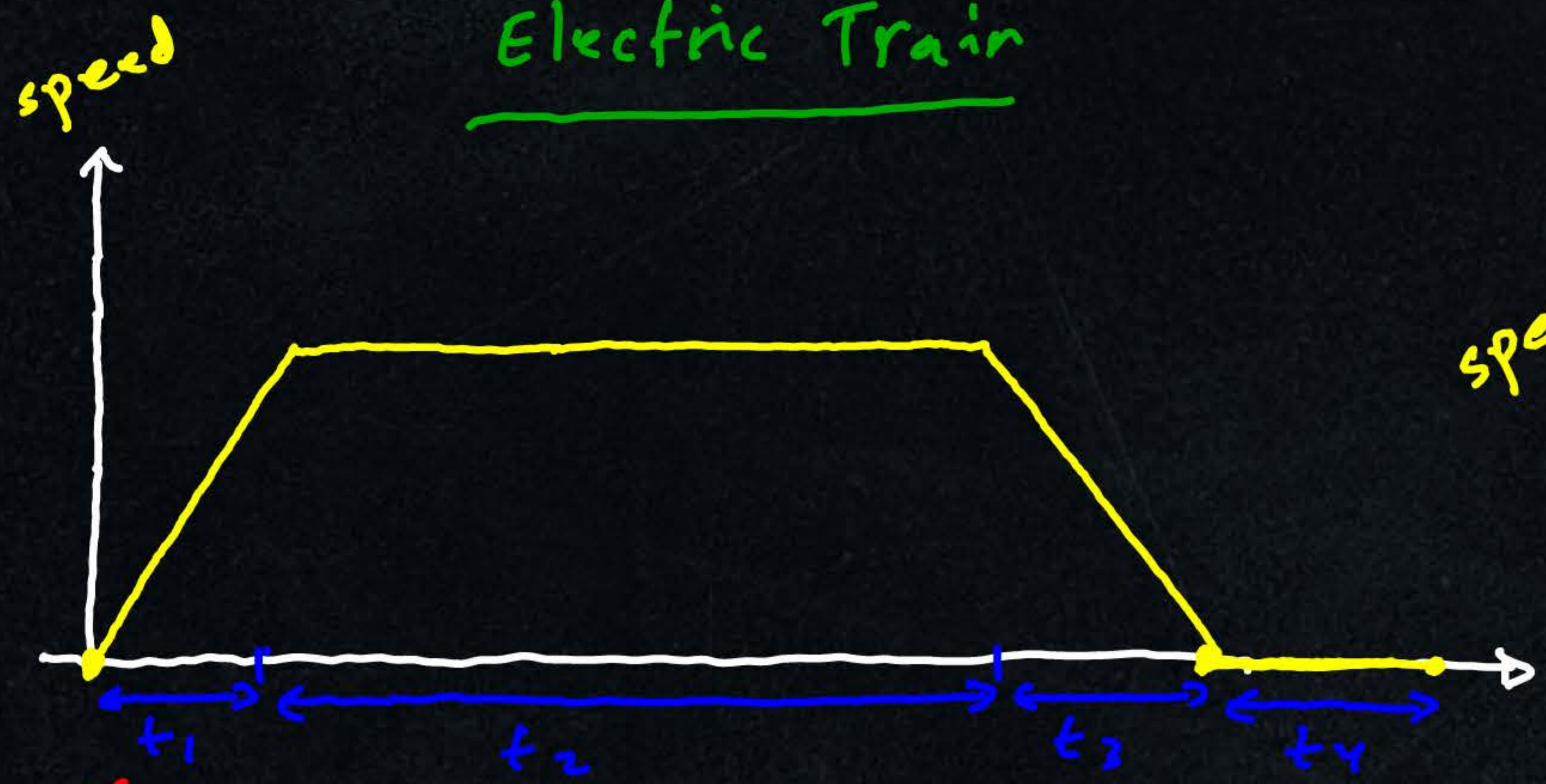
$$\frac{d\omega_m}{dt} = 0$$

$$T_{ee} = T_L$$

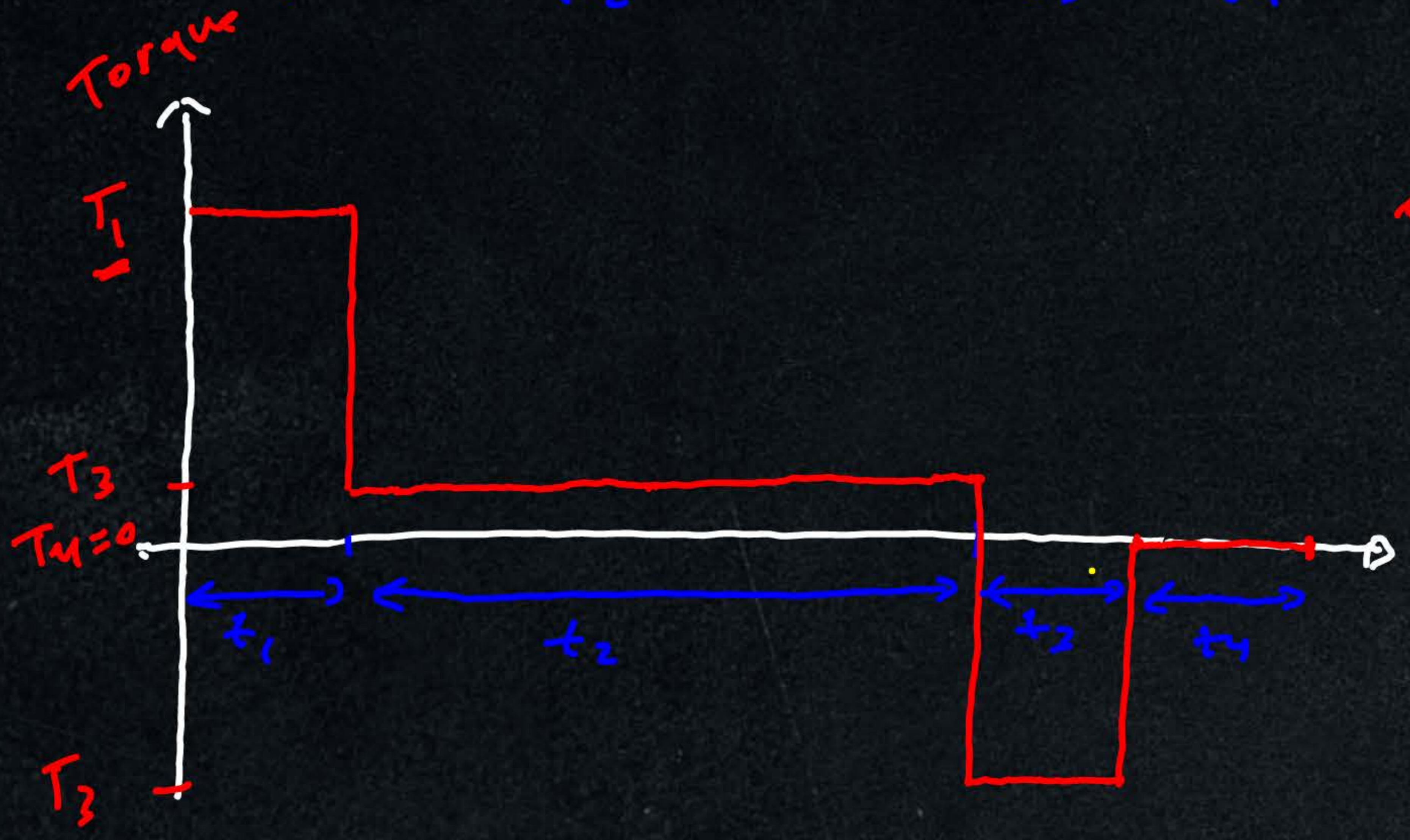
• Variable speed



Electric Train



speed profile

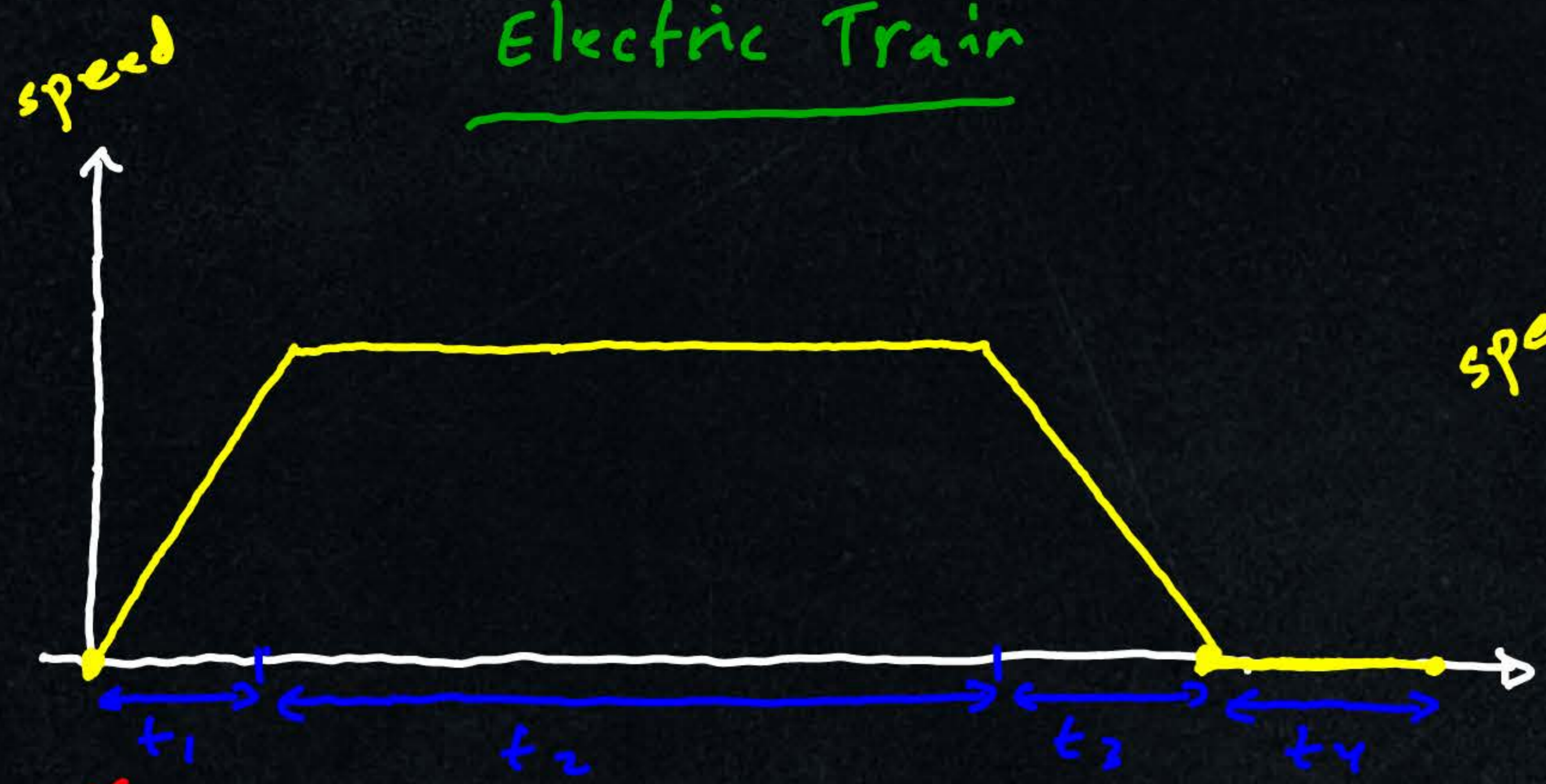


Torque profile

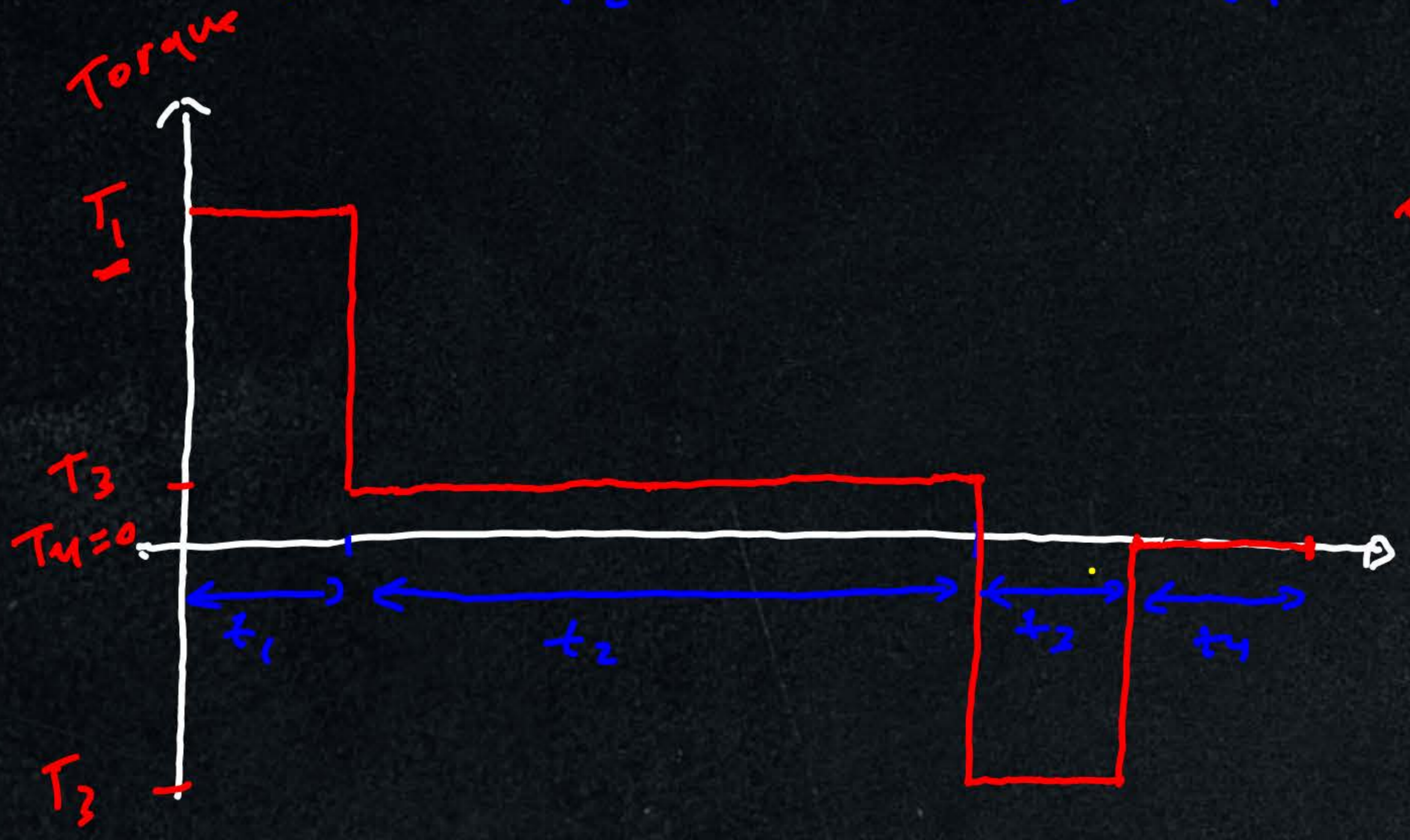
$-100 \mu.m$
 $10 \mu.m$

$$T_{dd} = T_e + J \frac{d\omega_m}{dt}$$

Electric Train



speed profile



Torque profile

$-100 \mu.m$
 $10 \mu.m$

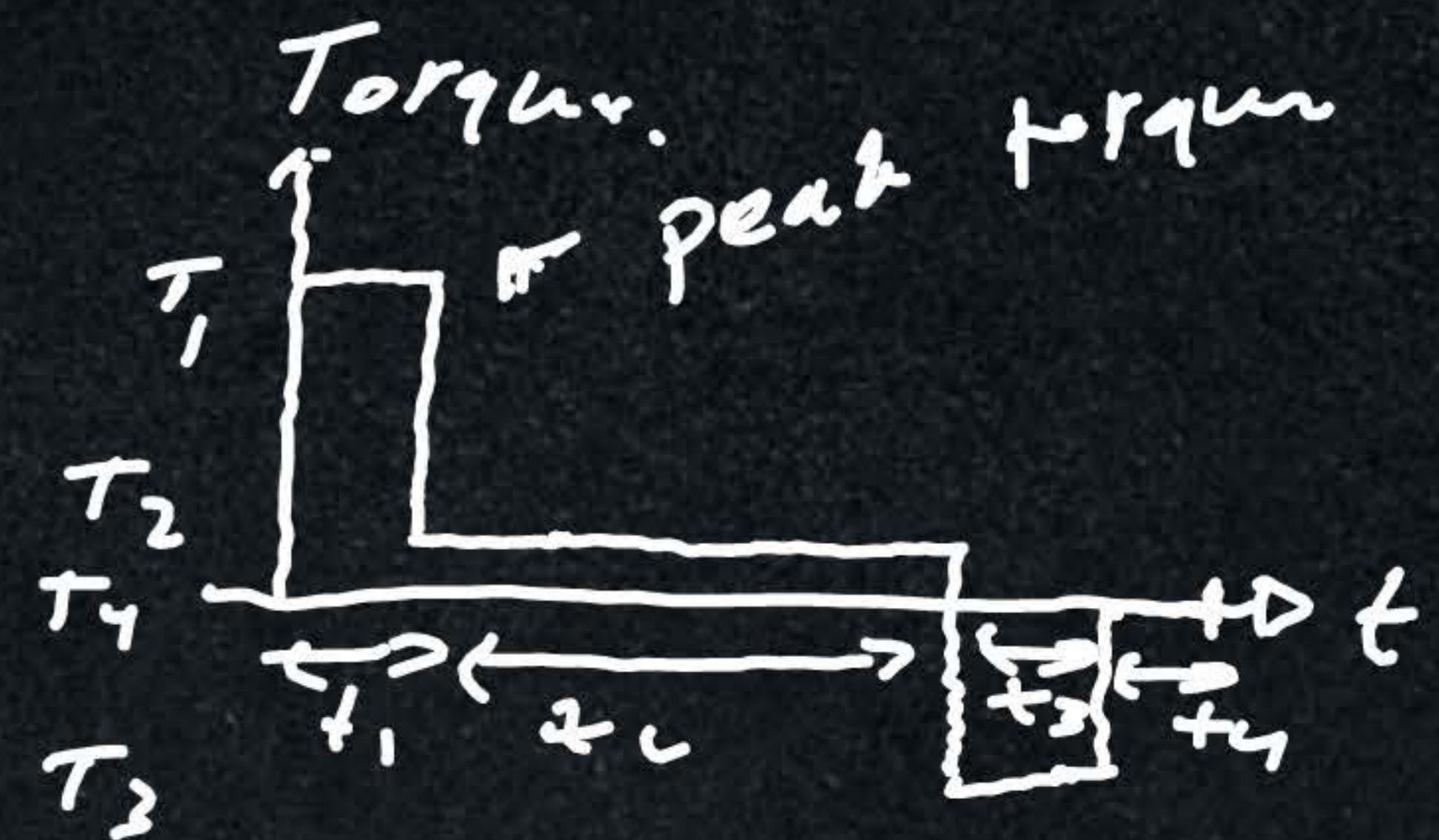
$$T_{dd} = T_e + J \frac{d\omega_m}{dt}$$

The rated torque is calculated using the concept of effective value :-

$$T_{\text{rated}} = T_{\text{eff}} = \sqrt{\frac{\sum_{i=1}^N T_i^2 t_i}{\sum_{i=1}^N t_i}}$$

where $\sum_{i=1}^N t_i$ is the cycle or period.

$$T_{\text{rated}} = \sqrt{\frac{T_1^2 t_1 + T_2^2 t_2 + T_3^2 t_3}{t_1 + t_2 + t_3 + t_4}}$$



The rated torque is calculated using the concept of effective value :-

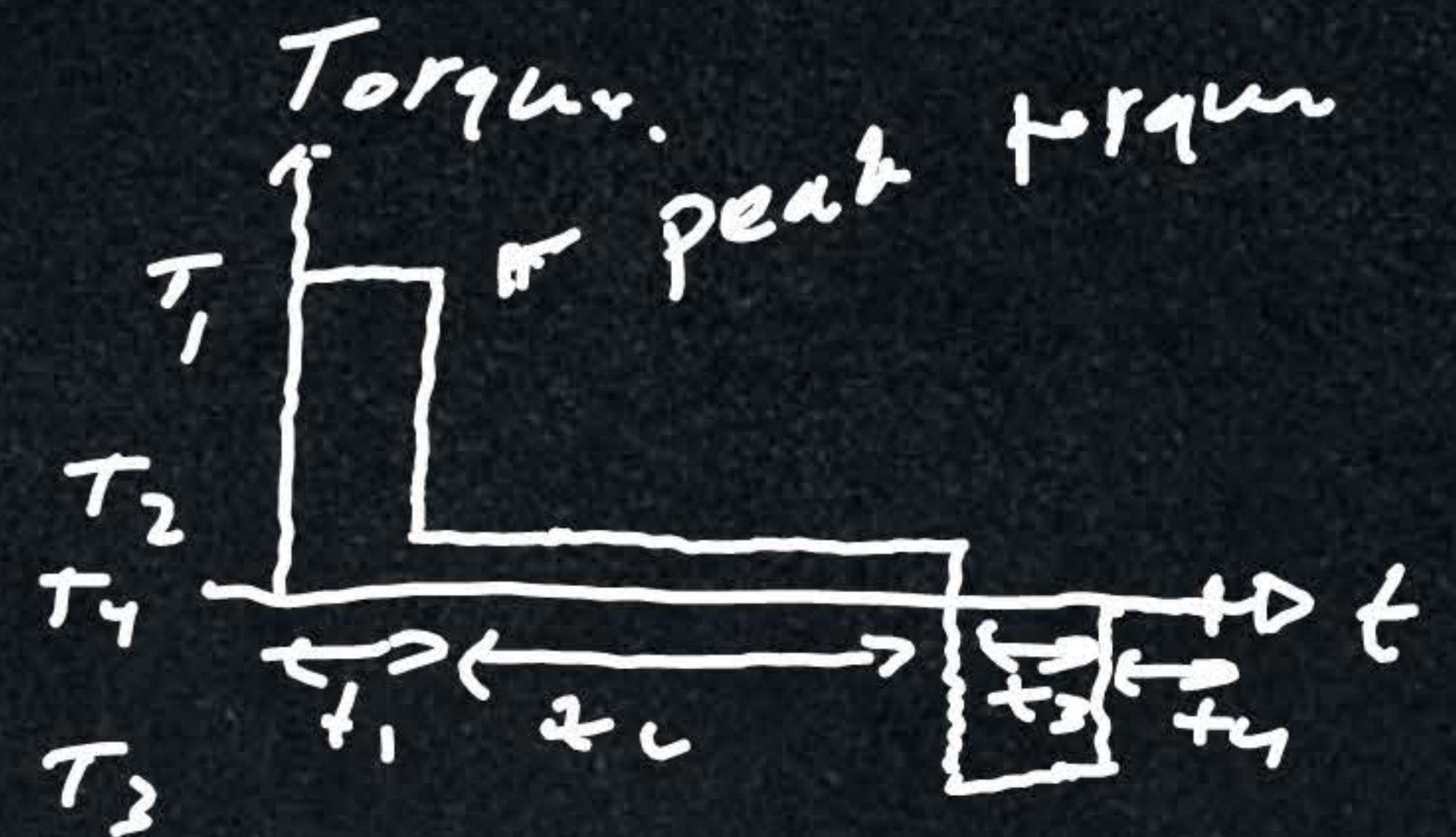
$$T_{\text{rated}} = T_{\text{eff}} = \sqrt{\frac{\sum_{i=1}^N T_i^2 t_i}{\sum_{i=1}^N t_i}}$$

$$P_{\text{rated}} = T_{\text{rated}} \omega_{m, \text{rated}}$$

↓
Rated power

where $\sum_{i=1}^N t_i$ is the cycle or period.

$$T_{\text{rated}} = \sqrt{\frac{T_1^2 t_1 + T_2^2 t_2 + T_3^2 t_3}{t_1 + t_2 + t_3 + t_4}}$$



The rated torque is calculated using the concept of effective value :-

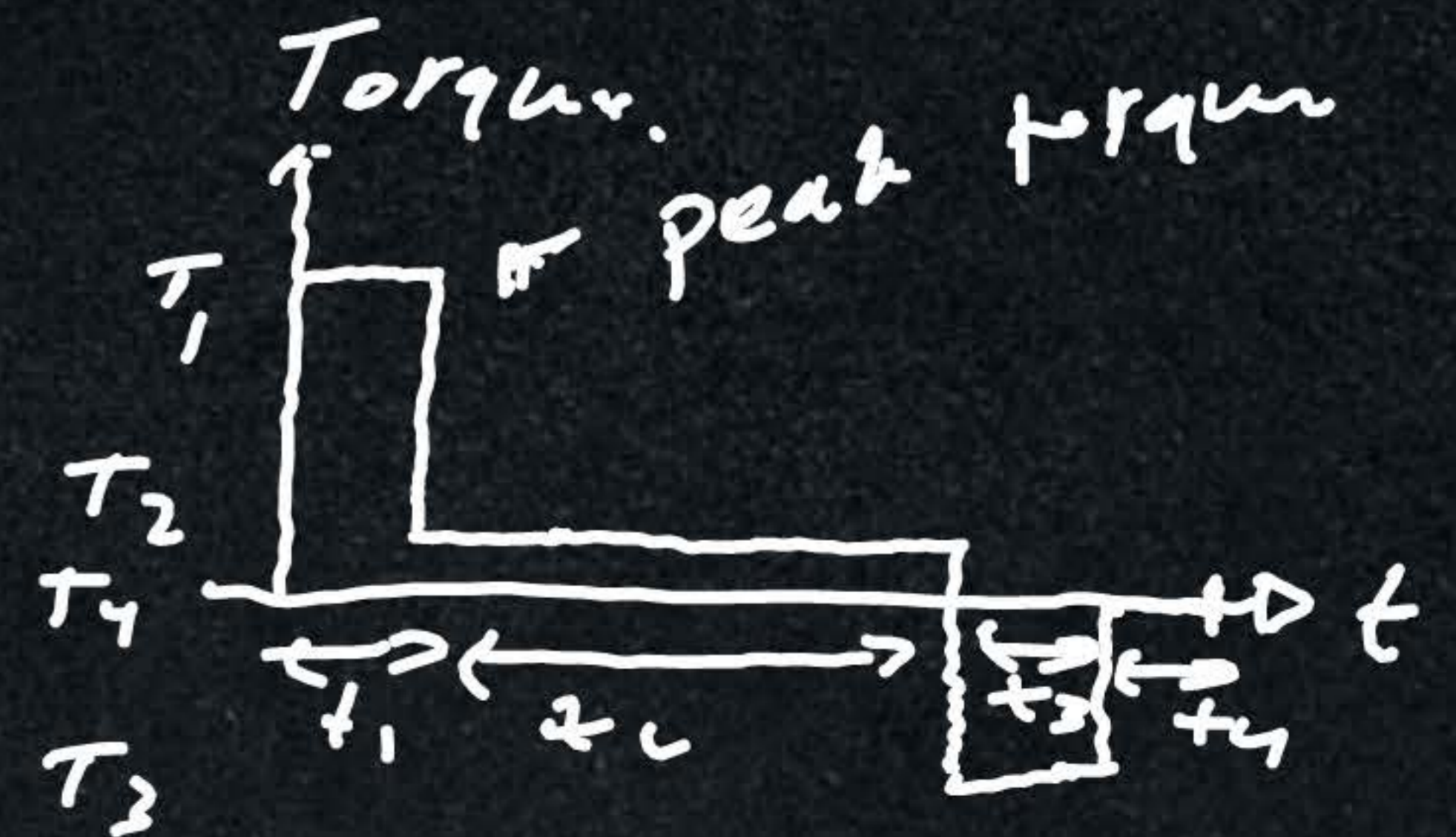
$$T_{\text{rated}} = T_{\text{eff}} = \sqrt{\frac{\sum_{i=1}^N T_i^2 t_i}{\sum_{i=1}^N t_i}}$$

$$P_{\text{rated}} = T_{\text{rated}} \omega_{m,\text{rated}}$$

↓
Rated power

where $\sum_{i=1}^N t_i$ is the cycle or period.

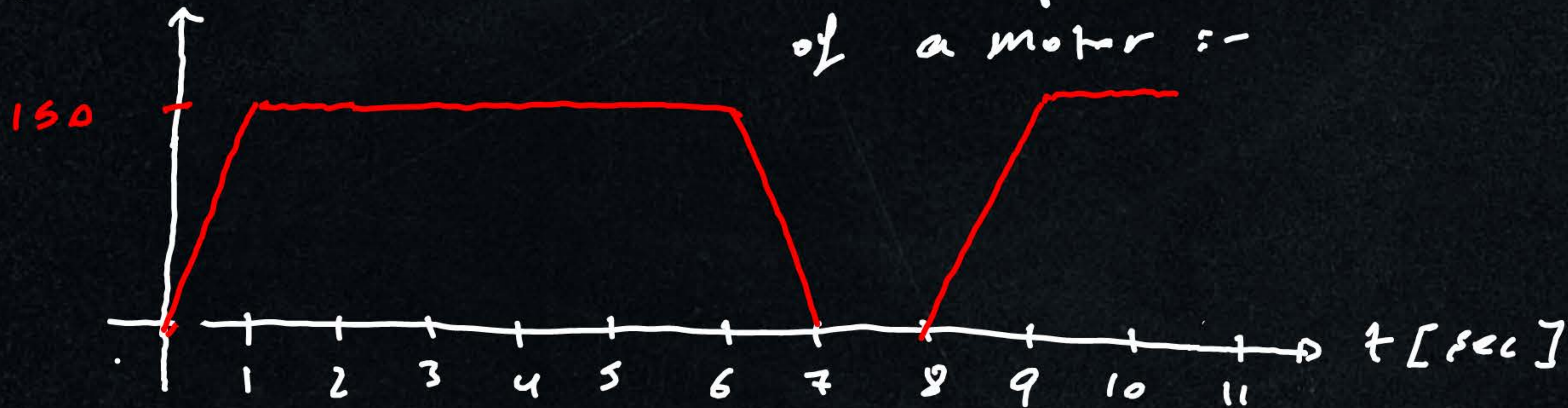
$$T_{\text{rated}} = \sqrt{\frac{T_1^2 t_1 + T_2^2 t_2 + T_3^2 t_3}{t_1 + t_2 + t_3 + t_4}}$$



EX :-

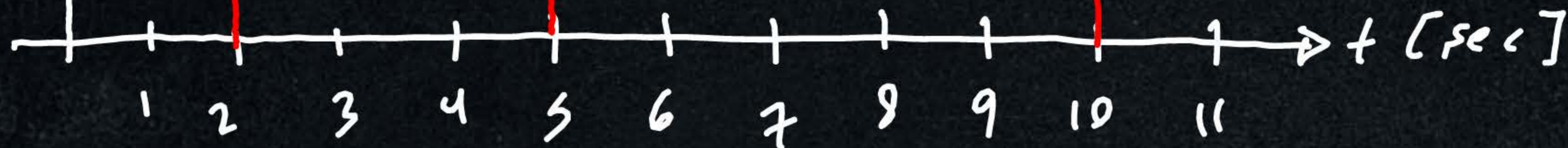
ω_m [r/sec]

Given the speed and load torque profile of a motor :-



T_L [N.m]

20



a) Draw the profile of electro-magnet torque, T_{em} .

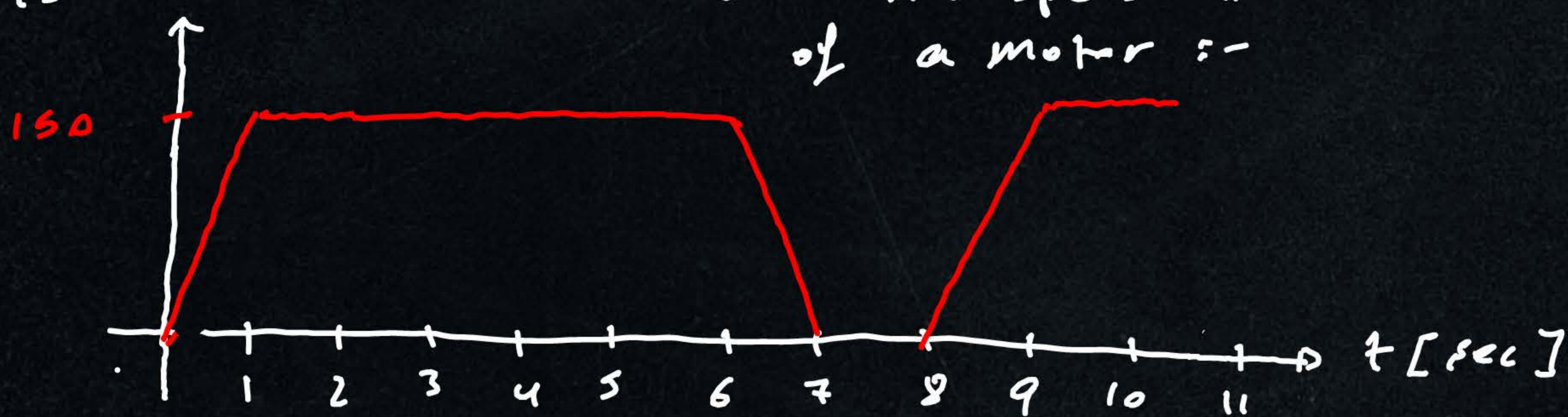
(Assume that $J = 0.04 \text{ kg}\cdot\text{m}^2$)

b) Calculate the effective value of T_{em} ?

EX :-

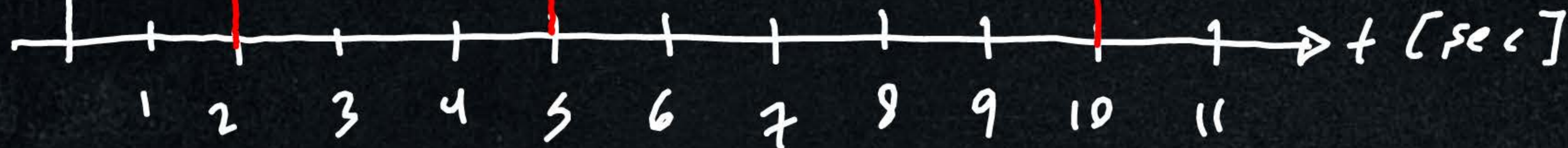
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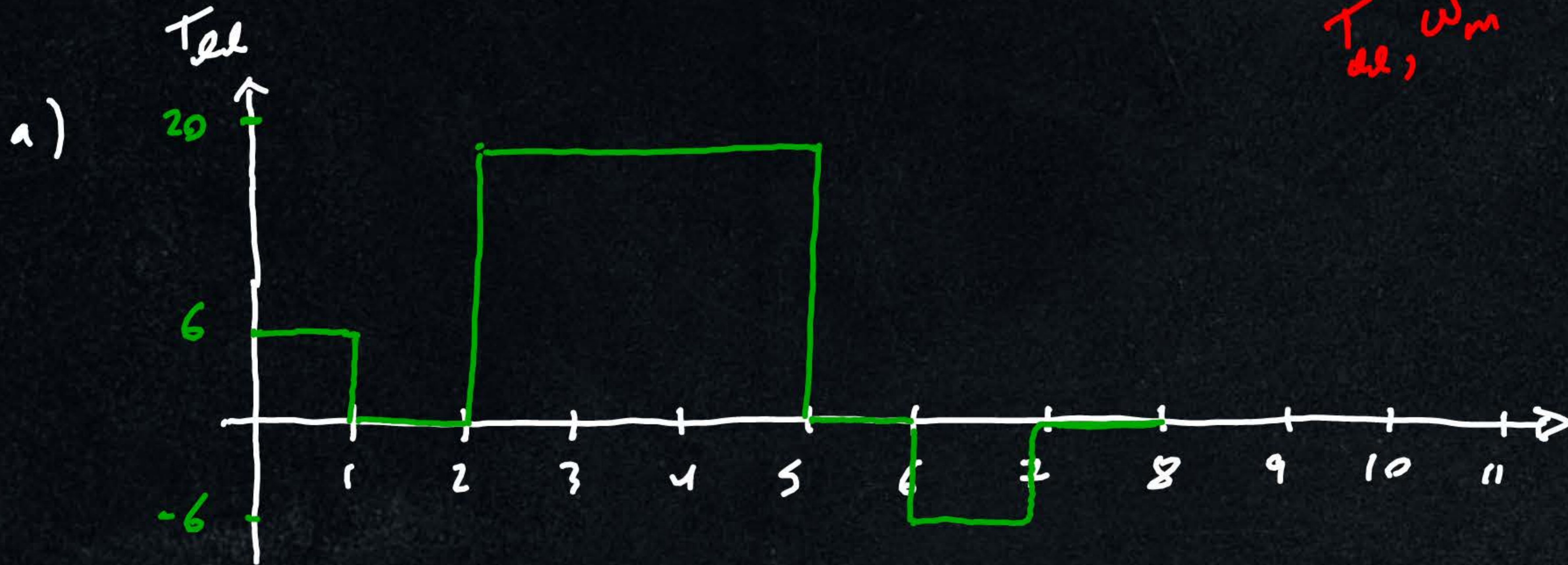


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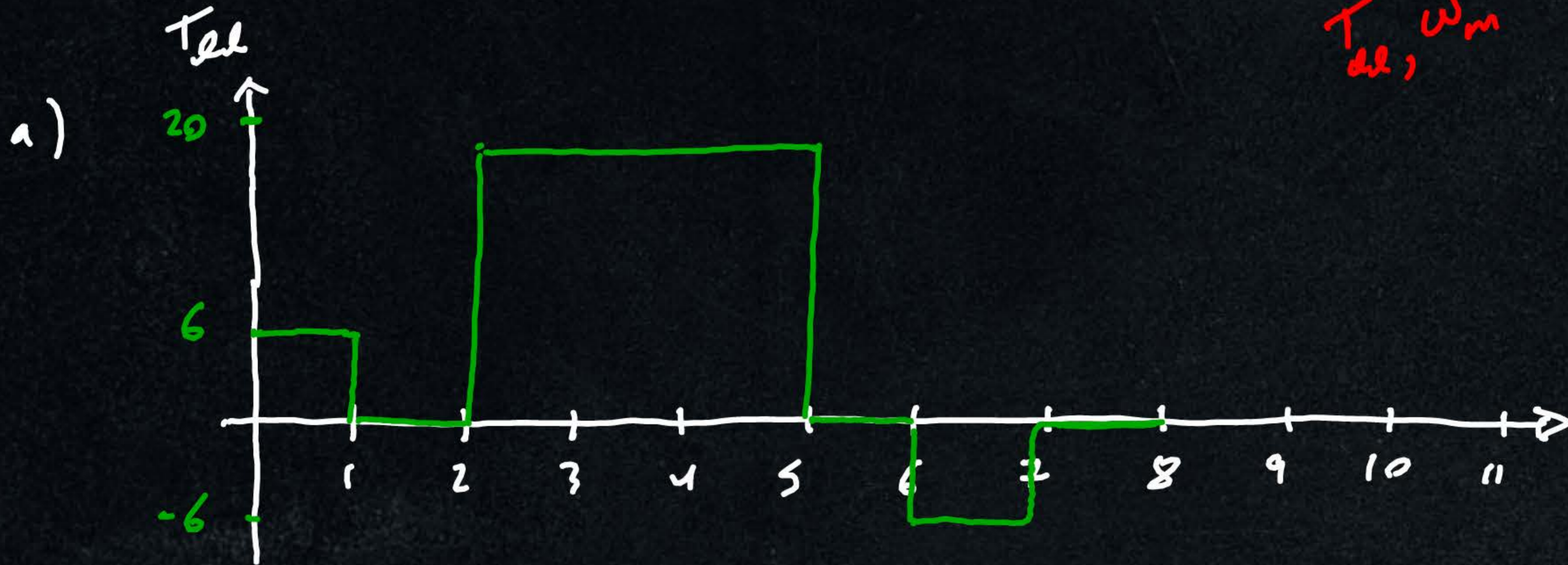
$$T_{\text{eff}} = T_L + J \frac{d\omega_m}{dt}$$



b)

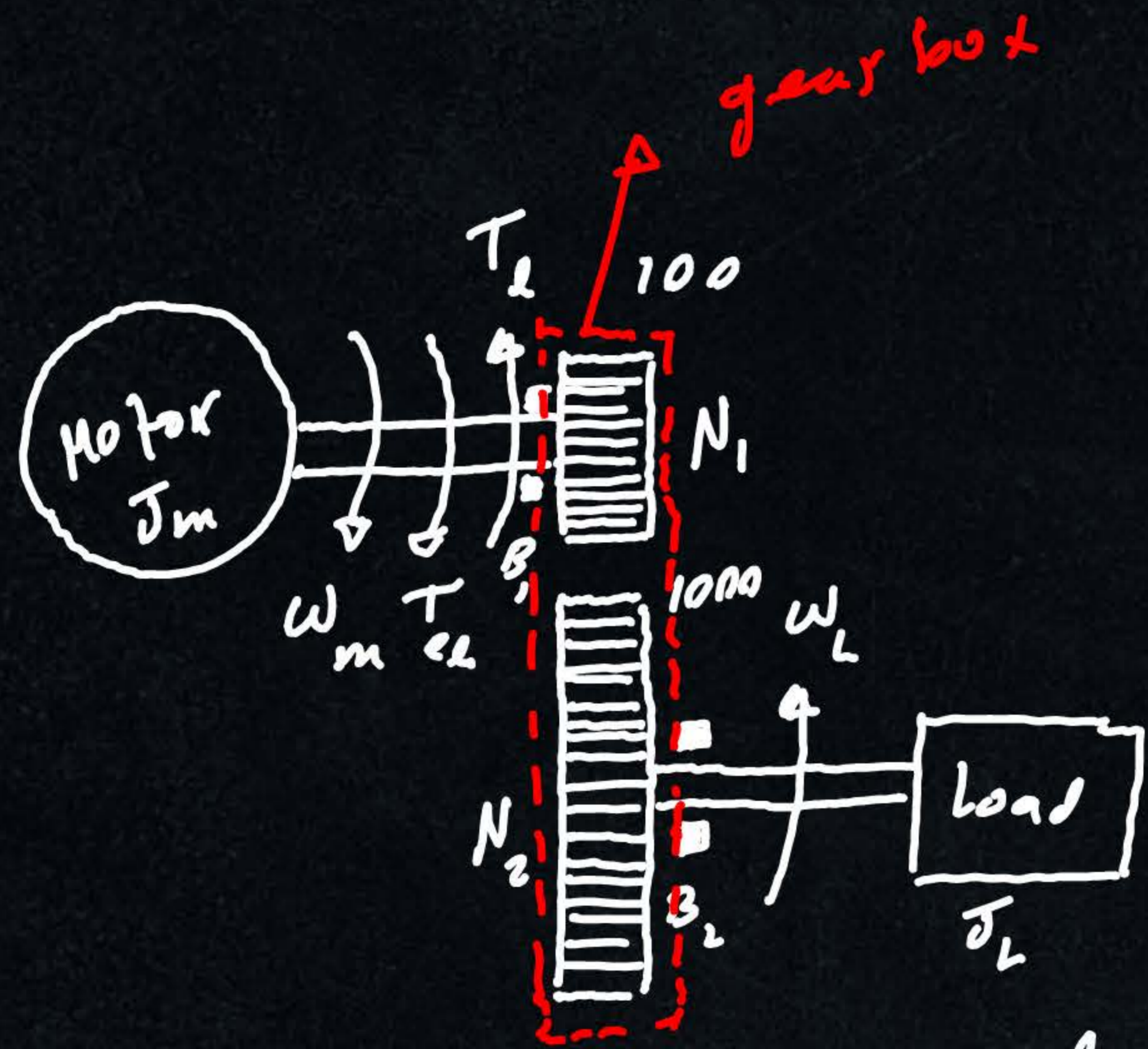
$$T_{\text{eff}} = \sqrt{\frac{6^2(1) + 0^2(1) + 20^2(3) + 0^2(1) + (-6)^2(1) + 0^2(1)}{8}} = 12.6 \text{ N.m}$$

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N_1 : Teeth number (motor side)

N_2 : Teeth number (load side)

J_m : Motor's shaft inertia

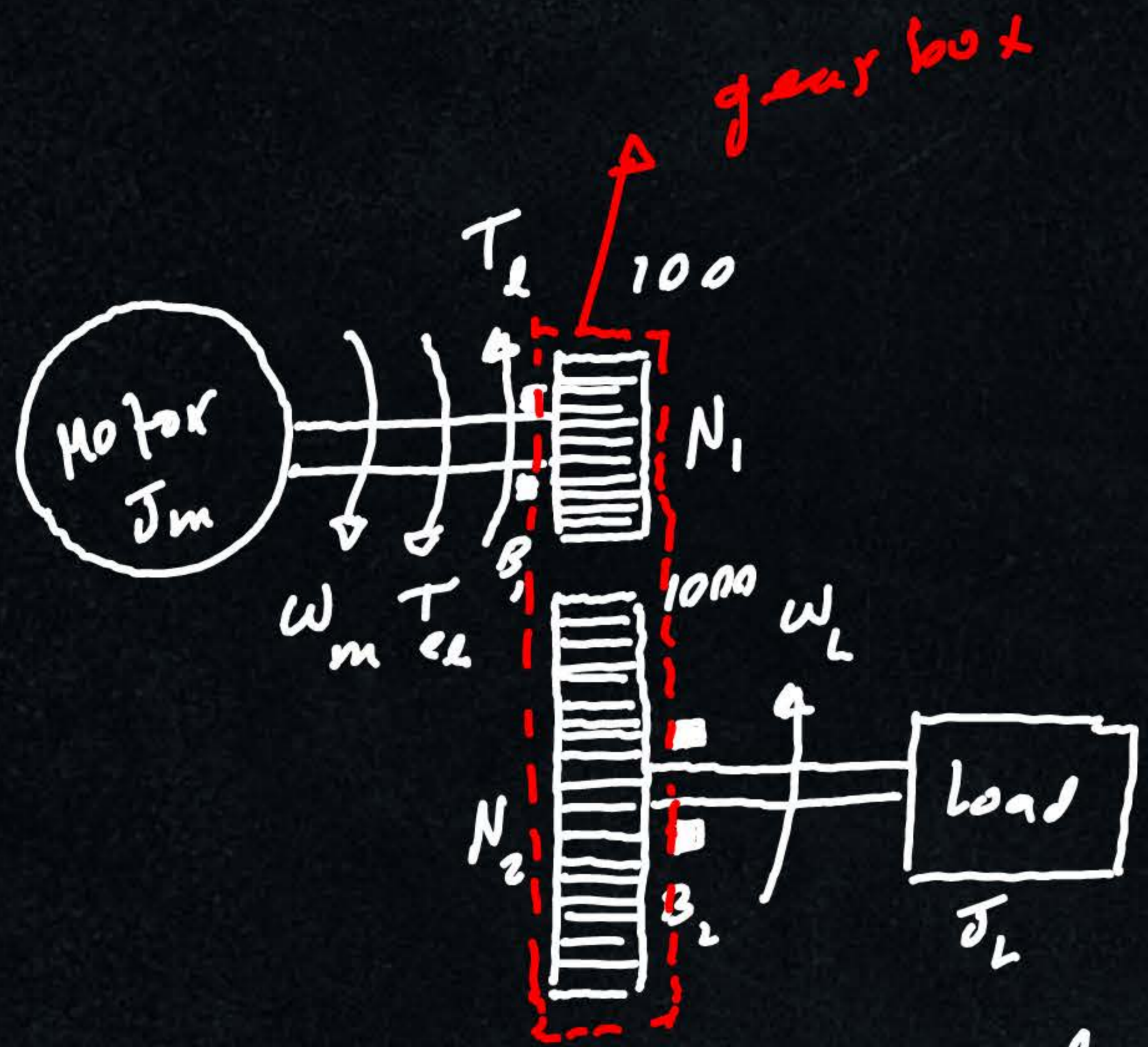
J_L : Load inertia.

B_1, B_2 : Bearings, and their friction coefficient,

speed $\propto \frac{1}{N}$

speed $\times N = \text{constant}$

$$\omega_m N_1 = \omega_L N_2 \Rightarrow \frac{\omega_m}{\omega_L} = \frac{N_2}{N_1} = \tau; \quad \tau: \text{gear-box ratio.}$$



N_1 : Teeth number (motor side)

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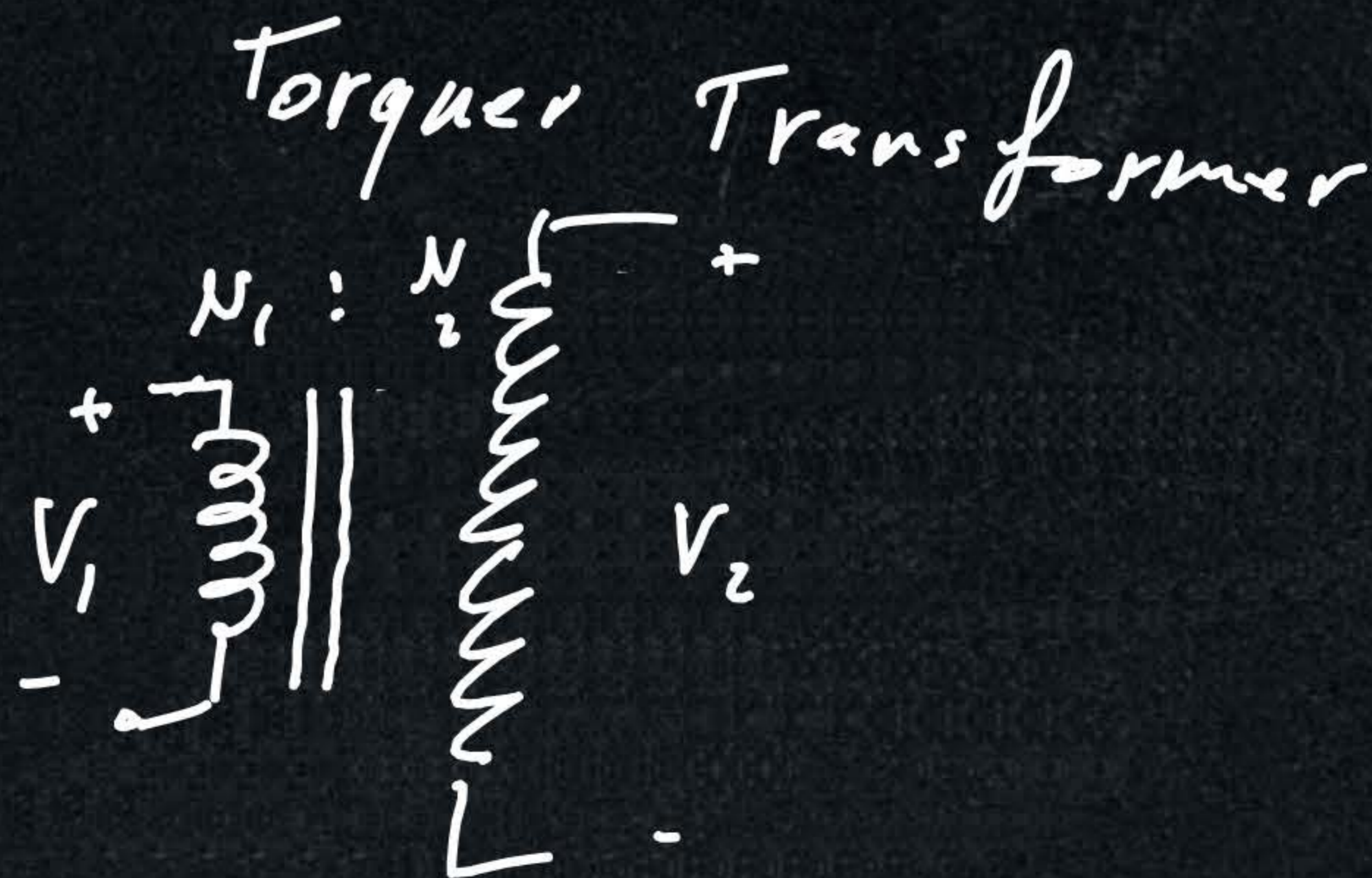
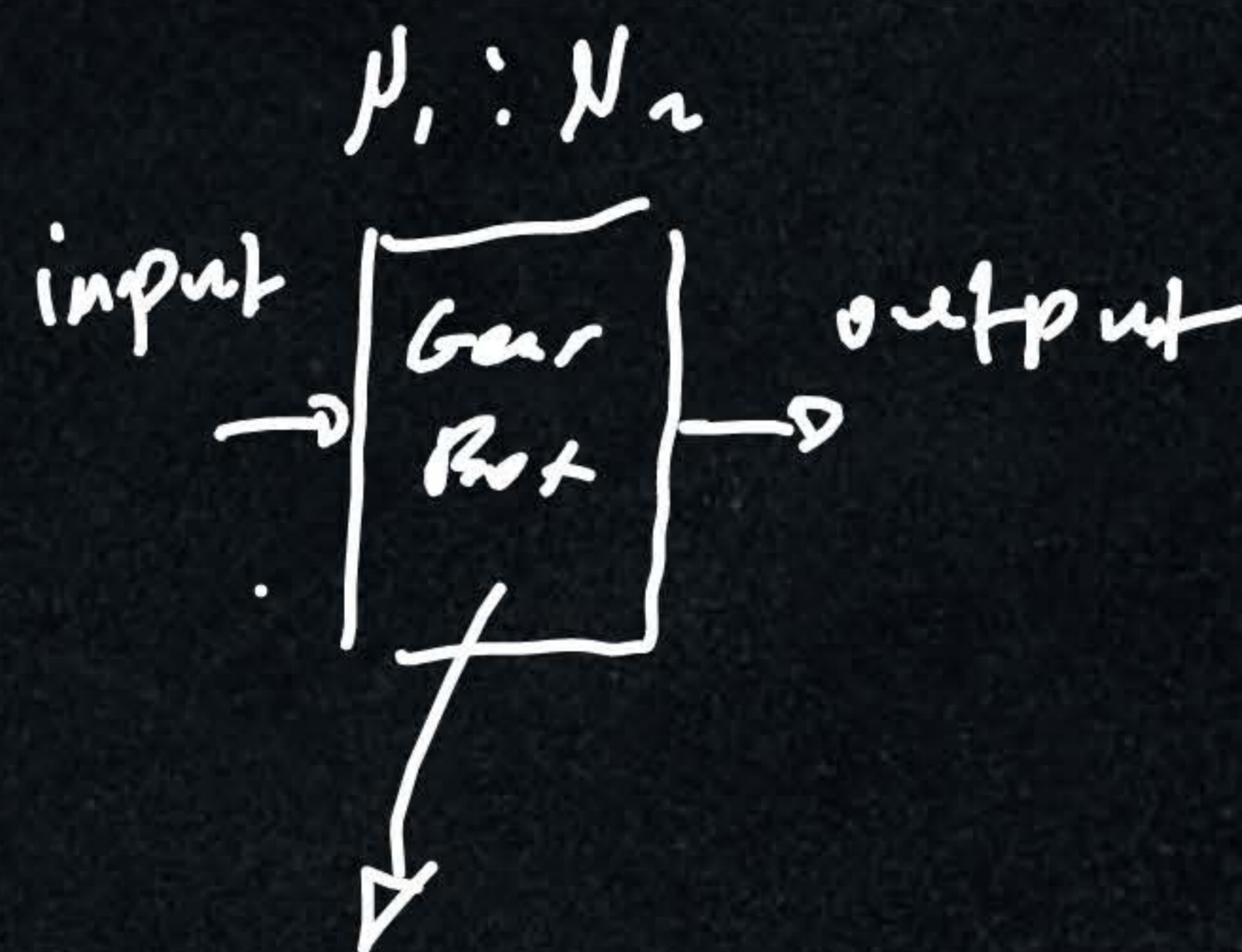
$\omega_m N_1 = \omega_L N_2 \Rightarrow \boxed{\frac{\omega_m}{\omega_L} = \frac{N_2}{N_1} = \tau}$; τ : gear-box ratio. ①

Assume that the power handled by the gear-box is the same on both sides,

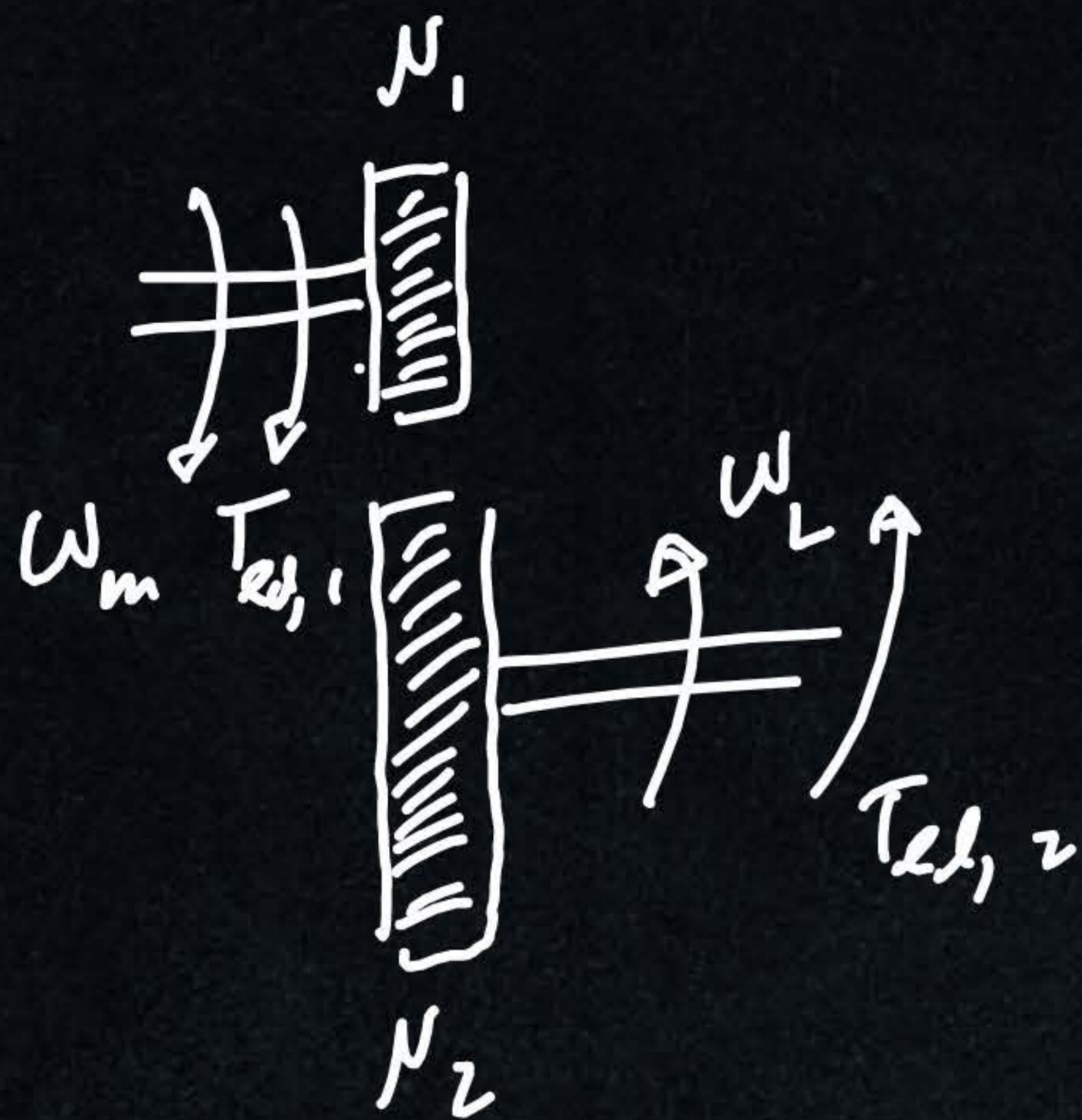
$$P_{\text{input}} = P_{\text{output}}$$

$$T_{\text{el},1} \omega_m = T_{\text{el},2} \omega_L$$

$$\frac{T_{\text{el},1}}{T_{\text{el},2}} = \frac{\omega_L}{\omega_m} = \frac{1}{\tau} \quad \dots \textcircled{2}$$



Gear box model (ideal model)



$$\tau = \frac{N_2}{N_1}$$

$$\frac{\omega_m}{\omega_L} = \tau \quad \text{--- (1)}$$

$$\frac{T_{el,1}}{T_{el,2}} = \frac{1}{\tau} \quad \text{--- (2)}$$

Reflected inertia

Torque developed by the motor, $T_{el,1}$, is :-

$$T_{el,1} - T_L = J \frac{d\omega_m}{dt}$$

where J is the total inertia seen by the motor,
which is given by:

$$J = J_m + J_{ref}$$

inertia of shaft \swarrow \searrow reflected inertia to the motor shaft

$$\cancel{\frac{1}{2}} J_{\text{ref}} \omega_m^2 = \cancel{\frac{1}{2}} J_L \omega_L^2$$

$$J_{\text{ref}} \omega_m^2 = J_L \omega_L^2$$

$$J_{\text{ref}} = J_L \left(\frac{\omega_L}{\omega_m} \right)^2 ; \quad \frac{\omega_L}{\omega_m} = \frac{1}{\tau}$$

$$J_{\text{ref}} = \frac{J_L}{\tau^2}$$

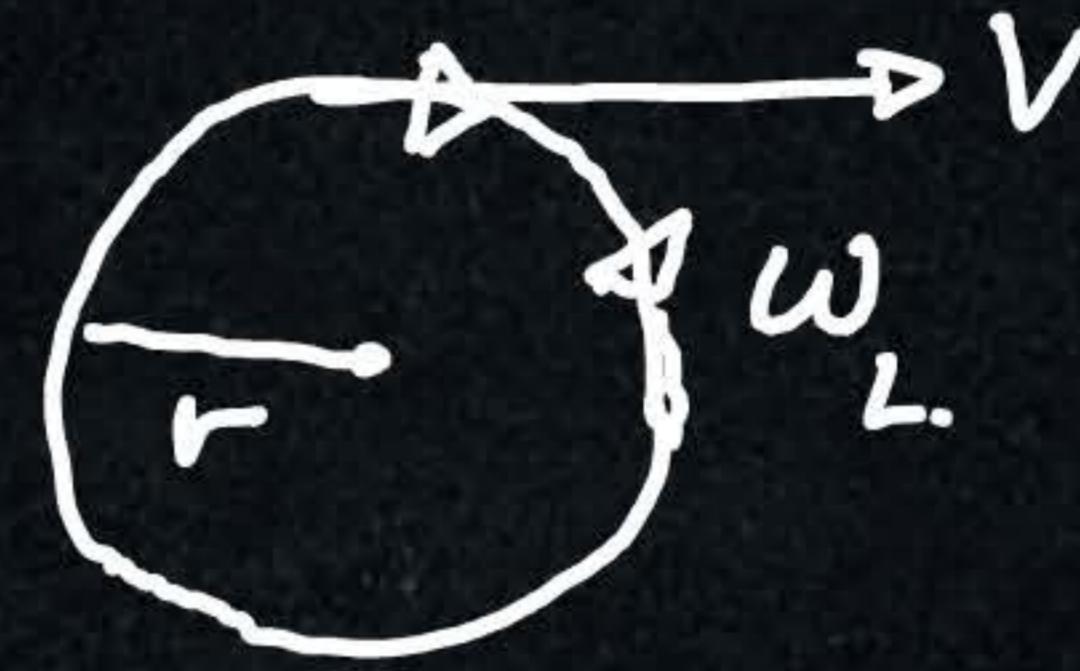
\therefore The total inertia is given by :

$$J = J_m + \frac{J_L}{\tau^2}$$

Calculation of J_L for electric vehicle (EV):-

$$\frac{1}{2} J_L \omega_L^2 = \frac{1}{2} m v^2$$

$$J_L = \frac{m v^2}{\omega_L^2}$$



$$v = \omega_L r$$

$$J_L = m \left(\frac{\omega_L r}{\omega_L} \right)^2$$

$$J_L = m r^2$$

$$J_{red} = J_L / \tau^2 = m \left(\frac{r}{\tau} \right)^2$$

m : mass in [kg]

r : radius in [m]

ω_L : speed of wheel in [r/s]

v : Linear speed in [m/s]

- Maximum power transfer to the load occurs if the load inertia reflected to the motor shaft, J_{ref} , equals the motor inertia, J_m . In this case, maximum acceleration of the load will result.

→ Load inertial optimization.

proof ∴

The torque developed by the motor is:-

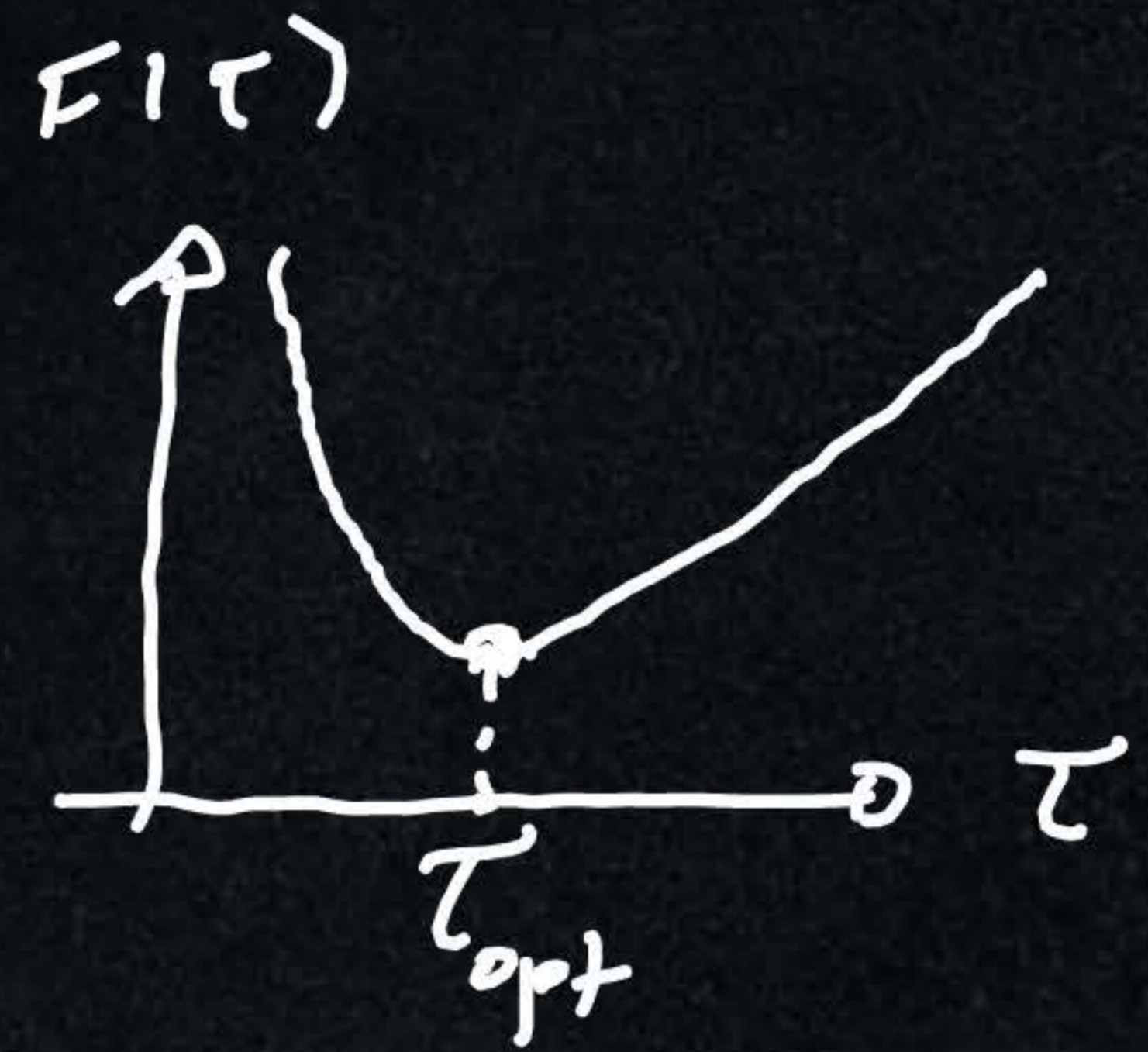
$$T_{el,1} = T_L + J \frac{d\omega_m}{dt} \Rightarrow \Sigma T = (J_m + J_{ref}) \frac{d\omega_m}{dt}, \quad \omega_m = \tau \omega_L$$

$$\Sigma T = \left(J_m + \frac{J_L}{\tau^2} \right) \frac{d(\tau \omega_L)}{dt} = \left(\tau J_m + \frac{J_L}{\tau} \right) \frac{d\omega_L}{dt} = \left(\tau J_m + \frac{J_L}{\tau} \right) \alpha_L$$

Load acceleration

$$\frac{\Sigma T}{\alpha_L} = J_m \tau + \frac{J_L}{\tau} = \underline{F(\tau)}$$

$$\min(F(\tau)) \Rightarrow \max(\alpha_L)$$



$$\frac{\partial F(\tau)}{\partial \tau} = 0 \Rightarrow J_m - \frac{J_L}{\tau^2} = 0$$

$$J_m = \frac{J_L}{\tau^2} \Rightarrow \boxed{J_m = J_{req}}$$

$$\tau = \sqrt{J_L / J_m}$$

Nissan Leaf

$$J_m = 1.5$$

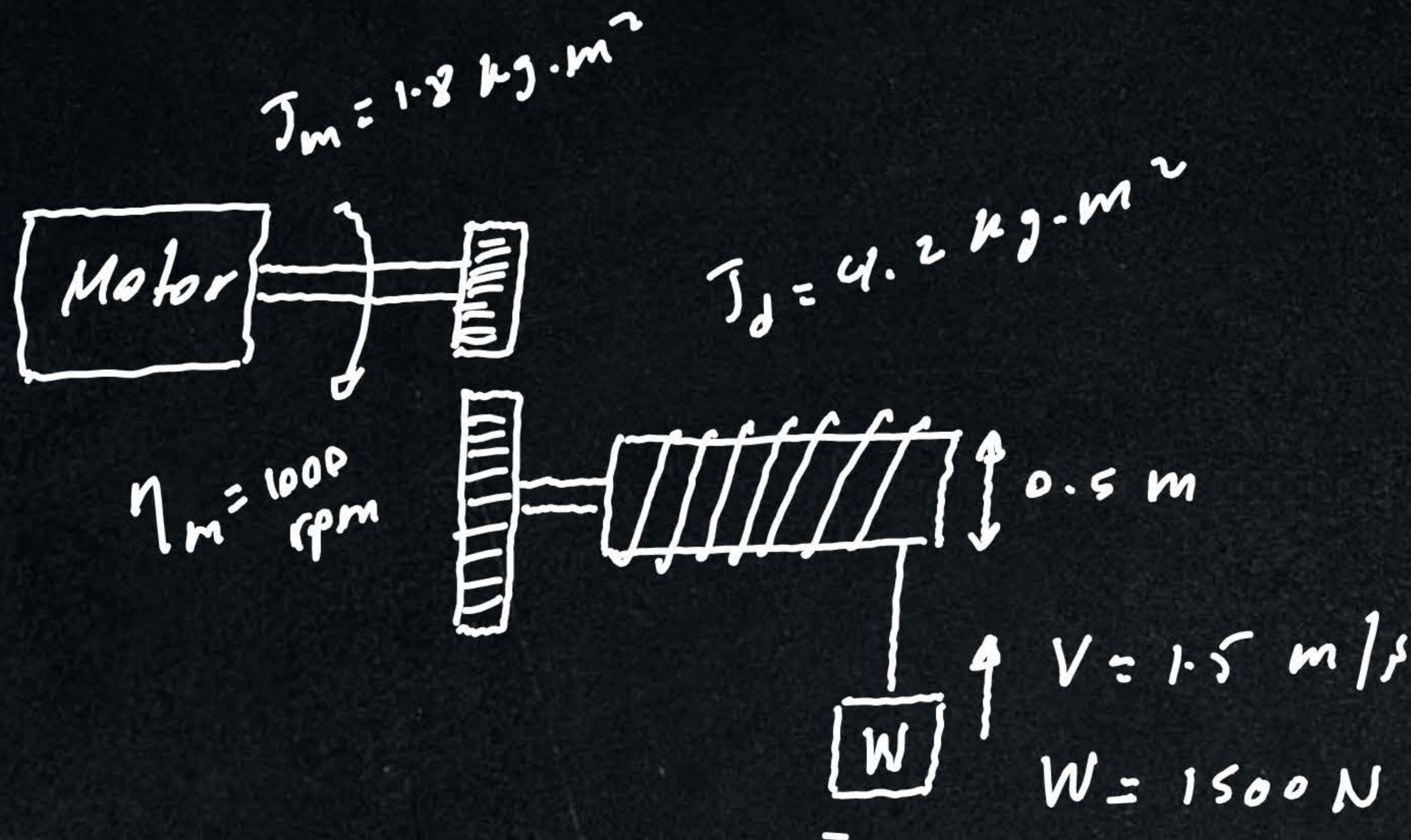
$$J_{req} = 2.8 - 3$$

0 - 100 km/h.

9.7 sec

τ
 $\boxed{10}$

EX :- A weight of 1500 N is to be lift up with a velocity of 1.5 m/s. The winch has a diameter of 0.5 m and driven by a motor running at 1000 rpm. The inertia of the motor and the winch drum are 1.8 kg.m² and 4.2 kg.m², respectively.



1) Calculate the gear-box ratio

$$\tau = \frac{\omega_m}{\omega_L} ; \quad \omega_m = 1000 * \frac{\pi}{30} \quad \omega_L = \frac{V}{r} = \frac{1.5}{(0.5/2)} \Rightarrow \tau = \frac{1000 \frac{\pi}{30}}{\left(\frac{1.5}{0.75}\right)} = 17.45$$

2) Calculate the reflected inertia to the motor's shaft

$$J_{tot} = J_m + J_{ref}$$

$$J_{ref} = J_d' + J_L' ; \quad J_d' = \frac{J_d}{\tau^2} = \frac{4.2}{(17.45)^2} = 0.0138$$

$$\frac{1}{2} m V^2 = \frac{1}{2} J_L' \omega_m^2 \Rightarrow \frac{1500}{9.8} (1.5)^2 = J_L' \left(1000 \frac{\pi}{30}\right)^2$$

$$J_L' = 0.03144 \text{ kg} \cdot \text{m}^2$$

$$J_{ref} = 0.0452 \text{ kg} \cdot \text{m}^2$$

3) Calculate the torque developed by the motor in terms of motor's acceleration

$$T_{el} = T_{el} + J_{tot} \frac{d\omega_m}{dt} \quad ; \quad J_{tot} = J_m + J_{ref} = 1.8 + 0.0452 = 1.8452 \text{ kg.m}^2$$

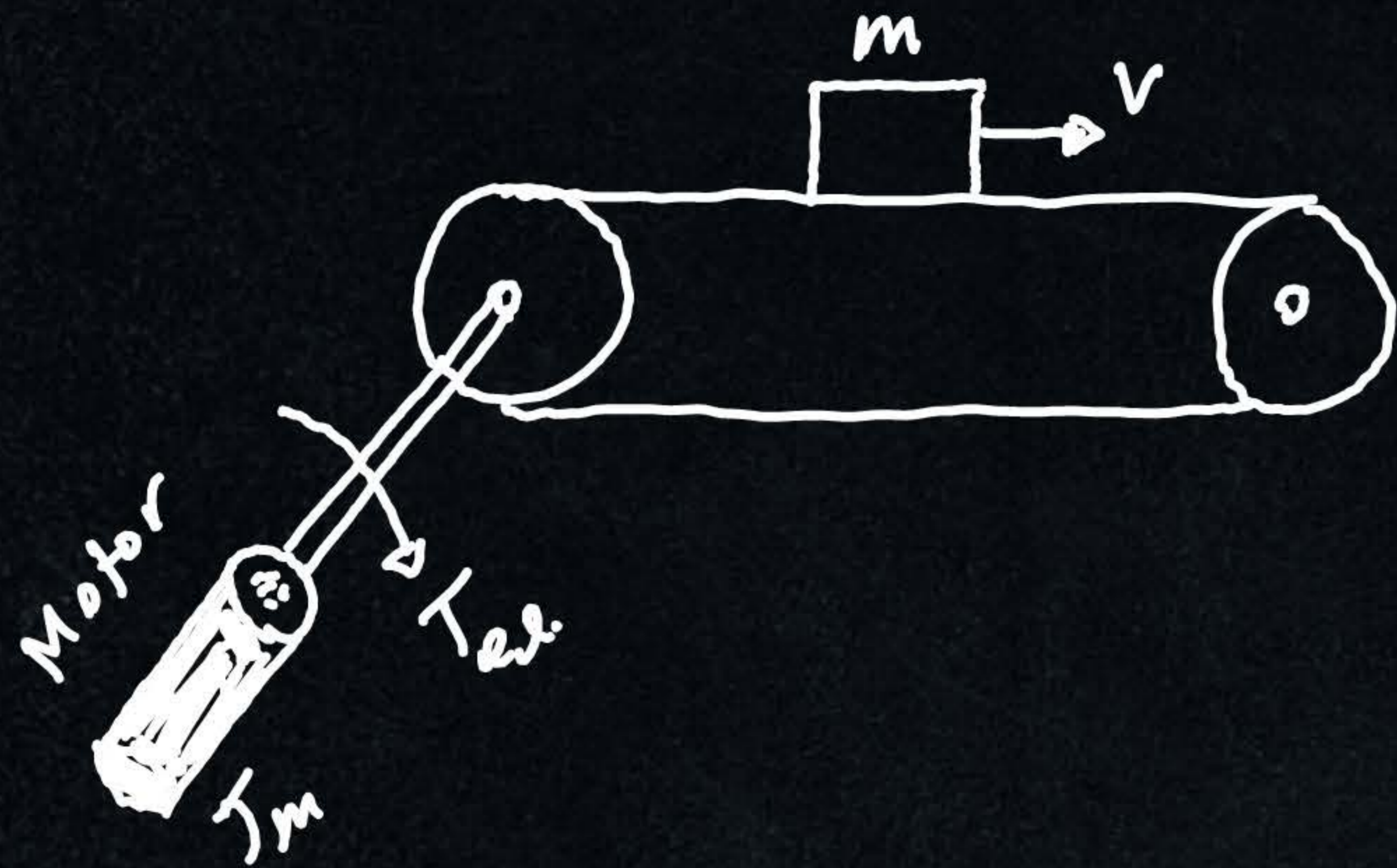
$$T_{el} = \frac{W r}{r} = \frac{1500 \left(\frac{0.5}{2}\right)}{17.45} = 21.5 \text{ N.m}$$

$$T_{el} = 21.5 + 1.8452 \alpha_m \text{ N.m}$$

4) Calculate the torque developed by the motor under steady-state operation.

$$T_{el} = 21.5 \text{ N.m} \quad ; \quad \frac{d\omega_m}{dt} = 0$$

Ex:- Consider the belt and pulley system shown in Fig. 1.



J_m : motor's inertia = 0.006 kg.m^2

m : mass of load = 0.5 kg

r : pulley radius = 0.1 m

1) Calculate the reflected inertia to the motor's shaft

$$\frac{1}{2} m v^2 = \frac{1}{2} J_{ref} \omega_m^2$$

$$J_{ref} = m \left(\frac{v}{\omega_m} \right)^2 = m \left(\frac{\omega_m r}{\omega_m} \right)^2 = m r^2 = 0.5 (0.1)^2$$
$$J_{ref} = 5 \times 10^{-3} \text{ kg.m}^2$$

b) Calculate the total inertia seen by the motor

$$J_{tot} = J_m + J_{mf} = 0.006 + 0.005 = 0.011 \text{ kg} \cdot \text{m}^2$$

c) Calculate the torque required from the motor to accelerate the load from rest to a velocity of 1 m/s in a time of 3 sec.

$$T_{el} = J \frac{d\omega}{dt} + J_{tot} \frac{d\omega_m}{dt} \Rightarrow T_{el} = 0.011 \frac{\Delta \left(\frac{v}{r} \right)}{\Delta t} = 0.011 \frac{\left(\frac{1}{0.1} \right)}{3}$$

$$T_{el} = \frac{0.011}{0.3} = 0.0367 \text{ N} \cdot \text{m}$$